

# NPort 6000 Series User's Manual

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# NPort 6000 Series User's Manual

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# Table of Contents

<b>Chapter 1</b>	<b>Introduction .....</b>	<b>1-1</b>
	Overview .....	1-2
	Package Checklist.....	1-2
	NPort 6610/6650.....	1-2
	NPort 6450.....	1-3
	NPort 6150 and NPort 6250 .....	1-4
	Product Features .....	1-4
	Product Selection Chart.....	1-5
	Product Specifications.....	1-6
	NPort 6610/6650.....	1-6
	NPort 6450.....	1-7
	NPort 6250, 6250-S-SC, and 6250-M-SC .....	1-9
	NPort 6150.....	1-10
<b>Chapter 2</b>	<b>Getting Started .....</b>	<b>2-1</b>
	Panel Layout.....	2-2
	NPort 6610/6650.....	2-2
	NPort 6450.....	2-3
	NPort 6250.....	2-3
	NPort 6150.....	2-4
	Panel, DIN-Rail, and Rack Mounting.....	2-4
	Connecting the Hardware .....	2-5
	Wiring Requirements.....	2-5
	Connecting the NPort 6600-32/16/8-48V's Power.....	2-6
	Grounding the NPort 6600-32/16/8-48V .....	2-6
	Connecting to the Network .....	2-7
	Connecting to a Serial Device .....	2-7
	LED Indicators .....	2-7
	Adjustable Pull High/Low Resistors for the RS-485 Port .....	2-8
<b>Chapter 3</b>	<b>Initial IP Address Configuration.....</b>	<b>3-1</b>
	Static and Dynamic IP Addresses .....	3-2
	Factory Default IP Address.....	3-2
	Configuration Options .....	3-2
	NPort Search Utility .....	3-2
	Web Console .....	3-2
	LCM Console/Front Panel (NPort 6610,6650, and 6450 only) .....	3-2
	ARP .....	3-3
	Telnet Console.....	3-4
	Serial Console.....	3-7
<b>Chapter 4</b>	<b>Introducing Serial Port Operation Modes .....</b>	<b>4-1</b>
	Overview .....	4-2
	Guide to NPort 6000 Modes.....	4-2
	Device Control Applications .....	4-2
	Real COM and Secure Real COM Modes .....	4-3
	RFC2217 Mode .....	4-3
	Socket Applications .....	4-3
	TCP Server and Secure TCP Server Modes .....	4-4
	TCP Client and Secure TCP Client Modes.....	4-4

	UDP Mode.....	4-5
	Pair Connection and Secure Pair Connection Modes .....	4-5
	Ethernet Modem Mode.....	4-5
	Terminal Applications.....	4-6
	Terminal ASCII Mode.....	4-6
	Terminal BIN Mode .....	4-6
	SSH Mode .....	4-6
	Reverse Terminal Applications.....	4-7
	Reverse Telnet .....	4-7
	Reverse SSH.....	4-7
	Printer Modes .....	4-8
	Dial In/Out Modes.....	4-9
	Disabled Mode.....	4-9
<b>Chapter 5</b>	<b>Configuration with the Web Console .....</b>	<b>5-1</b>
	Using Your Web Browser .....	5-2
	Browser Cookie Settings .....	5-2
	Trusted Site Settings.....	5-3
	Opening the Web Console .....	5-5
	Web Console Navigation .....	5-6
	Basic Settings .....	5-7
	Server Settings.....	5-7
	Time Settings.....	5-7
	Network Settings .....	5-8
	Basic Network Settings.....	5-8
	Advanced Network Settings .....	5-10
	Configuring the Route Table .....	5-11
<b>Chapter 6</b>	<b>Module Settings.....</b>	<b>6-1</b>
	NM-TX01, NM-TX02, NM-FX01-M-SC, NM-FX01-S-SC, NM-FX02-M-SC, NM-FX02-S-SC .....	6-2
	Redundancy Settings .....	6-2
	The STP/RSTP Concept .....	6-2
	NM-GPRS/GSM.....	6-6
	GSM Operation Mode .....	6-7
	GPRS Operation Mode.....	6-9
	SMS Operation mode .....	6-10
	NM-Modem.....	6-13
<b>Chapter 7</b>	<b>Configuring Serial Port Operation Modes.....</b>	<b>7-1</b>
	Port Setting Basics.....	7-2
	Device Control Applications .....	7-3
	Real COM Mode .....	7-3
	RFC2217 Mode .....	7-6
	Socket Applications.....	7-8
	TCP Server Mode .....	7-8
	TCP Client Mode.....	7-12
	UDP Mode.....	7-15
	Pair Connection Mode.....	7-17
	Pair Connection Master Mode .....	7-17
	Pair Connection Slave Mode .....	7-18
	Ethernet Modem Mode.....	7-19

	Terminal Applications.....	7-22
	Terminal ASCII (TERM_ASC).....	7-22
	Terminal BIN (TERM_BIN).....	7-24
	SSH.....	7-26
	Reverse Terminal Applications.....	7-27
	Reverse Telnet Mode.....	7-27
	Reverse SSH Mode.....	7-29
	Printer Applications.....	7-30
	RAW PRN Mode.....	7-30
	LPD PRN Mode.....	7-31
	Dial In/Out Applications.....	7-32
	PPP Mode.....	7-32
	PPPD Mode.....	7-33
	SLIP Mode.....	7-35
	SLIPD Mode.....	7-36
	Dynamic Mode.....	7-37
	Disabled Mode.....	7-38
<b>Chapter 8</b>	<b>Additional Serial Port Settings.....</b>	<b>8-1</b>
	Port Communication Parameters.....	8-2
	Serial Parameters.....	8-2
	Port Data Buffering/Log.....	8-3
	Port Modem Settings.....	8-4
	Port Cipher Settings.....	8-4
	Welcome Message.....	8-5
<b>Chapter 9</b>	<b>System Management Settings.....</b>	<b>9-1</b>
	Misc. Network Settings.....	9-2
	Accessible IP List.....	9-2
	SNMP Agent Settings.....	9-3
	DDNS.....	9-4
	Host Table.....	9-4
	User Table.....	9-5
	Authentication Server.....	9-6
	System Log Settings.....	9-7
	Auto Warning Settings.....	9-8
	Event Settings.....	9-8
	Serial Event Settings.....	9-9
	E-mail Alert.....	9-10
	SNMP Trap.....	9-11
	Maintenance.....	9-12
	Console Setting.....	9-12
	Ping.....	9-13
	Firmware Upgrade.....	9-14
	Configuration Import/Export.....	9-15
	Load Factory Defaults.....	9-16
	Change Password.....	9-16
	Certificate.....	9-17
	Ethernet SSL Certificate Import.....	9-17
	Certificate/Key Delete.....	9-17
	System Monitoring.....	9-18
	Serial to Network Connections.....	9-18

	Serial Port Status .....	9-19
	Serial Port Error Count .....	9-19
	Serial Port Settings .....	9-20
	Serial Cipher Usage Status .....	9-20
	Network Connections .....	9-21
	Network Statistics .....	9-22
	Serial Data Log .....	9-23
	System Log .....	9-24
	Routing .....	9-25
	Dout State (for 6450/6650) .....	9-26
	Save Configuration .....	9-27
	Restart .....	9-27
	Restart System .....	9-27
	Restart Ports .....	9-28
<b>Chapter 10</b>	<b>Software Installation/Configuration .....</b>	<b>10-1</b>
	Overview .....	10-2
	NPort Windows Driver Manager .....	10-2
	Installing NPort Windows Driver Manager .....	10-2
	Using NPort Windows Driver Manager .....	10-5
	NPort Search Utility .....	10-12
	Installing NPort Search Utility .....	10-12
	Configuring NPort Search Utility .....	10-15
	Linux Real TTY Drivers .....	10-17
	Basic Procedures .....	10-17
	Hardware Setup .....	10-17
	Installing Linux Real TTY Driver Files .....	10-17
	Mapping TTY Ports .....	10-17
	Removing Mapped TTY Ports .....	10-18
	Removing Linux Driver Files .....	10-18
	The UNIX Fixed TTY Driver .....	10-19
	Installing the UNIX Driver .....	10-19
	Configuring the UNIX Driver .....	10-19
<b>Appendix A</b>	<b>Pinouts and Cable Wiring .....</b>	<b>A-1</b>
	Port Pinout Diagrams .....	A-2
	RS-232/422/485 (Male DB9) Pinouts .....	A-2
	RS-232/422/485 (Male RJ45) Pinouts .....	A-2
	Cable Wiring Diagrams .....	A-3
	Ethernet Cables .....	A-3
	Serial Cables (RS-232) .....	A-3
	Serial Cables (RS-422/4-Wire RS-485) .....	A-5
	Serial Cables (2-Wire RS-485) .....	A-6
	Pin Assignments for DB9 and DB25 Connectors .....	A-7
<b>Appendix B</b>	<b>RFC2217 .....</b>	<b>B-1</b>
<b>Appendix C</b>	<b>Dynamic Domain Name Server .....</b>	<b>C-1</b>
	Overview .....	C-1
	Configuration .....	C-3
<b>Appendix D</b>	<b>Well Known Port Numbers .....</b>	<b>D-1</b>

<b>Appendix E</b>	<b>SNMP Agents with MIB II &amp; RS-232 like groups .....</b>	<b>E-1</b>
	RFC1213 MIB-II Supported SNMP Variables .....	E-2
	RFC1317 RS-232 Like Groups .....	E-4
	Moxa-NP6000-MIB .....	E-4
<b>Appendix F</b>	<b>RADIUS Server .....</b>	<b>F-1</b>
	What is RADIUS? .....	F-2
	Definition.....	F-2
	Client/Server Architecture.....	F-2
	Setting up the NPort 6000 .....	F-3
	Setting up the RADIUS Server IP Address .....	F-3
	Serial Port Configuration.....	F-3
	Setting up UNIX Hosts.....	F-3
	Setting up Windows NT Hosts .....	F-4
	Setting up Windows 2000 Hosts.....	F-6
	Setting up Windows 2003 Hosts.....	F-9

The NPort 6000 series of secure serial device servers have many exceptional features. There are currently seventeen models in the NPort 6000 series of secure serial device servers. The main differences between the models are the number of ports and the type of network connection employed. All instructions and information presented for the NPort 6000 apply to all models in the series. Any differences between models will be specified. Please refer to the *Product Selection Chart* section in this chapter for details on differences between models in the series.

The following topics are covered in this chapter:

- ❑ **Overview**
- ❑ **Package Checklist**
  - NPort 6610/6650
  - NPort 6450
  - NPort 6150 and NPort 6250
- ❑ **Product Features**
- ❑ **Product Selection Chart**
- ❑ **Product Specifications**
  - NPort 6610/6650
  - NPort 6450
  - NPort 6250, 6250-S-SC, and 6250-M-SC
  - NPort 6150



## Overview

The NPort 6000 can be used to connect any serial device to an Ethernet network, and supports many different operation modes. In particular, the NPort 6000 also supports Secure TCP Server, Secure TCP Client, Secure Pair-Connection, and Secure Real COM modes for security critical applications, such as banking, telecom, access control, and remote site management.

The NPort 6000's Any Baudrate feature, which is based on Moxa's UART IC, allows the use of non-standard baudrates. For example, a 500 Kbps baudrate may be required for some special applications. Many device servers could only be configured for a baudrate of 460.8 Kbps, resulting in an error rate of 7.84%. For serial communication, the acceptable margin of error is only 3%. The NPort 6000 allows you to configure the baudrate more accurately, and can be configured to transmit serial data at the rate of 491.5 Kbps. This is only a 1.7% margin of error, which is well within the acceptable margin for serial data.

For some applications, data must be delivered reliably even if communication is disrupted. The NPort 6000 provides a powerful function to ensure that data is buffered in case of a communication failure. When a communication failure occurs, the data is stored in the NPort 6000. Upon resumption of communication, the buffered data will be sent to the destination. The default size of the port buffer is 64 KB for each port. For the NPort 6610, NPort 6250, NPort 6450, and NPort 6650, users may increase the buffer size by using an external SD card for the buffer.

## Package Checklist

Each NPort 6000 serial device server is shipped in a separate box with a number of standard accessories. In addition, several optional accessories can be ordered separately. When you receive your shipment, please check the contents of the box carefully, and notify your MOXA sales representative if any of the items are missing or appear to be damaged.

## NPort 6610/6650

Six models of the NPort 6610 and six models of the NPort 6650 are available:

Model Name	Number of Serial Ports		Power Requirements
NPort 6610-8	8	RS-232	100-240 VAC, Power Cord
NPort 6610-16	16		
NPort 6610-32	32		
NPort 6610-8-48V	8	RS-232	±48 VDC (20 to 72 VDC, -20 to -72 VDC), terminal block
NPort 6610-16-48V	16		
NPort 6610-32-48V	32		
NPort 6650-8	8	RS-232/422/485	100-240 VAC, Power Cord
NPort 6650-16	16		
NPort 6650-32	32		
NPort 6650-8-48V	8	RS-232/422/485	±48 VDC (20 to 72 VDC, -20 to -72 VDC), terminal block
NPort 6650-16-48V	16		
NPort 6650-32-48V	32		

*Standard Accessories for the NPort 6610 and NPort 6650*

- Document and Software CD
- Quick Installation Guide

- 2 rack-mount ears
- Power cord (AC models only)
- 1 x CBL-RJ45M9-150 (RJ45 to male DB9 cable)
- Product Warranty Statement

*Cable Accessories for the NPort 6610 and NPort 6650 (can be purchased separately)*

- CBL-RJ45M9-150 (8-pin RJ45 to male DB9 cable; 150 cm)
- CBL-RJ45F9-150 (8-pin RJ45 to female DB9 cable; 150 cm)
- CBL-RJ45M25-150 (8-pin RJ45 to male DB25 cable; 150 cm)
- CBL-RJ45F25-150 (8-pin RJ45 to female DB25 cable; 150 cm)

*Extension Modules for the NPort 6610 and NPort 6650 (can be purchased separately)*

- NM-TX01: Network module with one 10/100BaseTX Ethernet port (RJ45 connector; supports cascade redundancy and RSTP/STP)
- NM-TX02: Network module with two 10/100BaseTX Ethernet ports (RJ45 connector; supports cascade redundancy and RSTP/STP)
- NM-FX01-S-SC: Network module with one 100BaseFX single mode fiber port (SC connector; supports cascade redundancy and RSTP/STP)
- NM-FX02-S-SC: Network module with two 100BaseFX single mode fiber ports (SC connectors; supports cascade redundancy and RSTP/STP)
- NM-FX01-M-SC: Network module with one 100BaseFX multi mode fiber port (SC connector; supports cascade redundancy and RSTP/STP)
- NM-FX02-M-SC: Network module with two 100BaseFX multi mode fiber ports (SC connectors; supports cascade redundancy and RSTP/STP)
- NM-GPRS/GSM: GPRS/GSM modem module
- NM-Modem: 56K V.92 modem module

## NPort 6450

One model of the NPort 6450 is available:

Model Name	Number of Serial Ports	Power Requirements
NPort 6450	4 (RS-232/422/485)	100-240 VAC, adaptor

*Standard Accessories for the NPort 6450*

- Document and Software CD
- Quick Installation Guide
- Power adaptor
- Product Warranty Statement
- 2 attachable wall-mount ears

*DIN-Rail Accessories for the NPort 6450 (can be purchased separately)*

- DK-35A DIN-rail mounting kit (35 mm)
- DIN-rail power supply

*Extension Modules for the NPort 6450 (can be purchased separately)*

- NM-TX01: Network module with one 10/100BaseTX Ethernet port (RJ45 connector; supports cascade redundancy and RSTP/STP)
- NM-TX02: Network module with two 10/100BaseTX Ethernet ports (RJ45 connector; supports cascade redundancy and RSTP/STP)

- NM-FX01-S-SC: Network module with one 100BaseFX single mode fiber port (SC connector; supports cascade redundancy and RSTP/STP)
- NM-FX02-S-SC: Network module with two 100BaseFX single mode fiber ports (SC connectors; supports cascade redundancy and RSTP/STP)
- NM-FX01-M-SC: Network module with one 100BaseFX multi mode fiber port (SC connector; supports cascade redundancy and RSTP/STP)
- NM-FX02-M-SC: Network module with two 100BaseFX multi mode fiber ports (SC connectors; supports cascade redundancy and RSTP/STP)
- NM-GPRS/GSM: GPRS/GSM modem module
- NM-Modem: 56K V.92 modem module

## NPort 6150 and NPort 6250

One model of the NPort 6150 and three models of the NPort 6250 are available:

Model Name	Number of Serial Ports	Power Requirements
NPort 6150	1	100-240 VAC, adaptor
NPort 6250	2	100-240 VAC, adaptor
NPort 6250-M-SC	2	100-240 VAC, adaptor
NPort 6250-S-SC	2	100-240 VAC, adaptor

*Standard Accessories for the NPort 6150 and NPort 6250*

- Document and Software CD
- Quick Installation Guide
- Power adaptor
- Product Warranty Statement
- 2 attachable wall-mount ears

*DIN-Rail Accessories for the NPort 6150 and NPort 6250 (can be purchased separately)*

- DK-35A DIN-rail mounting kit (35 mm)
- DIN-rail power supply

## Product Features

All models in the NPort 6000 series have the following features:

- Secure data access modes, including Secure Real COM, Secure TCP Server, Secure TCP Client, and Secure Pair Connection
- Versatile socket operating modes, including TCP Server, TCP Client, UDP, and Real COM driver
- Port buffering function to prevent loss of serial data when communication is disrupted
- Enhanced remote configuration with HTTPS and SSH
- Port speeds of up to 921.6 Kbps
- Any Baudrate feature for easy configuration for custom baudrates

## Product Selection Chart

The following table shows the main differences between the NPort 6000 models:

Product	No. of serial ports	Serial port interface	Power	Casing	Built-in network interface	Optional network modules	Configurable alarm LED and relay output	SD card slot
6150	1	RS-232/422/485	100-240 VAC	Aluminum (1 mm)	Ethernet	---	---	---
6250	2	RS-232/422/485	100-240 VAC	Aluminum (1 mm)	Ethernet	---	---	yes
6250-M-SC	2	RS-232/422/485	100-240 VAC	Aluminum (1 mm)	Multi Mode Fiber	---	---	yes
6250-S-SC	2	RS-232/422/485	100-240 VAC	Aluminum (1 mm)	Single Mode Fiber	---	---	yes
6450	4	RS-232/422/485	100-240 VAC	Aluminum (1 mm)	Ethernet	yes	yes	yes
6610-8	8	RS-232	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-16	16	RS-232	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-32	32	RS-232	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-8-48V	8	RS-232	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-16-48V	16	RS-232	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-32-48V	32	RS-232	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-8	8	RS-232/422/485	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-16	16	RS-232/422/485	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-32	32	RS-232/422/485	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-8-48V	8	RS-232/422/485	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-16-48V	16	RS-232/422/485	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-32-48V	32	RS-232/422/485	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes

## Product Specifications

### NPort 6610/6650

#### LAN

Ethernet	10/100 Mbps, RJ45
Protection	Built-in 1.5 KV magnetic isolation

#### Optical Fiber (applies to modules with fiber ports)

Distance	Multi mode: 0 to 2 km, 1310 nm (62.5/125 $\mu$ m, 500 MHz*km) Single mode: 0 to 40 km, 1310 nm (9/125 $\mu$ m, 3.5 PS/(nm*km))
Min. TX Output	Multi mode: -20 dBm; Single mode: -5 dBm
Max. TX Output	Multi mode: -14 dBm; Single mode: 0 dBm
Sensitivity	Multi mode: -34 to -30 dBm, Single mode: -36 to -32 dBm

#### GPRS/GSM (applies to GPRS/GSM modules)

Standard Compliance	GSM and GPRS
Band Selection	Quad-band 850/900 MHz, and 1800/1900 MHz
Tx Power	1 watt GSM 1800/1900, 2 watt EGSM 900/GSM 850
GPRS Multi-slot class	Class 10, Coding Schemes: CS1 to CS4
GPRS Terminal Device Class	Class B
CSD Data Transmission Rate	up to 14,400 bps
SMS	Point-to-point Text/PDU: Mobile Originated (MO) and Mobile Terminated (MT Cell Broadcast: in accordance with GSM 07.05)
SIM Control	3.3V/1.8V interface

#### Serial

No. of ports	8 ports (NPort 6610-8, NPort 6650-8) 16 ports (NPort 6610-16, NPort 6650-16) 32 ports (NPort 6610-32, NPort 6650-32)
Interface	NPort 6610 series: RS-232 (8-pin RJ45) NPort 6650 series: RS-232/422/485 (8-pin RJ45)

#### Serial Communication Parameters

Parity	None, Even, Odd, Space, Mark
Data bits	5, 6, 7, 8
Stop bit(s)	1, 1.5, 2
Flow control	RTS/CTS, XON/XOFF, DTR/DSR
Speed	50 bps to 921.6 Kbps
Console port	RS-232 console $\times$ 1

#### Optional Memory Expansion

SD card	1 socket
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#### Software Features

Protocols	ICMP, IP, TCP, UDP, DHCP, BOOTP, Telnet, DNS, SNMP, DDNS, HTTP, SMTP, HTTPS, SSL, SSH, PPPoE, RFC2217
Utilities	NPort Search Utility for Windows 98/ME/NT/2000/XP/2003/Vista/XP x64/2003 x64/Vista x64
Security Protocols	DES/3DES/AES

OS Driver Support	Real COM drivers for: Windows 95/98/ME/NT/2000/XP/XP x64/2003/2003 x64/Vista/Vista x64 Real TTY driver for: Linux Fixed TTY drivers for: SCO Unix, SCO OpenServer 5, OpenServer 6, UnixWare 7, UnixWare 2.1, SVR4.2, QNX 4.25, QNX 6, Solaris 10, FreeBSD 5, FreeBSD 6
Configuration	Web Console, serial/telnet console NOTE: Windows utility only provides search, assign IP, firmware upgrade
<b>Power Requirements</b>	
Power input	100 to 240 VAC , 47 to 63 Hz ±48 VDC (20 to 72 VDC, -20 to -72 VDC)
Power consumption	NPort 6610-8/16/32: 285mA @ 100VAC ; 190mA @ 240VAC NPort 6610-8/16/32-48V: 293mA @ 48VDC NPort 6650-8/16/32: 285mA @ 100VAC ; 190mA @ 240VAC NPort 6650-8/16/32-48V: 293mA @ 48VDC
<b>Mechanical Specifications</b>	
Material	SECC sheet metal (1mm)
<b>Environment</b>	
Operating temperature	0 to 55° C (32 to 131° F), 5 to 95% RH
Storage temperature	-20 to 85° C (-4 to 158° F), 5 to 95% RH
<b>Regulatory Approvals</b>	
EMC	FCC Class A, CE Class A
Safety	UL, CUL, TUV

## NPort 6450

<b>LAN</b>	
Ethernet	10/100 Mbps, RJ45
Protection	Built-in 1.5 KV magnetic isolation
<b>Optical Fiber (applies to modules with fiber ports)</b>	
Distance	Multi mode: 0 to 2 km, 1310 nm (62.5/125 μm, 500 MHz*km) Single mode: 0 to 40 km, 1310 nm (9/125 μm, 3.5 PS/(nm*km)
Min. TX Output	Multi mode: -20 dBm; Single mode: -5 dBm
Max. TX Output	Multi mode: -14 dBm; Single mode: 0 dBm
Sensitivity	Multi mode: -34 to -30 dBm, Single mode: -36 to -32 dBm
<b>GPRS/GSM (applies to GPRS/GSM modules)</b>	
Standard Compliance	GSM and GPRS
Band Selection	Quad-band 850/900 MHz, and 1800/1900 MHz
Tx Power	1 watt GSM 1800/1900, 2 watts EGSM 900/GSM 850
GPRS Multi-slot class	Class 10, Coding Schemes: CS1 to CS4
GPRS Terminal Device Class	Class B
CSD Data Transmission Rate	up to 14,400 bps
SMS	Point-to-point Text/PDU: Mobile Originated (MO) and Mobile Terminated (MT Cell Broadcast: in accordance with GSM 07.05)
SIM Control	3.3V/1.8V interface

**Serial**

No. of ports	4
Interface	RS-232/422/485, male DB9

**Serial Communication Parameters**

Parity	None, Even, Odd, Space, Mark
Data bit	5, 6, 7, 8
Stop bits	1, 1.5, 2
Flow control	RTS/CTS, XON/XOFF, DTR/DSR
Speed	50 bps to 921.6 Kbps

**Additional Features**

Console port	RS-232 console × 1 (Port 1)
Expandable storage	One SD socket

**Software Features**

Protocols	ICMP, IP, TCP, UDP, DHCP, BOOTP, Telnet, DNS, SNMP, DDNS HTTP, SMTP, HTTPS, SSL, SSH, PPPoE
Utilities	Windows utility for Windows 98/ME/NT/2000/XP/2003/Vista/XP x64/ 2003 x64/Vista x64
Security Protocols	DES/3DES/AES
OS Driver Support	Real COM drivers for: Windows 95/98/ME/NT/2000/XP/XP x64/2003/2003 x64/Vista/Vista x64 Real TTY driver for: Linux Fixed TTY drivers for: SCO Unix, SCO OpenServer 5, OpenServer 6, UnixWare 7, UnixWare 2.1, SVR4.2, QNX 4.25, QNX 6, Solaris 10, FreeBSD 5, FreeBSD 6
Configuration	Web Console, serial/telnet console NOTE: Windows utility only provides search, assign IP, firmware upgrade

**Power Requirements**

Power input	12 to 48 VDC
Power consumption	730 mA (at 12V max.)

**Mechanical Specifications**

Material	SECC sheet metal (1 mm)
----------	-------------------------

**Environmental**

Operating temperature	0 to 55° C (32 to 131° F), 5 to 95% RH
Storage temperature	-20 to 85° C (-4 to 185° F), 5 to 95% RH

**Regulatory Approvals**

EMC	FCC Class A, CE Class A
Safety	UL, CUL, TUV

## NPort 6250, 6250-S-SC, and 6250-M-SC

<b>LAN</b>	
Ethernet	NPort 6250 10/100 Mbps, RJ45 NPort 6250-S-SC single-mode fiber NPort 6250-M-SC multi-mode fiber
Protection	Built-in 1.5 KV magnetic isolation
<b>Serial</b>	
No. of ports	2
Interface	RS-232/422/485, male DB9
<b>Serial Communication Parameters</b>	
Parity	None, Even, Odd, Space, Mark
Data bits	5, 6, 7, 8
Stop bits	1, 1.5, 2
Flow control	RTS/CTS, XON/XOFF, DTR/DSR
Speed	50 bps to 921.6 Kbps
<b>Additional Features</b>	
Console port	RS-232 console × 1 (Port 1)
Expandable storage	One SD socket
<b>Software Features</b>	
Protocol	ICMP, IP, TCP, UDP, DHCP, BOOTP, Telnet, DNS, SNMP, HTTP, SMTP, HTTPS, SSL, SSH, PPPoE
Utilities	Windows utility for Windows 98/ME/NT/2000/XP/2003/Vista/XP x64/ 2003 x64/Vista x64
Security Protocols	DES/3DES/AES
OS Driver Support	Real COM drivers for: Windows 95/98/ME/NT/2000/XP/XP x64/2003/2003 x64/Vista/Vista x64 Real TTY driver for: Linux Fixed TTY drivers for: SCO Unix, SCO OpenServer 5, OpenServer 6, UnixWare 7, UnixWare 2.1, SVR4.2, QNX 4.25, QNX 6, Solaris 10, FreeBSD 5, FreeBSD 6
Configuration	Web Console, serial/telnet console NOTE: Windows utility only provides search, assign IP, firmware upgrade
<b>Power Requirements</b>	
Power input	12 to 48 VDC
Power consumption	430 mA (at 12v max.)
<b>Mechanical Specifications</b>	
Material	Aluminum (1 mm)
<b>Environmental</b>	
Operating temperature	0 to 55°C (32 to 131° F), 5 to 95% RH
Storage temperature	-20 to 85°C (-4 to 185° F), 5 to 95% RH
<b>Regulatory Approvals</b>	
EMC	FCC Class A, CE Class A
Safety	UL, CUL, TUV



## NPort 6150

**LAN**

Ethernet 10/100 Mbps, RJ45  
Protection Built-in 1.5 KV magnetic isolation

**Serial**

No. of ports 1  
Interface RS-232/422/485, Male DB9

**Serial Communication Parameters**

Parity None, Even, Odd, Space, Mark  
Data bits 5, 6, 7, 8  
Stop bits 1, 1.5, 2  
Flow control RTS/CTS, XON/XOFF, DTR/DSR  
Speed 50 bps to 921.6 Kbps

**Additional Features**

Console port RS-232 console × 1 (Port 1)

**Software Features**

Protocol ICMP, IP, TCP, UDP, DHCP, BOOTP, Telnet, DNS, SNMP, DDNS, HTTP, SMTP, HTTPS, SSL, SSH, PPPoE, RFC2217

Utilities NPort Search Utility for Windows  
98/ME/NT/2000/XP/2003/Vista/XP x64/ 2003 x64/Vista x64  
Security Protocols DES/3DES/AES

OS Driver Support Real COM drivers for: Windows 95/98/ME/NT/2000/XP/XP x64/2003/2003 x64/Vista/Vista x64  
Real TTY driver for: Linux  
Fixed TTY drivers for: SCO Unix, SCO OpenServer 5, OpenServer 6, UnixWare 7, UnixWare 2.1, SVR4.2, QNX 4.25, QNX 6, Solaris 10, FreeBSD 5, FreeBSD 6

Configuration Web Console, serial/telnet console  
NOTE: Windows utility only provides search, assign IP, firmware upgrade

**Power Requirements**

Power input 12 to 48 VDC  
Power consumption 285 mA (at 12V max.)

**Mechanical Specifications**

Material Aluminum (1 mm)

**Environmental**

Operating temperature 0 to 55°C (32 to 131° F), 5 to 95% RH  
Storage temperature -20 to 85°C (-4 to 185° F), 5 to 95% RH

**Regulatory Approvals**

EMC FCC Class A, CE Class A  
Safety UL, CUL, and TUV

This chapter covers the hardware installation of the NPort 6000. Software installation is covered in the next chapter.

The following topics are covered in this chapter:

❑ **Panel Layout**

- NPort 6610/6650
- NPort 6450
- NPort 6250
- NPort 6150

❑ **Panel, DIN-Rail, and Rack Mounting**

- Wall or Cabinet Mounting
- DIN-Rail Mounting
- Rack Mounting

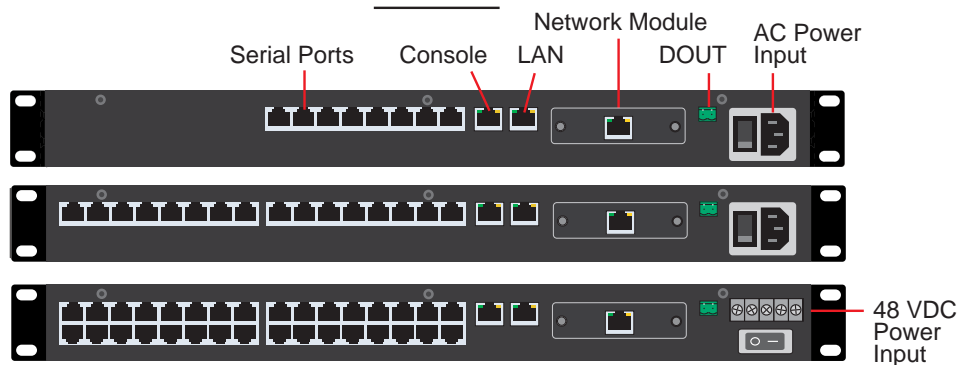
❑ **Connecting the Hardware**

- Wiring Requirements
- Connecting the NPort 6600-32/16/8-48V's Power
- Grounding the NPort 6600-32/16/8-48V
- Connecting to the Network
- Connecting to a Serial Device
- LED Indicators
- Adjustable Pull High/Low Resistors for the RS-485 Port

## Panel Layout

### NPort 6610/6650

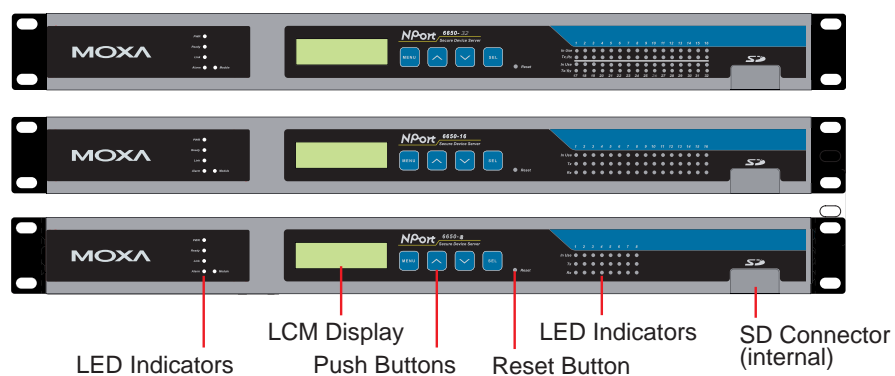
#### Rear Views



#### Top View



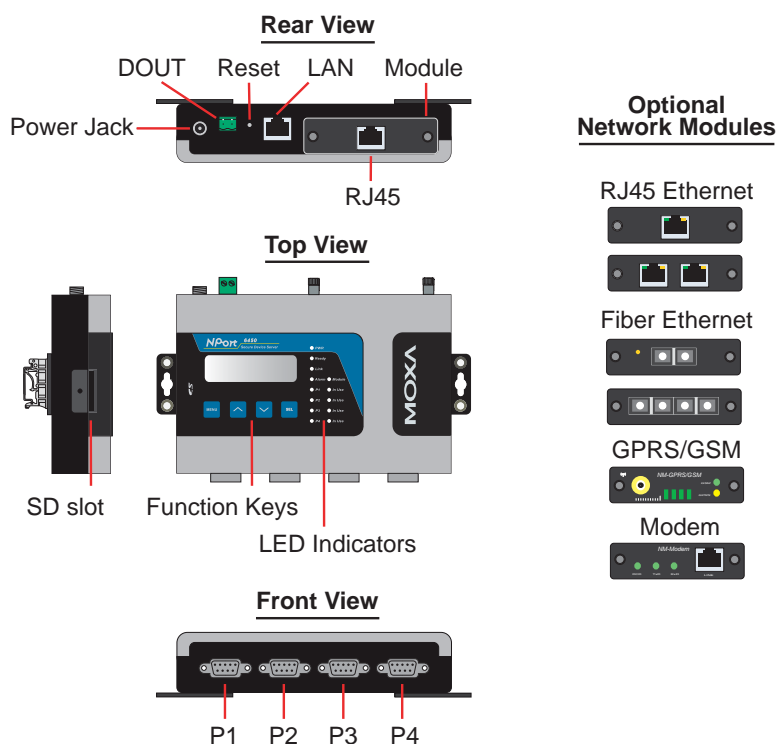
#### Front Views



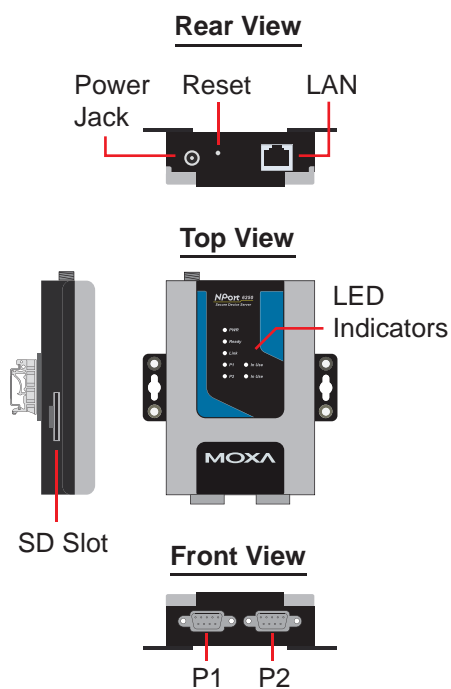
#### Optional Network Modules



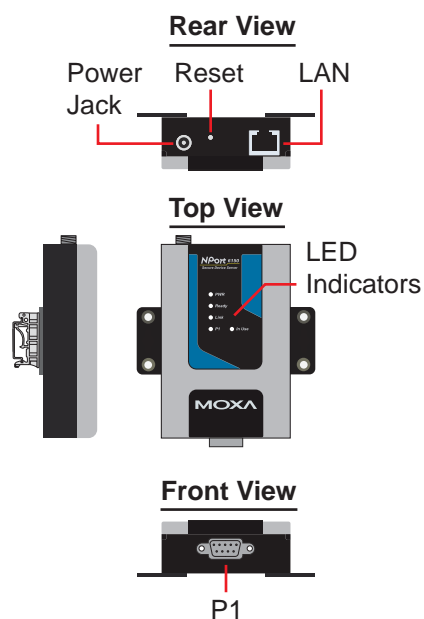
## NPort 6450



## NPort 6250



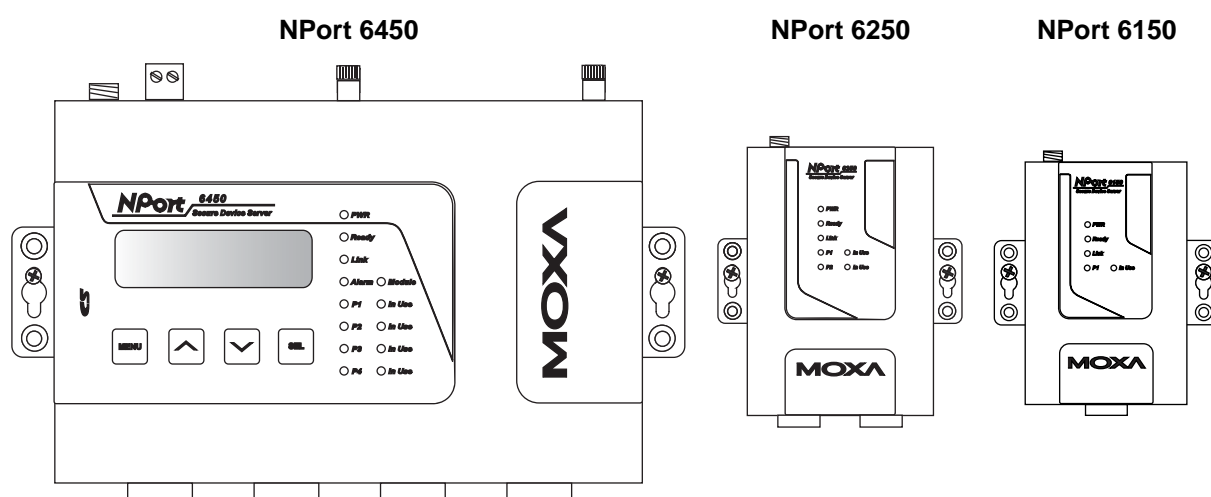
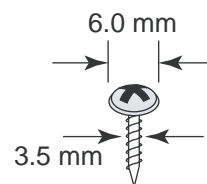
## NPort 6150



## Panel, DIN-Rail, and Rack Mounting

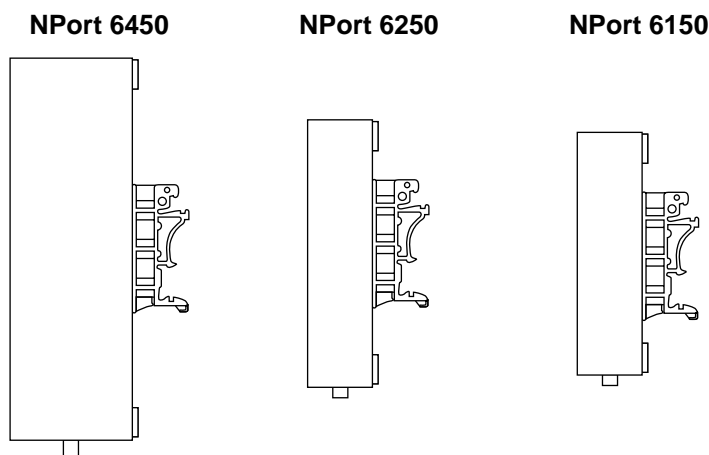
## Wall or Cabinet Mounting

The NPort 6150, 6250, and 6450 device servers have built-in “ears” for attaching the device server to a wall or the inside of a cabinet. We suggest using two screws per ear to attach the device servers to a wall or the inside of a cabinet. The heads of the screws should be less than 6.0 mm in diameter, and the shafts should be less than 3.5 mm in diameter, as shown in the figure at the right.



## DIN-Rail Mounting

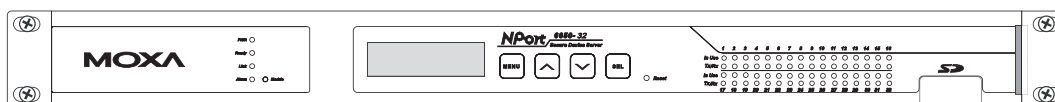
DIN-rail attachments can be purchased separately to attach the NPort 6150, 6250, and 6450 to a DIN-rail. When the snapping the attachments to the DIN-rail, make sure that the stiff metal springs are at the top.



## Rack Mounting

Use four screws to attach the NPort 6610/6650 to a standard rack.

### NPort 6610/6650



## Connecting the Hardware

This section describes how to connect the NPort 6000 to serial devices for the first time.

## Wiring Requirements



### ATTENTION

#### **Disconnect the power before installing and wiring**

Disconnect the power cord before installing and/or wiring your NPort 6000.

#### **Do not exceed the maximum current for the wiring**

Determine the maximum possible current for each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size.

If the current exceeds the maximum rating, the wiring could overheat, causing serious damage to your equipment.

#### **Server may get hot, use caution when handling**

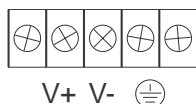
Use caution when handling the NPort 6000 after it has been plugged in. The internal components generate heat and the casing may be hot to the touch.

You should also heed the following guidelines:

- Use separate paths to route wiring for power and devices. If power wiring and device wiring paths must cross, make sure the wires are perpendicular at the intersection point.  
*NOTE: Do not run signal or communication wiring and power wiring in the same wire conduit. To avoid interference, wires with different signal characteristics should be routed separately.*
- The type of signal transmitted through a wire should determine which wires should be kept separate. The rule of thumb is that wires sharing similar electrical characteristics may be bundled together.
- Keep input wiring and output wiring separate.
- It is good practice to label the wiring to all devices in the system.

## Connecting the NPort 6600-32/16/8-48V's Power

To connect the NPort 6600-32/16/8-48V's power cord with its terminal block, follow the steps given below:



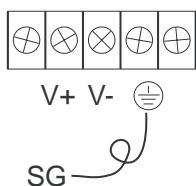
1. Loosen the screws on the V+ and V- terminals of the NPort 6600-32/16/8-48V's terminal block.
2. Connect the power cord's 48 VDC wire to the terminal block's V+ terminal, and the power cord's DC Power Ground wire to the terminal block's V- terminal, and then tighten the terminal block screws. (Note: The NPort 6600-32/16/8-48V can still operate even if the DC 48V and DC Power Ground are reversed.)

If the power is properly supplied, the "Ready" LED will show a solid red color until the system is ready, at which time the "Ready" LED will change to a green color.

**NOTE** You should use 8 kg-cm of screw torque and 22-14 AWG of suitable electric wire to connect the NPort 6600-32/16/8-48V's power cord to its terminal block.

## Grounding the NPort 6600-32/16/8-48V

Grounding and wire routing help limit the effects of noise due to electromagnetic interference (EMI). Run the ground connection from the ground screw to the grounding surface prior to connecting devices.



The Shielded Ground (sometimes called Protected Ground) contact is the second contact from the right of the 5-pin power terminal block connector located on the rear panel of the NPort 6600-32/16/8-48V. Connect the SG wire to the Earth ground.



### ATTENTION

This product is intended to be mounted to a well-grounded mounting surface such as a metal panel.

## Connecting to the Network

Connect one end of the Ethernet cable to the NPort 6000's 10/100M Ethernet port and the other end of the cable to the Ethernet network. If you are using a fiber port version of the NPort 6000, connect the fiber cable from the Ethernet network to the NPort 6000's fiber port.

If the cable is properly connected, the NPort 6000 will indicate a valid connection to the Ethernet as follows:

- The Ethernet LED glows a solid green when connected to a 100 Mbps Ethernet network.
- The Ethernet LED glows a solid orange when connected to a 10 Mbps Ethernet network.
- The Ethernet LED flashes when Ethernet packets are being transmitted or received.

## Connecting to a Serial Device

Connect the serial data cable between the NPort 6000 and the serial device. Serial data cables are available as optional accessories.

## LED Indicators

The LED indicators on the front panel of the NPort 6000 are described in the following table.

LED Name	LED Color	LED Function
PWR	red	Power is being supplied to the power input.
Ready	red	Steady on: Power is on and the NPort 6000 is booting up. Blinking: There is an IP conflict, or the DHCP or BOOTP server did not respond properly.
	green	Steady on: Power is on and the NPort 6000 is functioning normally. Blinking: The device server has been located by NPort Search Utility.
	off	Power is off, or there is a power error condition.
Link	orange	The NPort 6000 is connected to a 10 Mbps Ethernet connection.
	green	The NPort 6000 is connected to a 100 Mbps Ethernet connection.
	off	The Ethernet cable is disconnected or has a short.
P1 to P16 in-use LED	green	The serial port is opened by server side software.
	off	The serial port is not opened by server side software.
P1, P2, P3, P4 (6150/6250/6450)	orange	The serial port is receiving data.
	green	The serial port is transmitting data.
	off	No data is being transmitted or received through the serial port.
P1 to P16 Tx (6610/6650)	green	The serial port is transmitting data.
	off	Data is not being transmitted through the serial port.
P1 to P16 Rx (6610/6650)	orange	The serial port is receiving data.
	off	No data is being received through the serial port.



The NPort 6450 and 6650 models have additional LEDs for the alarm and optional network modules:

LED Name	LED Color	LED Function
Module (6450/6610/6650)	green	The fiber optic network module is plugged in and has been detected.
	off	The fiber optic network module is not present.
Link (on optional network modules NM-FX01-M-SC, NM-FX01-S-SC)	orange	Steady on: The NPort 6000 device server is connected to an Ethernet fiber connection, but the port is idle. Blinking: The fiber port is transmitting or receiving data.
Alarm (6450/6610/6650)	red	The relay output (DOUT) is open (exception).
	off	The relay output (DOUT) is short (normal condition).
GSM (NM-GPRS/GSM)	green	GSM Connection
GPRS (NM-GPRS/GSM)	orange	GPRS Connection
GPRS/GSM Signal Strength (NM-GPRS/GSM)	green	More LEDs indicates better signal; 4 LEDs indicates maximum signal strength.
DCD (NM-Modem)	green	Modem connection link up.
TxD (NM-Modem)	green	The modem port is transmitting data.
	off	Data is not being transmitted through the modem port.
RxD (NM-Modem)	green	The modem port is receiving data.
	off	No data is being received through the modem port.

## Adjustable Pull High/Low Resistors for the RS-485 Port

In some critical environments, you may need to add termination resistors to prevent the reflection of serial signals. When using termination resistors, it is important to set the pull high/low resistors correctly so that the electrical signal is not corrupted. The NPort 6000 uses jumper settings or DIP switches to set the pull high/low resistor values for each serial port.

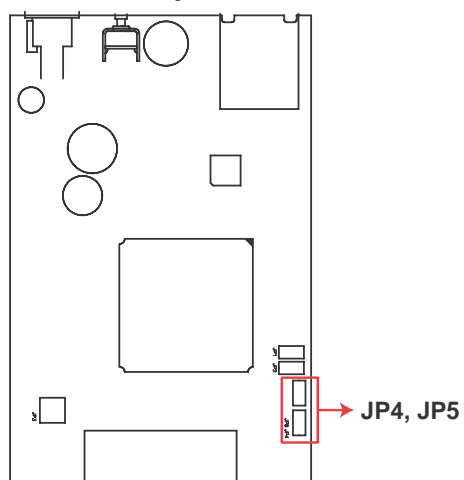
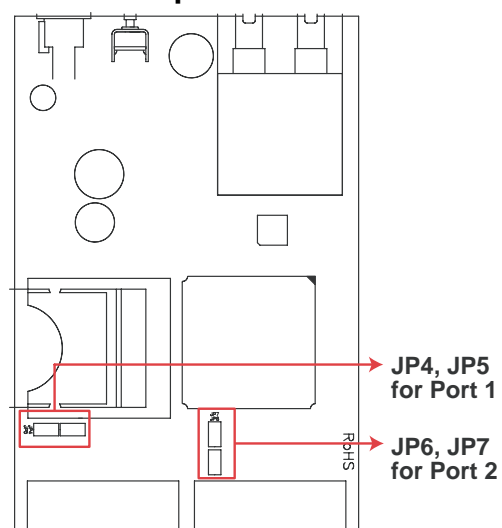
**To set the pull high/low resistors to 150 K $\Omega$ ,** make sure that the two jumpers assigned to the serial port are not shorted by jumper caps. (For the NPort 6650, make sure both of the assigned DIP switches are in the OFF position.) This is the default setting.

**To set the pull high/low resistors to 1 K $\Omega$ ,** make sure that the two jumpers assigned to the serial port are shorted by jumper caps. (For the NPort 6650, make sure both of the assigned DIP switches are in the ON position.)

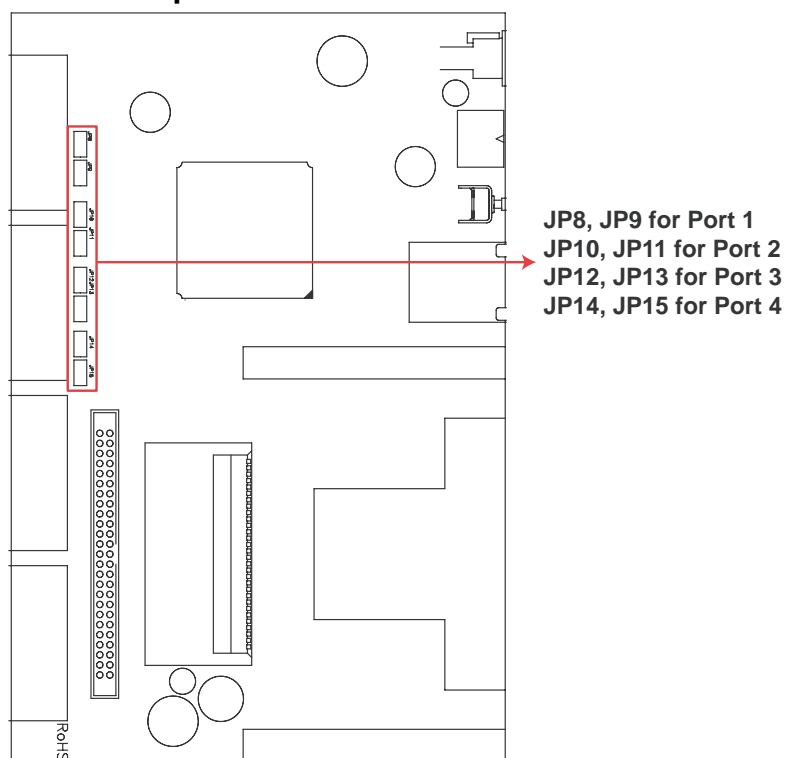


### ATTENTION

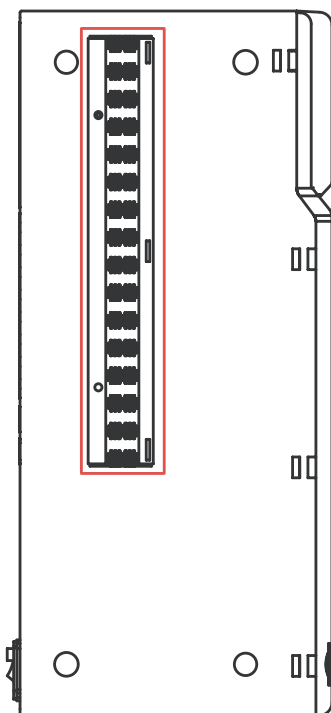
Do not use the 1 K $\Omega$  setting on the NPort 6000 when using the RS-232 interface. Doing so will degrade the RS-232 signals and shorten the maximum allowed communication distance.

**NPort 6150 Jumpers****NPort 6250 Jumpers**

### NPort 6450 Jumpers



### NPort 6650 DIP Switches



SW	1	2	3
	Pull High	Pull Low	Terminator
ON	1 K $\Omega$	1 K $\Omega$	120 K $\Omega$
OFF	150 K $\Omega$	150 K $\Omega$	---

## Initial IP Address Configuration

---

When setting up the NPort 6000 for the first time, the first thing you should do is configure its IP address. This chapter introduces the different methods that can be used. Please refer to Chapter 9, System Management Settings, for more details about network settings.

The following topics are covered in this chapter:

- ❑ **Static and Dynamic IP Addresses**
- ❑ **Factory Default IP Address**
- ❑ **Configuration Options**
  - NPort Search Utility
  - Web Console
  - LCM Console/Front Panel (NPort 6610,6650, and 6450 only)
  - ARP
  - Telnet Console
  - Serial Console

## Static and Dynamic IP Addresses

Determine whether your NPort 6000 needs to use a static IP or dynamic IP address (either DHCP or BOOTP/PPPoE application).

- ***If your NPort 6000 is used in a static IP environment***, you will assign a specific IP address using one of the tools described in this chapter.
- ***If your NPort 6000 is used in a dynamic IP environment***, the IP address will be assigned automatically from over the network. In this case, set the IP configuration mode to DHCP, DHCP/BOOTP, BOOTP, or PPPoE.



### ATTENTION

Consult your network administrator on how to reserve a fixed IP address for your NPort 6000 in the MAC-IP mapping table when using a DHCP Server or BOOTP Server. For most applications, you should assign a fixed IP address to your NPort 6000.

## Factory Default IP Address

The NPort 6000 is configured with the following default private IP address:

**192.168.127.254**

Note that IP addresses that begin with “192.168” are referred to as private IP addresses. Devices configured with a private IP address are not directly accessible from a public network. For example, you would not be able to ping a device with a private IP address from an outside Internet connection. If your application requires sending data over a public network, such as the Internet, your NPort 6000 will need a valid public IP address, which can be leased from a local ISP.

## Configuration Options

### NPort Search Utility

You may configure your NPort 6000 with the bundled NPort Search Utility for Windows. Please refer to Chapter 10, Software Installation/Configuration, for details on how to install and use NPort Search Utility.

### Web Console

You may configure your NPort 6000 using a standard web browser. Please refer to Chapter 5, *Configuration with the Web Console*, for details on how to access and use the NPort 6000 web console.

### LCM Console/Front Panel (NPort 6610, 6650, and 6450 only)

The NPort 6610, 6650, and 6450 only give you the option to configure some settings through the front panel, also known as the LCM (Liquid Crystal Module) console. The LCM console can be configured for read-only or writeable access. Read-only access allows settings to be viewed but not changed. Factory default settings are for writeable access, where configuration is allowed through the LCM console.

**ATTENTION**

If a password has been enabled for the NPort 6000 console and the LCM console is configured for writeable status, the LCM console will require you to enter the password before allowing you access. The password will not be required if the LCM console is configured for read-only access.

The **MENU** button activates the main menu. It is also used to cancel a selection and return to a previous menu.

The **UP** and **DOWN** buttons navigate between available options.

The **SEL** button confirms a selection or enters a submenu.

The IP environment (Static, DHCP, PPPoE, etc.) is configured under **Main Menu → Network setting → IP config**. The IP address is configured under **Main Menu → Network setting → IP address**. After the address has been entered, you will need to restart the NPort under **Main Menu → Save/Restart**.

The following instructions explain how to set the NPort 6000's IP address through the LCM console:

1. Press **MENU** to activate the Main Menu.
2. The first line of the display indicates the current menu and should read **Main Menu**. The second line indicates the current selection and should read **Server setting**. Use the **UP** and **DOWN** buttons to select **Network setting**. Press **SEL** to enter the **Network setting** menu.
3. In the **Network setting** menu, select **IP config**. Don't forget to press **SEL** to confirm your selection.
4. In the **IP config** menu, use the **UP** and **DOWN** buttons to select the option that matches your IP environment (static, DHCP, etc.). Press **SEL** to confirm your choice. You may also press **MENU** to cancel your selection and return to the previous submenu.
5. You should be back in the **Network setting** menu. From the **Network setting** menu, select **IP address**.
6. Use the **UP** and **DOWN** buttons to modify the digit currently selected by the blinking cursor. Press **SEL** to move to the next digit. Continue modifying the IP address until all digits have been entered. If you make a mistake, press **MENU** to cancel all changes and return to the **Network setting** menu. You cannot go back one digit.
7. Once you have finished modifying the IP address, your changes are saved but not in effect. In order for your changes to take effect, you will need to restart the NPort. You may view and modify your changes by selecting **IP address** at the **Network setting** menu again.
8. Press the menu button to exit out of the **Network setting** menu and return to the **Main Menu**. Use the **UP** and **DOWN** buttons to select **Save/Restart** and press **SEL**. Use the **UP** and **DOWN** buttons to select **Yes** and press **SEL** to restart.

## ARP

You may use the ARP (Address Resolution Protocol) command to set up an IP address for your NPort 6000. The ARP command tells your computer to associate the NPort 6000's MAC address with an IP address. Afterwards, use Telnet to access the NPort 6000 and its IP address will be reconfigured.

**ATTENTION**

In order to use the ARP setup method, both your computer and the NPort 6000 must be connected to the same LAN. Alternatively, you may use a cross-over Ethernet cable to connect the NPort 6000 directly to your computer's Ethernet card. Before executing the ARP command, your NPort 6000 must be configured with the factory default IP address (192.168.127.254) and your computer and the NPort 6000 must be on the same subnet.

To use ARP to configure the IP address, complete the following:

1. Obtain a valid IP address for your NPort 6000 from your network administrator.
2. Obtain your NPort 6000's MAC address from the label on the bottom panel.
3. Execute the arp -s command from your computer's MS-DOS prompt as follows:  
**arp -s <IP address> <MAC address>**

For example,

```
C:\> arp -s 192.168.200.100 00-90-E8-04-00-11
```

4. Next, execute a special Telnet command by entering the following exactly:

```
telnet 192.168.200.100 6000
```

When you enter this command, a **Connect failed** message will appear, as shown below.

```
Command Prompt
D:\>arp -s 192.168.200.100 00-90-e8-62-50-09
D:\>telnet 192.168.200.100 6000
Connecting To 192.168.200.100...Could not open connection to the host, on port 6000: Connect failed
D:\>
```

5. After the NPort 6000 reboots, its IP address will be assigned to the new address and you can reconnect using Telnet to verify that the update was successful.

## Telnet Console

Depending on how your computer and network are configured, you may find it convenient to use network access to set up your NPort 6000's IP address. This can be done using Telnet.

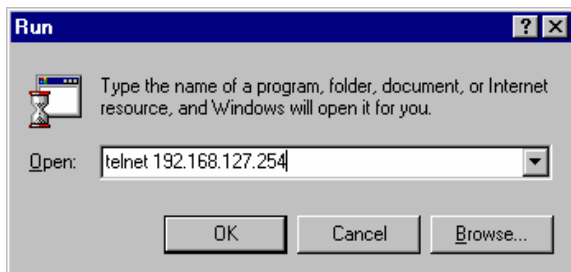
**ATTENTION**

Figures in this section were taken from the NPort 6650's Telnet console.

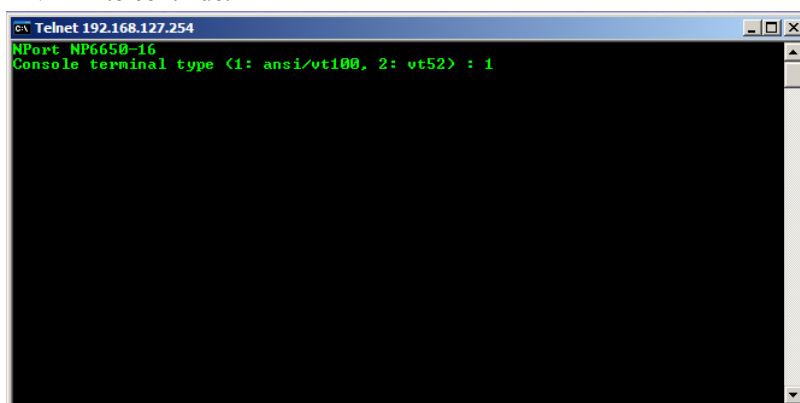


1. From the Windows desktop, select **Start** → **Run**, and type the following in the **Run** window:  
**telnet 192.168.127.254**

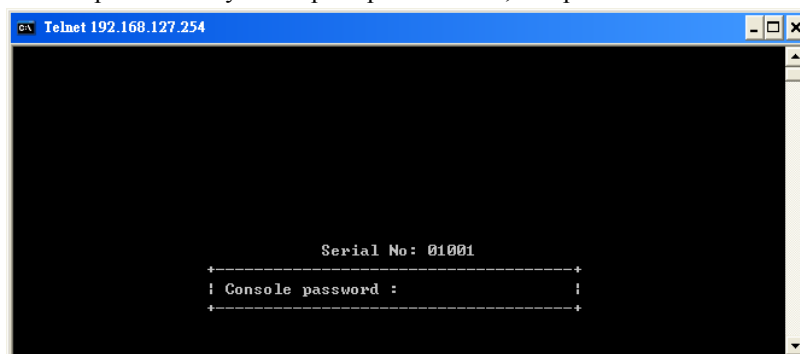
If your IP address is different from the default setting, use your IP address instead. Click **OK**.



2. The console terminal type selection is displayed as shown. Enter **1** for **ansi/vt100** and press **ENTER** to continue.



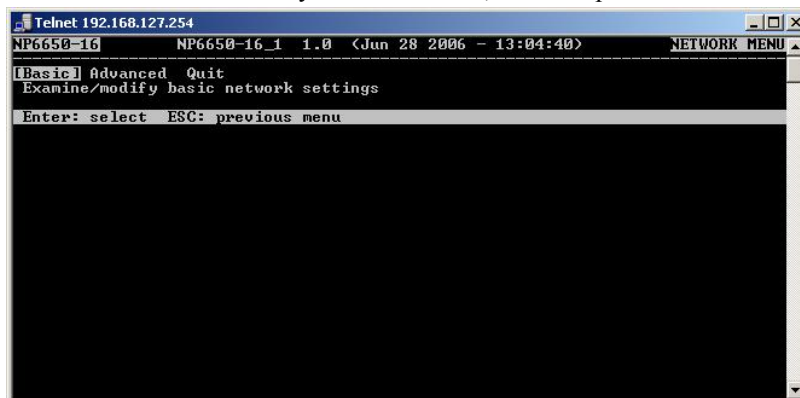
3. The following page will only appear if the NPort 6000 is password protected. Enter the console password if you are prompted to do so, and press **ENTER**.



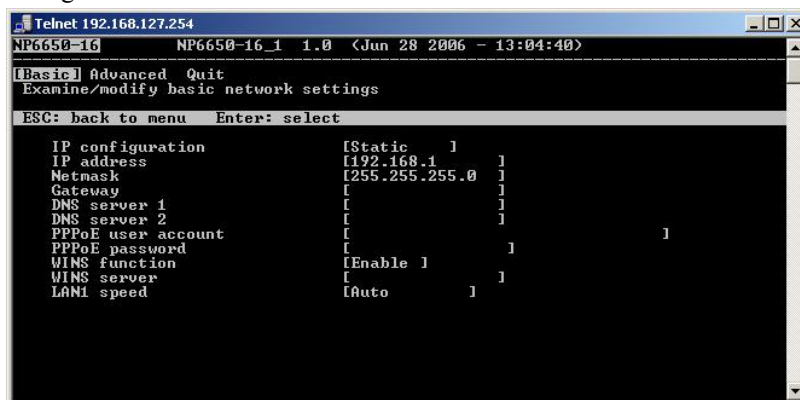
4. Press **N** or use the arrow keys to select **Network**, and then press **ENTER**.



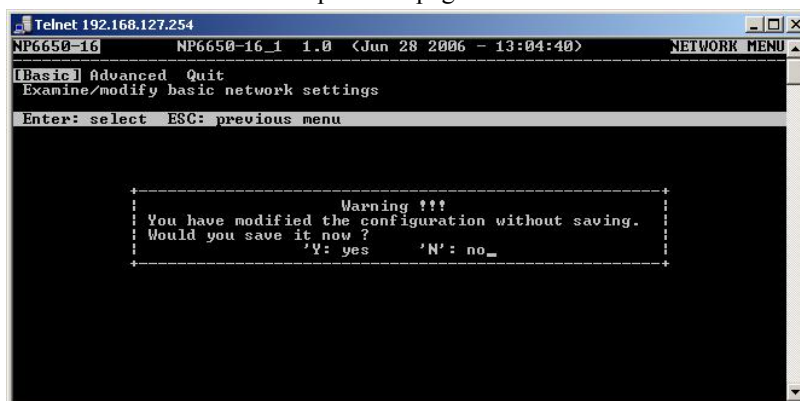
5. Press **B** or use the arrow keys to select **Basic**, and then press **ENTER**.



6. Use the arrow keys to move the cursor to **IP address**. Use the **DELETE**, **BACKSPACE**, or **SPACE** keys to erase the current IP address, and then type in the new IP address and press **ENTER**. Note that if you are using a dynamic IP configuration (BOOTP, SHCP, etc.), you will need to go to the **IP configuration** field and press **ENTER** to select the appropriate configuration.

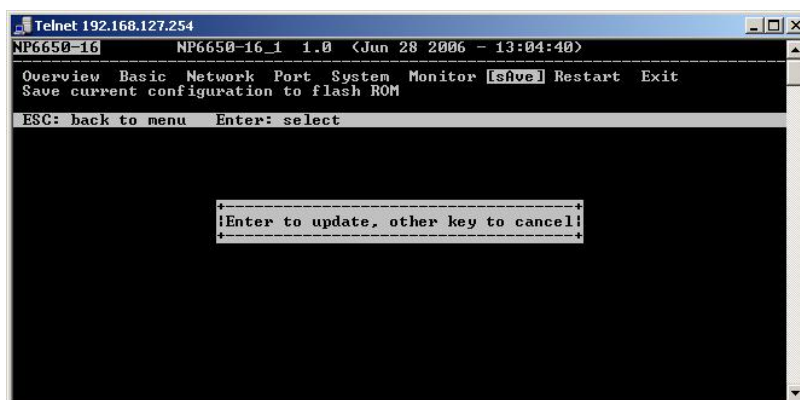


7. Press **ESC** twice to return to previous page. Press **Y** to confirm the modification.

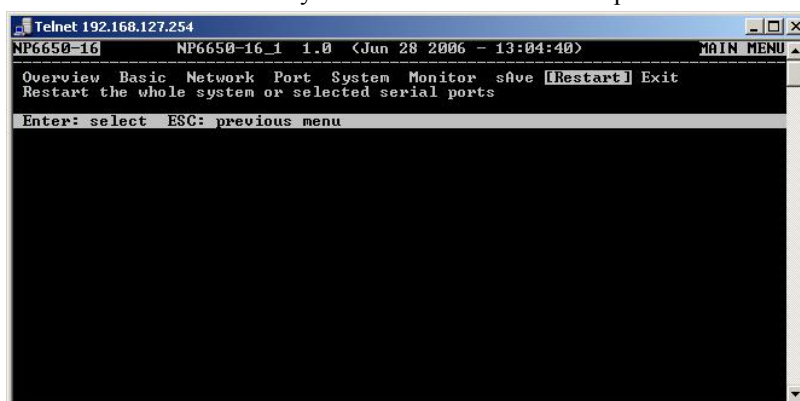


8. Press **ESC** to return to previous page.

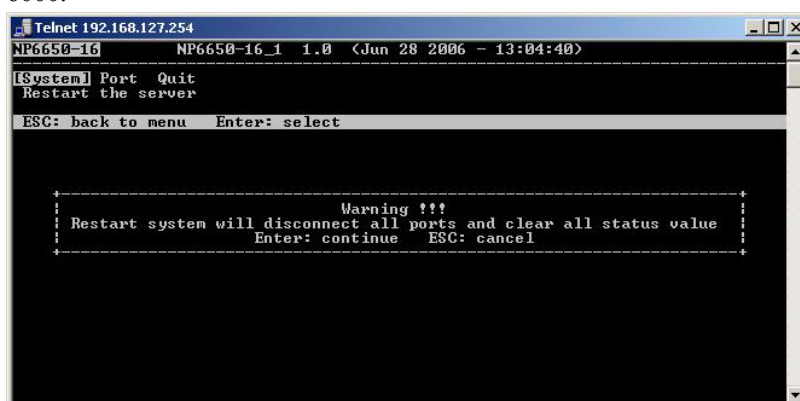
9. Press **A** or use the arrow keys to select **Save** and then press **ENTER**. Press **ENTER** again to confirm the save command.



10. Press **R** or use the arrow keys to select **Restart** and then press **ENTER**.



11. Press **S** or use the arrow keys to select **System** and then press **ENTER** to restart the NPort 6000.



## Serial Console

The NPort 6000 supports configuration through the serial console, which is the same as the Telnet console but accessed through the RS-232 console port rather than through the network. Once you have entered the serial console, the configuration options and instructions are the same as if you were using the Telnet console.

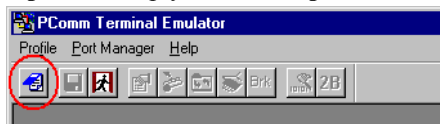
The following instructions and screenshots show how to enter the serial console using PComm Terminal Emulator, which is available free of charge as part of the PComm Lite suite. You may use a different terminal emulator utility, although your actual screens and procedures may vary slightly from the following instructions.

1. Turn off the power to the NPort 6000. Use a serial cable to connect the NPort 6000's serial console port to your computer's male RS-232 serial port.

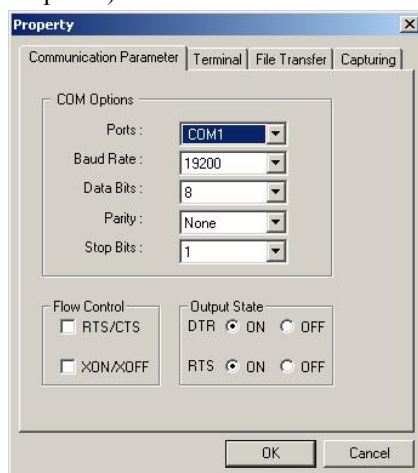
**ATTENTION**

The NPort 6610/ 6650 has a dedicated serial console port. For all other NPort 6000 models, port 1 serves as the serial console port.

2. From the Windows desktop select **Start → All Programs → PComm Lite → Terminal Emulator**.
3. The PComm Terminal Emulator window should appear. From the **Port Manager** menu, select **Open**, or simply click the **Open icon** as shown below:



4. The Property window opens automatically. Select the **Communication Parameter** tab, then select the appropriate COM port for the connection (COM1 in this example). Configure the parameters for **19200, 8, N, 1** (19200 for Baud Rate, 8 for Data Bits, **None** for Parity, and 1 for Stop Bits).



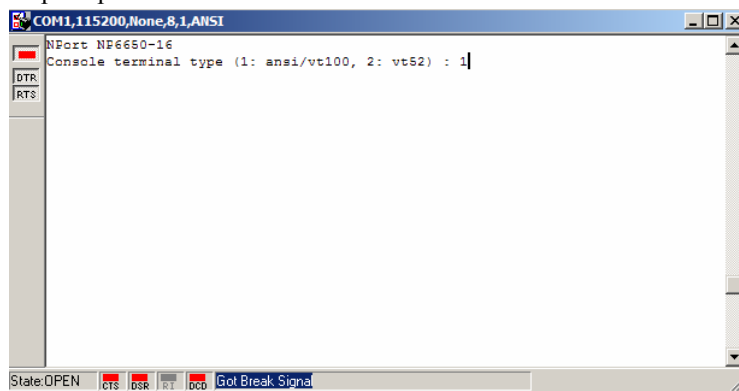
5. From the Property window's Terminal page, select **ANSI** or **VT100** for **Terminal Type** and click **OK**.

6. If you are using the NPort 6610/6650, you may power it up at this point. If you are using the NPort 6150, 6250, or 6450, hold down the “grave accent key” ( ` ) while powering it up, as shown below. Note that the grave accent key (sometimes called “backwards apostrophe”) is NOT the apostrophe key—it is the key usually found next to the number 1 key.



The NPort 6000 will then automatically switch from data mode to console mode.

7. If the NPort 6000 has been set up for password protection, you will be prompted to enter the password. After you enter the password, or if password protection was not enabled, you will be prompted to select the terminal mode. Press **1** for **ansi/vt100** and then press **ENTER**.



8. The main menu should come up. Once you are in the console, you may configure the IP address through the **Network** menu item, just as with the Telnet console. Please refer to steps 4 to 11 in the *Telnet Console* section to complete the initial IP configuration.



# 4

## Introducing Serial Port Operation Modes

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In this chapter, we describe the various operation modes of the NPort 6000. NPort 6000 modes are grouped by type of application, such as Device Control or Reverse Terminal. The options include an operation mode that relies on a driver installed on the host computer, and operation modes that rely on TCP/IP socket programming concepts. After selecting the proper operation mode, please refer to Chapter 5, Configuration with the Web Console, for detailed information on configuration parameters.

This chapter covers the following topics:

- ❑ **Overview**
- ❑ **Guide to NPort 6000 Modes**
- ❑ **Device Control Applications**
  - Real COM and Secure Real COM Modes
  - RFC2217 Mode
- ❑ **Socket Applications**
  - TCP Server and Secure TCP Server Modes
  - TCP Client and Secure TCP Client Modes
  - UDP Mode
- ❑ **Pair Connection and Secure Pair Connection Modes**
- ❑ **Ethernet Modem Mode**
- ❑ **Terminal Applications**
  - Terminal ASCII Mode
  - Terminal BIN Mode
  - SSH Mode
- ❑ **Reverse Terminal Applications**
  - Reverse Telnet
  - Reverse SSH
- ❑ **Printer Modes**
- ❑ **Dial In/Out Modes**
- ❑ **Disabled Mode**

## Overview

The NPort 6000 network-enables traditional serial (RS-232/422/485) devices. The serial device server is a tiny computer equipped with a CPU and TCP/IP protocols that can bi-directionally translate data between the serial and Ethernet formats. Your computer can access, manage, and configure remote facilities and equipment over the Internet from anywhere in the world.

Traditional SCADA and data collection systems rely on serial ports to collect data from various kinds of instruments. Since the NPort 6000 network-enables instruments equipped with an RS-232, RS-422, or RS-485 communication port, your SCADA and data collection system will be able to access all instruments connected to a standard TCP/IP network, regardless of whether the devices are used locally or at a remote site.

The NPort 6000 is an external IP-based network device that allows you to expand the number of serial ports for a host computer on demand. As long as your host computer supports the TCP/IP protocol, you will not be limited by the host computer's bus limitation (such as ISA or PCI), nor will you be limited by the absence of drivers for various operating systems.

In addition to providing socket access, the NPort 6000 also comes with a Real COM/TTY driver that transmits all serial signals intact. This enables you to preserve your existing COM/TTY-based software without needing to invest in additional software.

Three different socket modes are available: TCP Server, TCP Client, and UDP Server/Client. The main difference between the TCP and UDP protocols is that TCP guarantees delivery of data by requiring the recipient to send an acknowledgement to the sender. UDP does not require this type of verification, making it possible to offer faster delivery. UDP also allows unicast or multi-unicast of data to one IP or groups of IP addresses.

The NPort 6000 also supports console management applications, including Reverse Telnet, as well as Reverse SSH terminal modes. Reverse terminal modes enable you to connect to a server's console port through an IP network for remote control and/or monitoring of that server.

The NPort 6000 supports standard SSL secure data access for Real COM/TTY mode, TCP server mode, TCP Client mode, and Pair Connection mode. Data transmitted on the Ethernet will be well protected.

## Guide to NPort 6000 Modes

On the NPort 6000, each serial port is independently configurable for a different mode with different settings. For example, on the NPort 6450, an administrator can easily configure two ports for Real COM mode, one port for Ethernet Modem mode, and one port for Reverse Telnet mode. Please refer to Chapter 7, Configuring Serial Port Operation Modes, for detailed information and configuration instructions.

## Device Control Applications

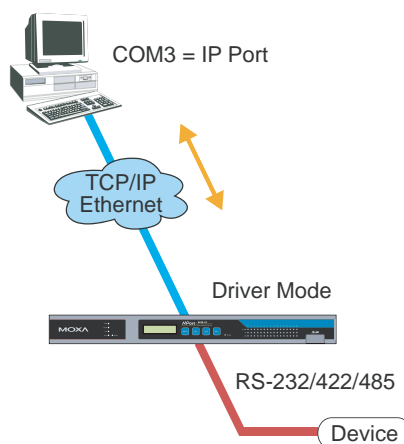
For device control applications, the NPort 6000 offers the following modes: Real COM/Secure Real COM mode and RFC2217 mode.

## Real COM and Secure Real COM Modes

The NPort 6000 comes bundled with Real COM drivers for Windows 95/98/Me/NT/ 2000/XP/2003 systems and TTY drivers for Linux systems. Real COM mode includes optional data encryption using SSL. (For Windows systems, this option is only supported for Windows 2000/XP/Vista/XP x64/ 2003/2003 x64/ Vista x64.)

In Real COM mode, the bundled drivers are able to establish a transparent connection between a host and a serial device by mapping the serial port on the NPort 6000 to a local COM/TTY port on the host computer. Real COM mode supports up to 8 simultaneous connections that enable multiple hosts to simultaneously collect data from the same serial device.

One of the major conveniences of using Real COM mode is that it allows you to use software that was written for pure serial communication applications. The Real COM driver intercepts data sent to the host's COM port, packs it into a TCP/IP packet, then redirects it through the host's Ethernet card. At the other end of the connection, the NPort 6000 accepts the Ethernet frame, unpacks the TCP/IP packet, and then transparently sends the data through the serial port to the attached serial device.



### ATTENTION

Real COM mode allows several hosts to have access control over the same NPort 6000. The drivers that come with your NPort 6000 control host access by checking the host's IP address. Please refer to the *Accessible IP List* section in Chapter 9, *System Management Settings*, for more details.

## RFC2217 Mode

RFC-2217 mode is similar to Real COM mode. That is, a driver is used to establish a transparent connection between a host computer and a serial device by mapping the serial port on the NPort 6000 to a local COM port on the host computer. RFC2217 defines general COM port control options based on the Telnet protocol. Third party drivers supporting RFC-2217 are widely available on the Internet and can be used to implement Virtual COM mapping to your NPort 6000 serial port(s).

## Socket Applications

For socket applications, the NPort 6000 offers the following modes: TCP Server/Secure TCP Server, TCP Client/ Secure TCP Client, and UDP.



## TCP Server and Secure TCP Server Modes

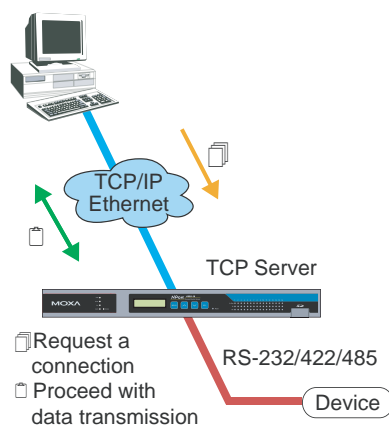
In TCP Server mode, the serial port on the NPort 6000 is assigned a port number which must not conflict with any other serial port on the NPort 6000. The host computer initiates contact with the NPort 6000, establishes the connection, and receives data from the serial device. This operation mode also supports up to 8 simultaneous connections, enabling multiple hosts to collect data from the same serial device at the same time.

As illustrated in the figure, data transmission proceeds as follows:

The host requests a connection from the NPort 6000, which is configured for TCP Server mode.

Once the connection is established, data can be transmitted in both directions between the host and the NPort 6000.

TCP Server mode includes optional data encryption using SSL.



## TCP Client and Secure TCP Client Modes

In TCP Client mode, the NPort 6000 can actively establish a TCP connection to a pre-defined host computer when serial data arrives.

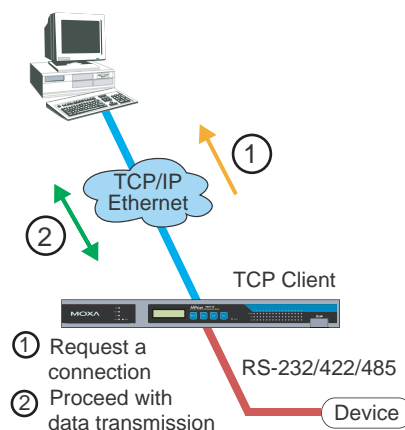
After the data has been transferred, the NPort 6000 can automatically disconnect from the host computer by using the **Inactivity time** settings.

As illustrated in the figure, data transmission proceeds as follows:

The NPort 6000, configured for TCP Client mode, requests a connection from the host.

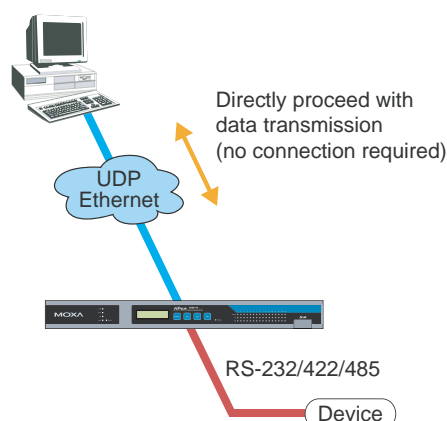
Once the connection is established, data can be transmitted in both directions between the host and the NPort 6000.

TCP Client mode includes optional data encryption using SSL.



## UDP Mode

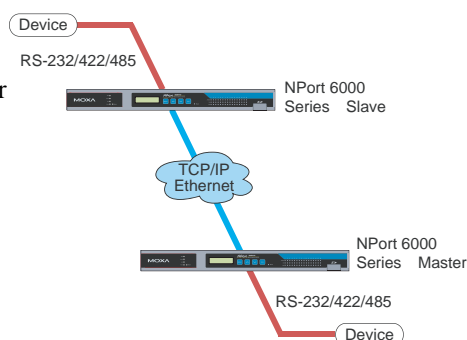
Compared to TCP communication, UDP is faster and more efficient. In UDP mode, you can unicast or multi-unicast data from a serial device to one or multiple host computers and the serial device can receive data from one or multiple host computers. These traits make UDP mode especially suited for message display applications.



## Pair Connection and Secure Pair Connection Modes

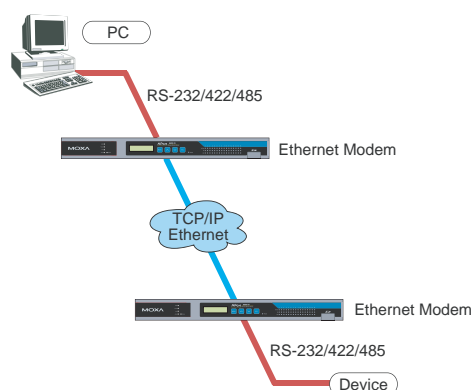
In Pair Connection mode, two NPort 6000 servers work together to remove the 15-meter distance limitation imposed by the RS-232 interface. One server is arbitrarily designated the "master" and the other as the "slave"—it does not matter which is which as long as there is one of each. One server is connected from its RS-232 port to the COM port of a PC or another type of computer, such as a hand-held PDA that has a serial port; the other server is connected to the serial device through its RS-232 port.

The two servers are then connected to each other over the network.

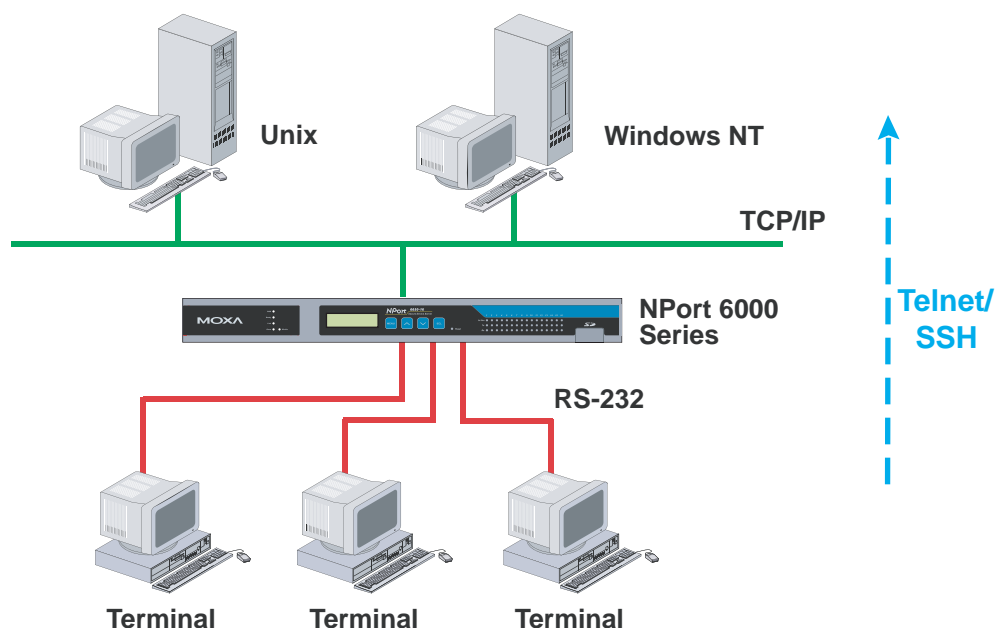


## Ethernet Modem Mode

Ethernet Modem mode is designed for use with legacy operating systems, such as MS-DOS, that do not support TCP/IP Ethernet. By connecting the properly configured NPort 6000 serial port to the MS-DOS computer's serial port, it is possible to use legacy software to transmit data over the Ethernet when the software was originally designed to transmit data over a modem.



## Terminal Applications



Terminal applications involve connecting terminals to UNIX or Windows servers over a network. A terminal connects to the appropriately configured serial port the NPort 6000, and the NPort 6000 transmits information to and from a UNIX or Windows server over the network through its Ethernet port. You may need to check with your network administrator to determine the appropriate terminal mode. All terminal modes support fast keys as used in many terminal applications.

Please refer to Chapter 4, *Introducing Serial Port Operation Modes*, for detailed information and configuration instructions.

### Terminal ASCII Mode

Terminal ASCII mode can handle up to 8 sessions per port with the ability to switch between sessions on the same terminal. This mode is used for text-based terminals with no file transfer capability or encryption.

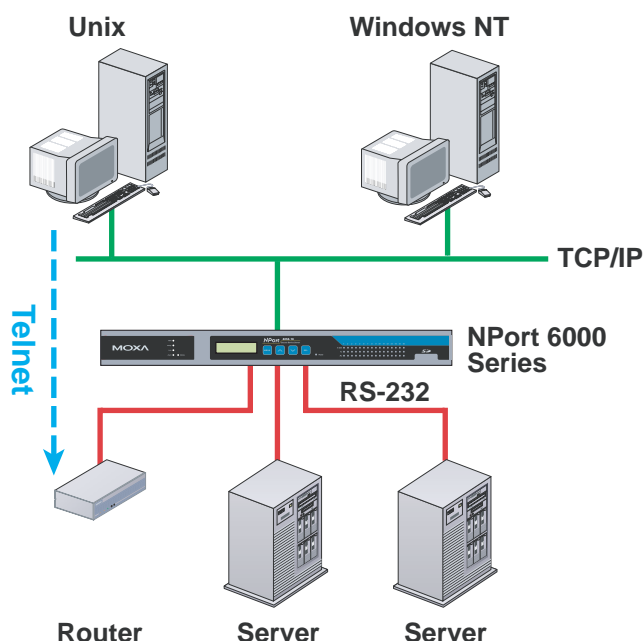
### Terminal BIN Mode

Terminal BIN mode allows one session per port and is used for terminal applications that include file transfer features.

### SSH Mode

SSH mode allows one session per port and is used for secure terminal applications that abide by the SSH protocol.

## Reverse Terminal Applications



Reverse terminal applications are similar to terminal applications in that they involve using the NPort 6000 to manage the connection between a terminal and a server. The difference is that with reverse terminal applications, the terminal is connected through the network and the server is connected through the serial port, rather than the other way around. In practice, a reverse terminal session typically involves a network administrator telnetting to a device that has a dedicated serial console port used specifically for configuration purposes.

For example, many routers, switches, UPS units, and other devices (including the NPort 6000) have Console/AUX or COM ports to which a terminal can be physically connected for console management. With the NPort 6000, the device's console port can be connected to a serial port on the NPort 6000, allowing a network administrator to telnet to the device remotely through the network. Although modern network equipment generally allows other options for remote configuration through the network, there are situations in which it is necessary or desirable to configure a device by serial console (e.g., for security reasons, when using older-generation equipment, or as a backup configuration method when the network is down).

NPort 6000 reverse terminal modes allow the use of the NPort 6000 User Table or a RADIUS server for identity verification purposes. Please refer to the Misc. Network Settings section in Chapter 9, System Management Settings, for instructions on setting up the NPort 6000 User Table.

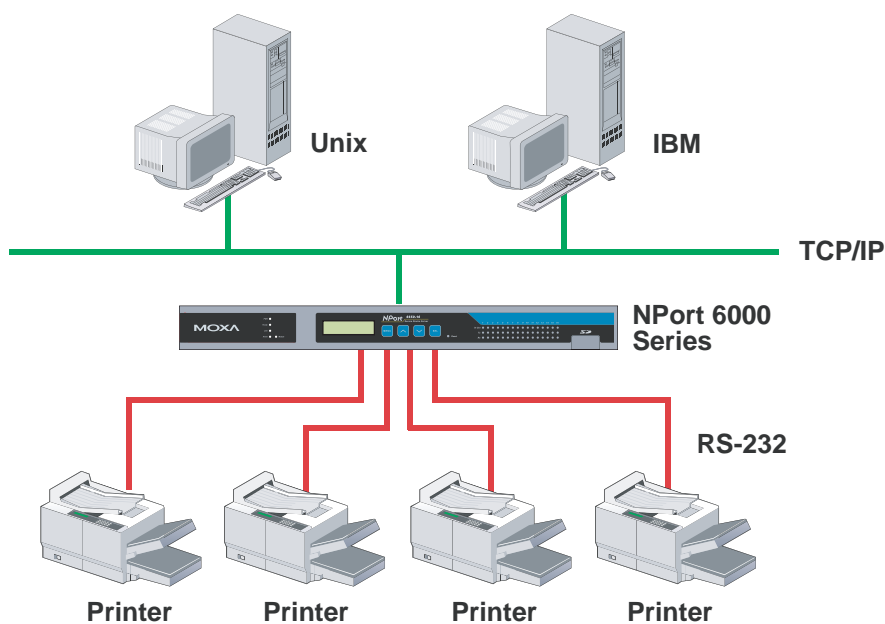
### Reverse Telnet

Reverse Telnet mode is widely used for device management in telecommunication control rooms. The system waits for a host on the network to initiate a connection. Since TCP Server mode does not assist with conversion of CR/LF commands, reverse terminal applications that require this conversion should use Reverse Telnet mode.

### Reverse SSH

The NPort 6000 also offers a Reverse SSH mode so you can use SSH utilities such as PuTTY to connect to remote servers.

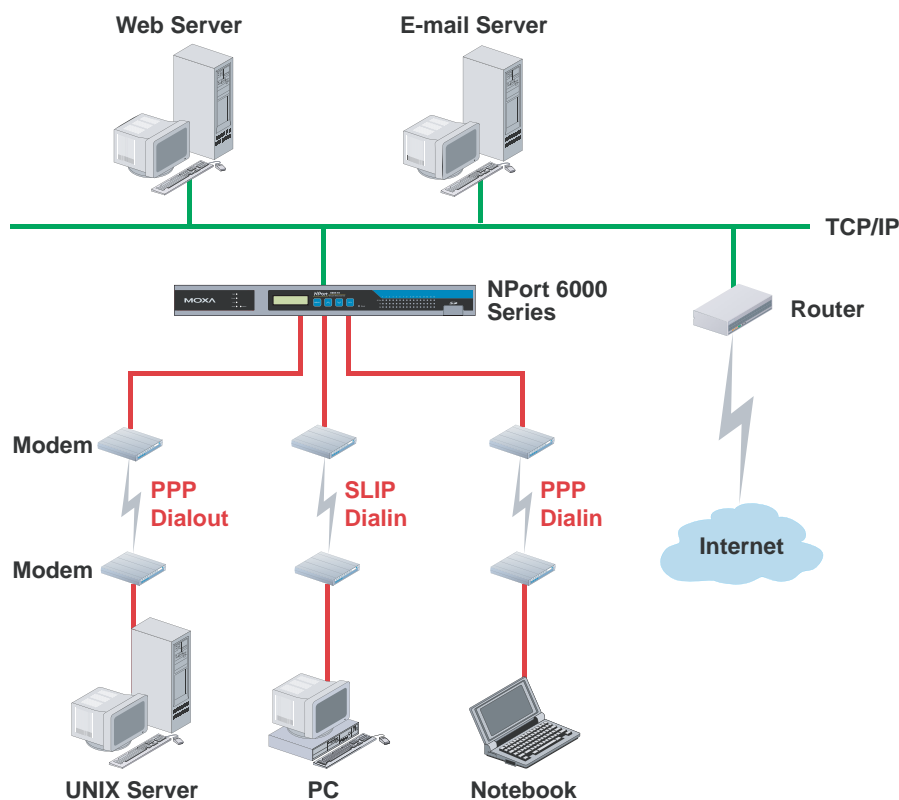
## Printer Modes



The NPort 6000's Printer mode provides an excellent solution for banking and stock exchange services with huge printing demands. Printer modes involve a network printer that is connected to a serial port on the NPort 6000, with a port number assigned to specify the printer's location. Windows or UNIX hosts can access the printer over the network in either RAW or LPD modes.

Please refer to Chapter 7, Configuring Serial Port Operation Modes, for detailed information and configuration instructions.

## Dial In/Out Modes



The NPort 6000 provides dial-in/dial-out access for ISPs and enterprises that need a remote access solution. When a user at a remote site uses a PPP dial-up connection to access the NPort 6000, the NPort 6000 plays the role of a dial-up server, but also ensures that the user has legal access to the network by verifying the user's identity with the NPort 6000 User Table or a RADIUS server. Please refer to the Misc. Network Settings section in Chapter 9, System Management Settings, for instructions on setting up the NPort 6000 User Table.

The NPort 6000 supports PPP, SLIP, and Terminal modes for dial-in/dial-out access. Regardless of which operating system is used, you will always be able to use standard PPP dial-up to establish a connection. The NPort 6000 can also act as a router to connect serial ports to a WAN connection. Routing protocols (including static, RIP I, and RIP II) can be adjusted to route different WAN connections.

Please refer to Chapter 5, Configuration with the Web Console, for detailed information and configuration instructions.

## Disabled Mode

You can disable any port on the NPort 6000 by setting the operation mode to **Disabled**.

## Configuration with the Web Console

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The web console is the most user-friendly method available to configure the NPort 6000. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

- ❑ **Using Your Web Browser**
  - Browser Cookie Settings
  - Trusted Site Settings
  - Opening the Web Console
- ❑ **Web Console Navigation**
- ❑ **Basic Settings**
  - Server Settings
  - Time Settings
- ❑ **Network Settings**
  - Basic Network Settings
  - Advanced Network Settings
  - Configuring the Route Table

## Using Your Web Browser

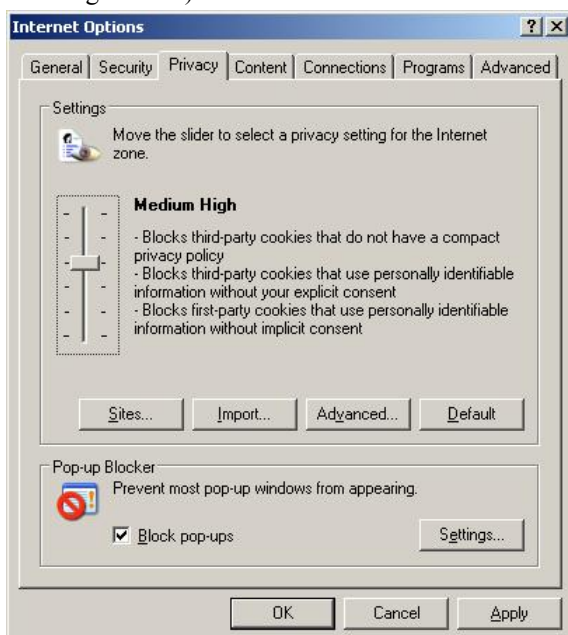
### Browser Cookie Settings

Verify that cookies are enabled for your browser. If the cookies are disabled, you will not be able to use the web console. (Cookies are only used for password transmission.)

1. For Internet Explorer, enable cookies by selecting **Internet Options** from the **Tools** menu:



2. Select the **Privacy** tab. There are six levels of privacy setting: Block All Cookies, High, Medium High, Medium, Low, and Accept All Cookies. Users must select **Medium High** (as the image shows) or below to access the NPort 6000 web console.





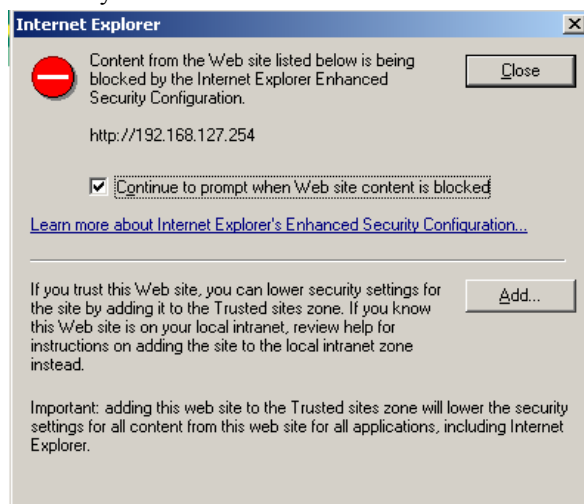
**ATTENTION**

If you are not using Internet Explorer, cookies are usually enabled through a web browser setting such as “allow cookies that are stored on your computer” or “allow per-session cookies.”

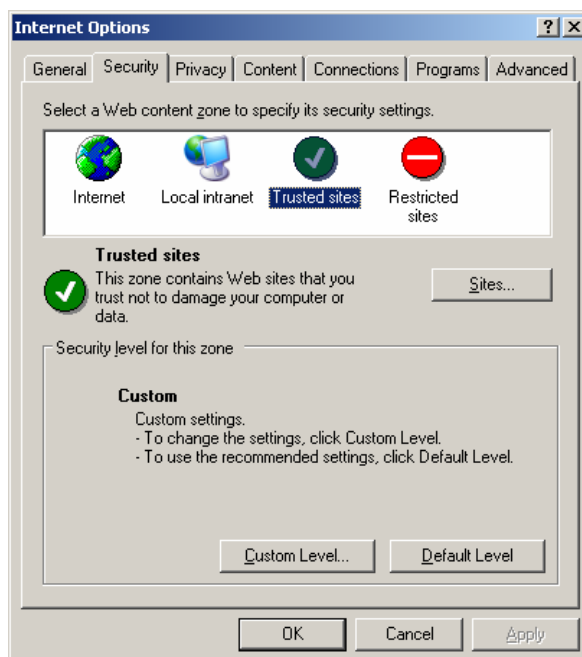
## Trusted Site Settings

For Windows 2003 users, you may need to add the NPort 6000's IP address to your browser's list of trusted sites.

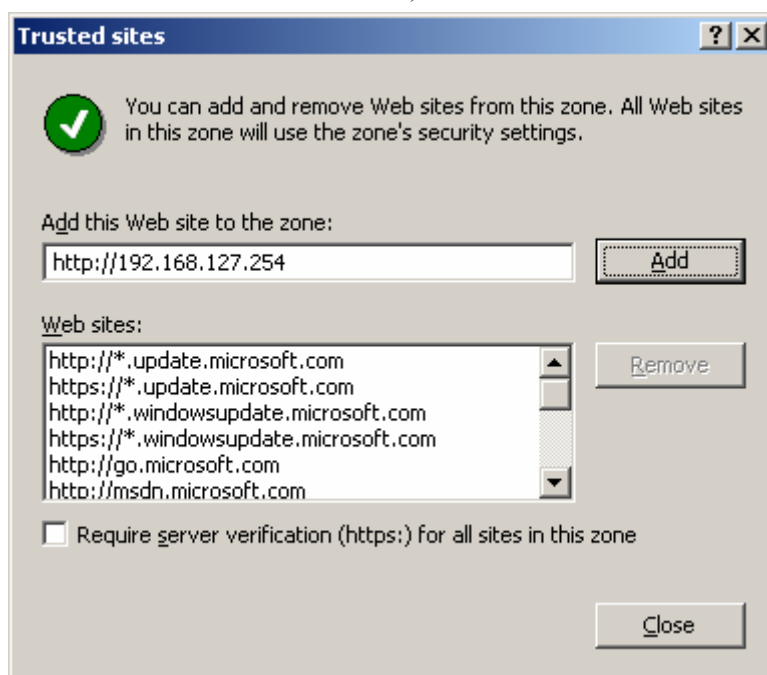
1. If you see the following window while attempting to view the web console, click on **Add...** to modify the list of trusted sites:



You may also directly access the list of trusted sites through **Internet Options** in the **Tools** menu of Internet Explorer. Select the **Security** tab, then click on the **Trusted Sites** icon and on the **Sites...** button:



2. In either case, the window below should appear, showing the list of sites that you have configured Internet Explorer to trust. Add the IP address of your NPort 6000 here (the factory default IP address is 192.168.127.254).



After adding the NPort 6000's IP address as a trusted site, you should be able to view the web console by entering the NPort 6000's IP address in your browser's address bar.

## Opening the Web Console

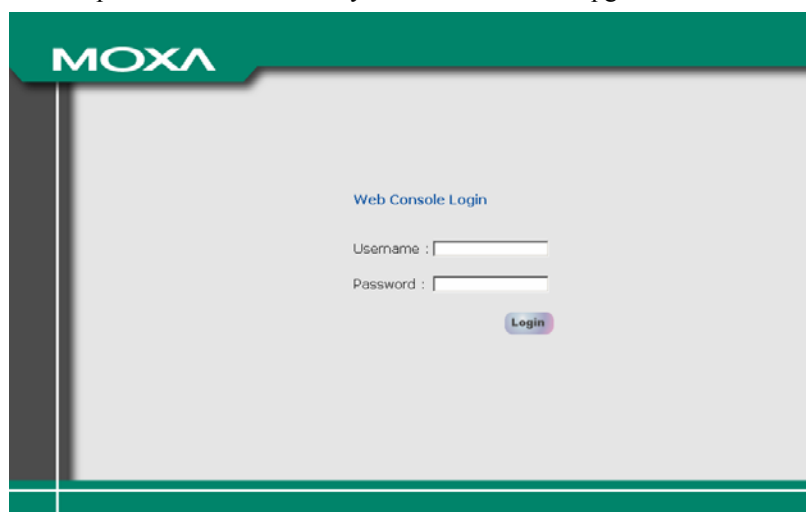
Open your web browser and enter **192.168.127.254** in the website address line. This is the default IP address for the NPort 6000—if a new address has been assigned, enter the new address instead. Press **ENTER** to load the page.



### ATTENTION

The examples and figures in this chapter use the NPort 6000 factory default IP address of 192.168.127.254. If you have assigned a different IP address to your NPort 6000, be sure to adjust accordingly when following these directions. Please refer to Chapter 3, *Initial IP Address Configuration*, for details on how to configure the IP address.

Only one user can log into the Web Console at a time. If the user is idle 5 minutes after logging in, then the user will be logged out automatically by the system. The default login username is **Admin** with no password. Note that only the user admin can upgrade the firmware.



### ATTENTION

If you find the “**Login Error**” and “**Already Login**” in your web browser, it means the user still login now or you forgot logout when you close the browser. If you forgot to logout, please wait 5 minutes or restart NPort.

If you forget your password, the **ONLY** way to configure the NPort 6000 is by using the reset button to reset all settings and load the factory defaults. If you have disabled the reset button in your NPort 6000 configuration, you may still use it to load the factory defaults within the first 60 seconds that the NPort 6000 is powered on.

Remember to back up your configuration by exporting it to a file. Your configuration can be easily restored by importing the file to the NPort 6000. This will save time if you have forgotten the password and need to reload the factory defaults.

The NPort 6000's web console will appear.



## Web Console Navigation

On the NPort 6000 web console, the left panel is the navigation panel and contains an expandable menu tree for navigating among the various settings and categories. When you click on a menu item in the navigation panel, the main window will display the corresponding options for that item. Configuration changes can then be made in the main window. For example, if you click on **Basic Settings** in the navigation panel, the main window will show a page of basic settings that you can configure.

You must click on the **Submit** button to keep your configuration changes. The **Submit** button will be located at the bottom of every page that has configurable settings. If you navigate to another page without clicking the Submit button, your settings will not be retained.

**Changes will not take effect until they are saved and the NPort is restarted!** You may complete this in one step by clicking on the **Save/Restart** option after you submit a change. If you need to make several changes before restarting, you may save your changes without restarting by selecting **Save Configuration** in the navigation panel. If you restart the NPort 6000 without saving your configuration, the NPort 6000 will discard all submitted changes.

## Basic Settings

You may access Basic Settings in the navigation panel.

### Server Settings

**Server name:** This is an optional free text field for your own use; it does not affect operation of the NPort 6000. It can be used to help differentiate one NPort 6000 server from another.

**Server location:** This is an optional free text field for your own use; it does not affect operation of the NPort 6000. It is useful for assigning or describing the location of a NPort 6000. In a network environment of multiple servers, this can be a valuable aid when performing maintenance.

### Time Settings

The NPort 6000 has a built-in Real-Time Clock for time calibration functions. Functions such as Auto Warning Email or SNMP Trap can add real-time information to messages.

Before making any adjustments to the time, first select the correct time zone and submit the change. The console will display the real time according to the time zone. To modify the real time clock, click on **Modify** next to the **Local time** field. Once you submit the new time, the NPort 6000's firmware will modify the GMT time according to your time zone and local time settings.



#### ATTENTION

**There is a risk of explosion if the real-time clock battery is replaced with the wrong type!**

The NPort 6000's real time clock is powered by a lithium battery. We strongly recommend that you do not attempt replacement of the lithium battery without help from a qualified Moxa support engineer. If you need to change the battery, please contact the Moxa RMA service team.

**Time zone** (default=GMT Greenwich Mean Time): This field shows the currently selected time zone and allows you to select a different time zone.

**Local time:** This field shows the time that you last opened or refreshed the browser. To set the local time for the NPort 6000, click on the **Modify...** button, then submit your changes in the screen as shown below.

**Time server:** The NPort 6000 uses SNTP (RFC-1769) for auto time calibration. You may enter a time server IP address or domain name in this optional field. Once the NPort 6000 is configured with the correct time server address, it will request time information from the time server every 10 minutes.

## Network Settings

### Basic Network Settings

You can access **Basic Network Settings** by expanding the **Network Settings** item in the navigation panel. Basic Network Settings is where you assign the NPort 6000 IP address, netmask, Gateway, and other IP parameters.

**NOTE:** You must assign a valid IP address to your NPort 6000 before it will work in your network environment. Your network system administrator should provide you with a unique IP address and related settings for your network. First-time users can refer to Chapter 3: *Initial IP Address Configuration*, for more information.

**IP configuration** (default=Static): You can choose from four possible IP configuration modes.

Option	Description
<b>Static</b>	User-defined IP address, netmask, gateway.
<b>DHCP</b>	DHCP server-assigned IP address, netmask, gateway, DNS, and time server
<b>DHCP/BOOTP</b>	DHCP server-assigned IP address, netmask, gateway, DNS, and time server, or BOOTP server-assigned IP address (if the DHCP server does not respond)
<b>BOOTP</b>	BOOTP server-assigned IP address
<b>PPPoE</b>	PPP over Ethernet, remote ISP-assigned IP address

**IP Address** (default=192.168.127.254): Enter the IP address that will be assigned to your NPort 6000. All ports on the NPort 6000 will share this IP address. An IP address is a number assigned to a network device (such as a computer) as a permanent address on the network. Computers use the IP address to identify and talk to each other over the network. Choose a proper IP address that is unique and valid in your network environment.

**Netmask** (default=255.255.255.0): Enter the subnet mask. A subnet mask represents all of the network hosts at one geographic location, in one building, or on the same local area network. When a packet is sent out over the network, the NPort 6000 will use the subnet mask to check whether the desired TCP/IP host specified in the packet is on the local network segment. If the address is on the same network segment as the NPort 6000, a connection is established directly from the NPort 6000. Otherwise, the connection is established through the given default gateway

**Gateway:** Enter the IP address of the gateway if applicable. A gateway is a network computer that acts as an entrance to another network. Usually, the computers that control traffic within the network or at the local Internet service provider are gateway nodes. The NPort 6000 needs to know the IP address of the default gateway computer in order to communicate with the hosts outside the local network environment. For correct gateway IP address information, consult the network administrator.



#### ATTENTION

In dynamic IP environments, the firmware will try to get the network settings from the DHCP or BOOTP server 3 times every 30 seconds until network settings are assigned by the DHCP or BOOTP server. The first try times out after 1 second, the second after 3 seconds, and the third after 5 seconds.

If the DHCP/BOOTP server is unavailable, the firmware will use the default IP address (192.168.127.254), netmask, and gateway settings.

**DNS server 1:** This is an optional field. If your network has access to a DNS server, you may enter the DNS server's IP address in this field. This allows the NPort 6000 to use domain names instead of IP addresses to access hosts.

Domain Name System (DNS) is the way that Internet domain names are identified and translated into IP addresses. A domain name is an alphanumeric name, such as www.moxa.com, that it is usually easier to remember than the numeric IP address. A DNS server is a host that translates this kind of text-based domain name into the actual IP address used to establish a TCP/IP connection. When the user wants to visit a particular website, the user's computer sends the domain name (e.g., www.moxa.com) to a DNS server to request that website's numeric IP address. When the IP address is received from the DNS server, the user's computer uses that information to connect to the website's web server.

The NPort 6000 will play the role of a DNS client, in the sense that it will actively query the DNS server for the IP address associated with a particular domain name. The following functions on the NPort 6000 web console support the use of domain names in place of IP addresses: Time Server, Destination IP Address (in TCP Client mode), Mail Server, SNMP Trap Server, Destination Address (in Pair Connection mode), Primary/Secondary Host Address (in Terminal mode), RADIUS Server and SMTP Server.

**DNS server 2:** This is an optional field. The IP address of another DNS server may be entered in this field for times when DNS server 1 is unavailable.

**PPPoE user account and PPPoE password:** For dynamic broadband networks such as xDSL or cable modem, users must enter the username and password that they received from their ISP to establish network connection. If a serial port on the NPort 6000 will be using PPPoE, enter the account name and password in these fields.

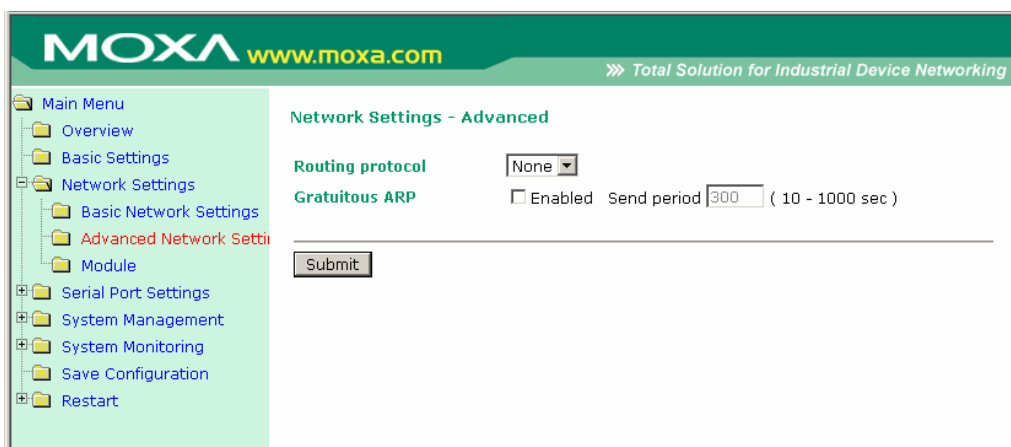
**WINS function** (default=enable): Enable or disable the WINS (Windows Internet Naming Service) server.

**WINS server:** If a WINS Server is connected to the network, enter the WINS Server's IP address in this field. TCP/IP uses IP addresses to identify hosts, but users often use symbolic names, such as computer names. The WINS Server, which uses NetBIOS over TCP/IP, contains a dynamic database to map computer names to IP addresses.

**LAN1 speed** (default=Auto): You may configure the network speed for the built-in Ethernet connection on the NPort 6000. IEEE802.3 Ethernet supports auto negotiation of transfer speed. However, some switches/hubs require that the communication speed be fixed at 100Mbps or 10Mbps. Please note that there is no option to configure the network speed for the optional network modules for the NPort 6650 and 6450.

## Advanced Network Settings

You can access **Advanced Network Settings** by expanding the Network Settings item in the navigation panel. Advanced Network Settings is where the routing protocol and gratuitous ARP are configured.



### What is RIP?

RIP (Routing Information Protocol) is a protocol used to manage routing information within a self-contained network, such as a corporate LAN (Local Area Network) or an interconnected group of such LANs.



By using RIP, a gateway host with a router can send its entire routing table, which lists all the other hosts it knows about, to its closest neighbor host every 30 seconds. The neighbor host in turn will pass this information on to its closest neighbor, and so on, until all hosts within the network have the same routing path information. This state is known as network convergence. RIP uses a hop count as a way of determining network distance. (Other protocols use more sophisticated algorithms that also include timing.) After receiving a packet headed for a specific destination, a network host with a router uses the routing table information to determine the next host to route the packet to.

RIP is considered an effective solution for small homogeneous networks. For larger, more complicated networks, transmitting the entire routing table every 30 seconds can bog down the network with a lot of extra traffic.

RIP 2 is an extension of RIP. Its purpose is to expand the amount of useful information contained in RIP packets, and to add security elements. RIP 2 has become the standard version of RIP, and the original RIP is no longer used.

**Routing Protocol:** You may select which routing protocol, if any, your network will employ.

**Gratuitous ARP:** In some applications, you may need the NPort 6000 to send broadcast packets to update the ARP table on the server. If you enable this function and set the send period, the NPort 6000 will send periodically send broadcast packets at the specified time interval.

## Configuring the Route Table

You can access the **Route Table** by expanding **System Management** and then **Misc. Network Settings** in the navigation panel. The route table is where you configure how the NPort 6000 will connect to an outside network.

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**Route Table**

No	Gateway	Destination	Netmask	Metric	Iface
1				1	Ian1
2				1	Ian1
3				1	Ian1
4				1	Ian1
5				1	Ian1
6				1	Ian1
7				1	Ian1
8				1	Ian1
9				1	Ian1
10				1	Ian1
11				1	Ian1
12				1	Ian1
13				1	Ian1
14				1	Ian1
15				1	Ian1
16				1	Ian1
17				1	Ian1
18				1	Ian1

You are allowed up to 32 entries in the route table. For each entry, you must provide information on the gateway, destination, netmask, metric hops and interface.

**Gateway:** This is the IP address of the next-hop router.

**Destination:** This is the host's IP address or the network address of the route's destination.

**Netmask:** This is the destination network's netmask.

**Metric:** You may use this optional field to enter the number of hops from the source to the destination. This allows the NPort 6000 to prioritize the routing of data packets if there is more than one router available to reach a given destination.

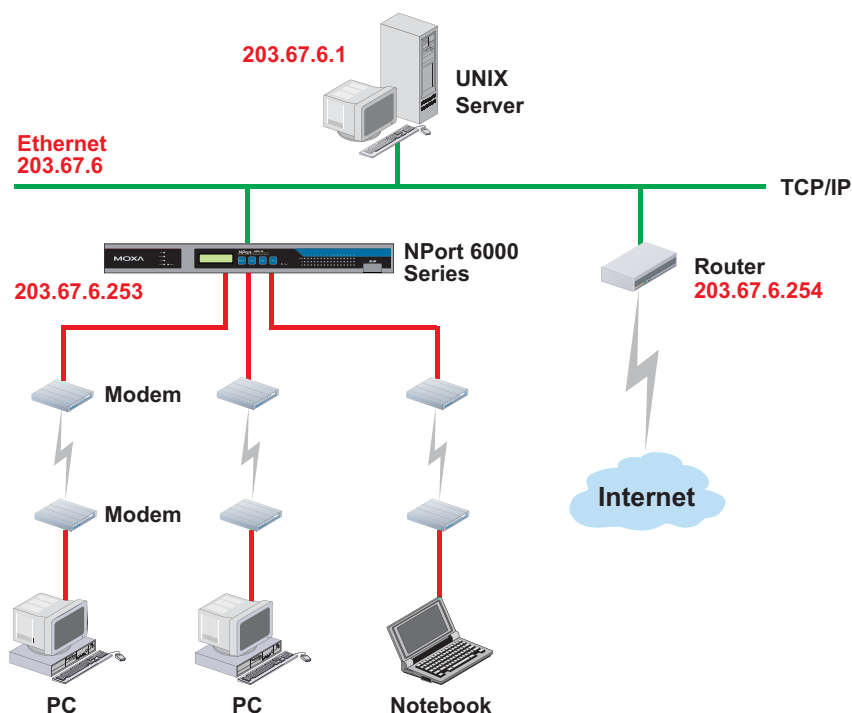
**Iface:** This is the network interface to which the packet must be sent.



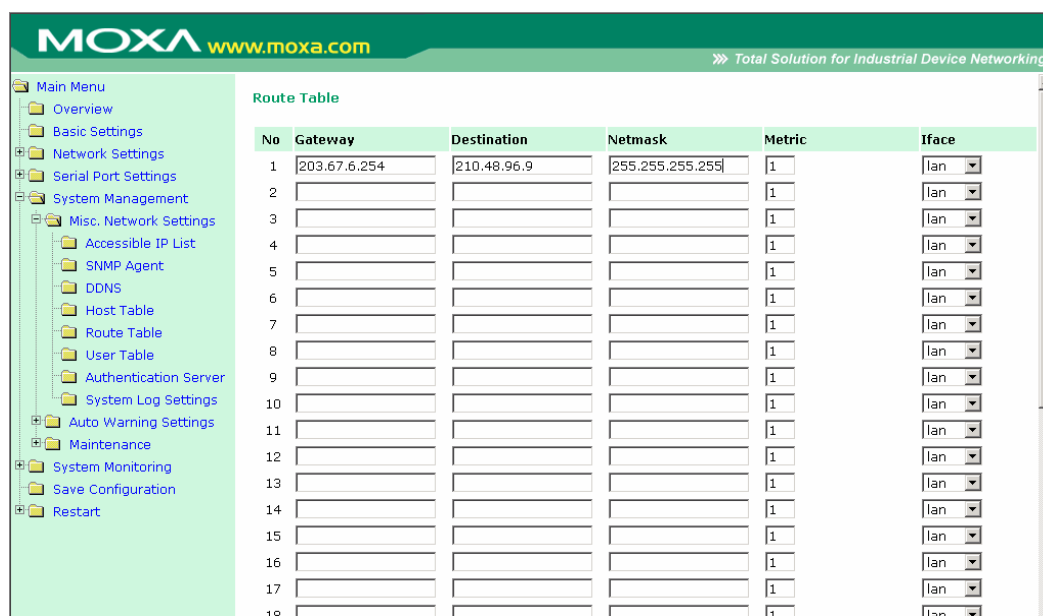
#### ATTENTION

When a serial port is configured for PPP/SLIP, the **Iface** field must be set to that serial port for proper communication.

### Configuring Routes to the Internet

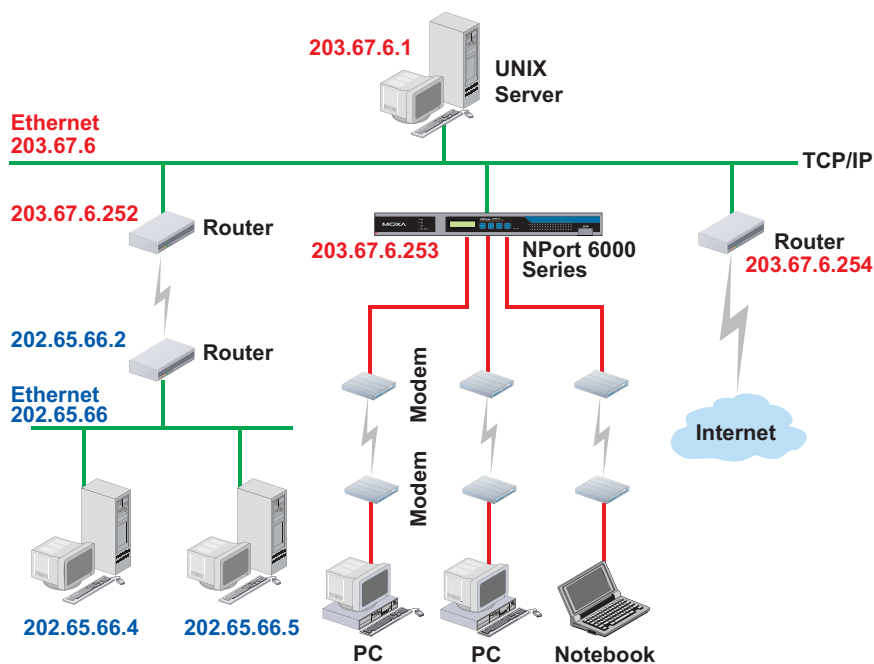


In this example, the Notebook PC dials into the NPort 6000 to request a connection to the Internet host at **210.48.96.9**, which is not on the local network **203.67.6.xxx**. This causes the NPort 6000 to act as a router and send the datagram to the default next-hop router, **203.67.6.254**. In this case, we should add the gateway IP address of **203.67.6.254** to the routing table to handle hops to **210.48.96.9**.

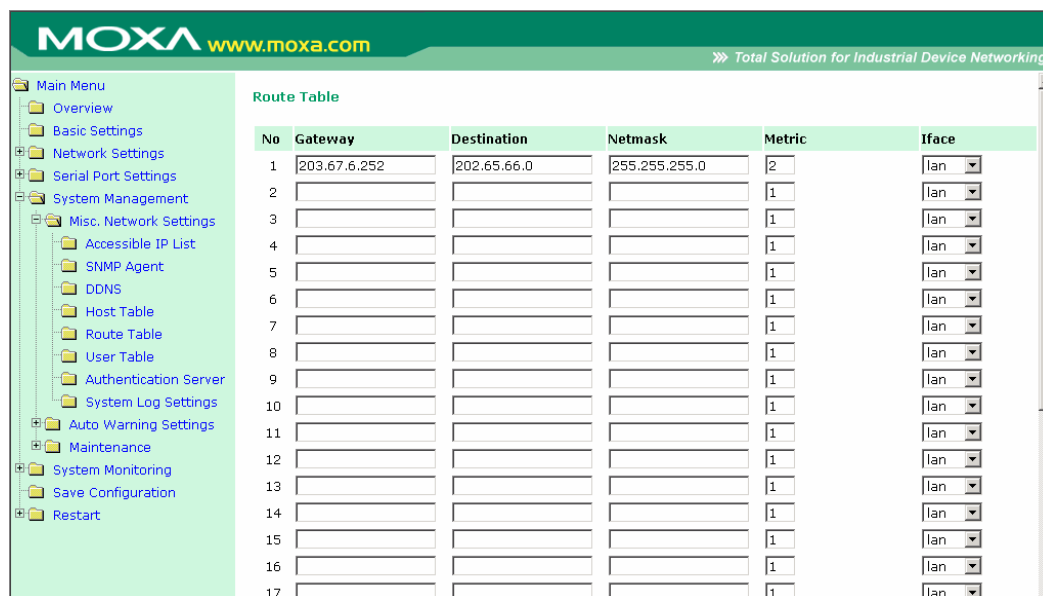


Generally, connections to the Internet are handled by assigning a gateway server in the network settings rather than through the route table.

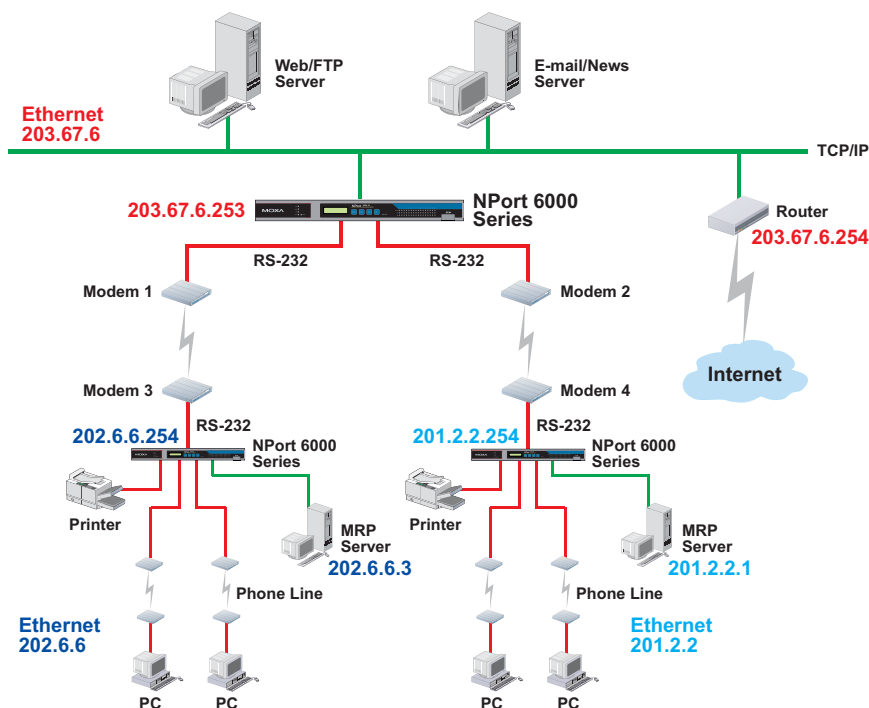
## Configuring Routes to the Intranet



In this example, dial-in users can make requests to Intranet hosts **202.65.66.4** or **202.65.66.5**, which are on network **202.65.66.xxx** (located outside network **203.67.6.xxx**). You will need to add a route entry for the next-hop router, **203.67.6.252** that delivers requests to network **202.65.66.xxx**. The metric hop in this case is 2 route hops.



## Configuring Multiple-Point Routes

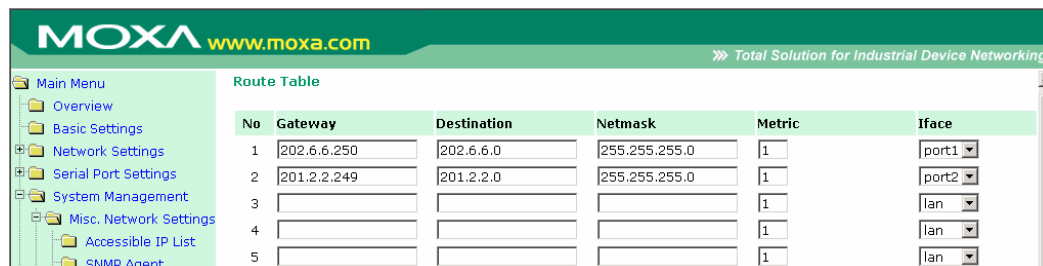


For multi-location enterprises, NPort 6000 servers can be placed in different branch offices and used as both multi-point routers and as remote access servers. When hosts (e.g., the Web/FTP and E-mail/News servers shown in the figure) send requests to hosts on another network, such as **202.6.6.xxx** or **201.2.2.xxx**, the corresponding NPort 6000 delivers the request to the another NPort 6000 on the remote end, **202.6.6.254** or **201.2.2.254**, as the next-hop router.

For this example, assume that Modem 1 is connected to serial port 1, Modem 2 is connected to serial port 2, and PPP source and destination IP addresses of modems 1, 2, 3, and 4 are as follows:

	Source IP	Destination IP		Source IP	Destination IP
<b>Modem 1</b>	203.67.6.250	202.6.6.250	<b>Modem 3</b>	202.6.6.250	203.67.6.250
<b>Modem 2</b>	203.67.6.249	201.2.2.249	<b>Modem 4</b>	201.2.2.249	203.67.6.249

In this case, you will need to add two entries to the routing table, as shown in the following figure.



In this chapter, we describe additional settings related to the NM-TX01, NM-FX01-M-SC, NM-FX01-S-SC, NM-FX02-M-SC, NM-FX02-S-SC, and NM-GPRS/GSM modules. The same configuration options are also available from the Telnet and serial consoles.

This chapter covers the following topics:

- ❑ **NM-TX01, NM-TX02, NM-FX01-M-SC, NM-FX01-S-SC, NM-FX02-M-SC, NM-FX02-S-SC**
  - Redundancy Settings
  - The STP/RSTP Concept
- ❑ **NM-GPRS/GSM**
  - GSM Operation Mode
  - GPRS Operation Mode
  - SMS Operation mode
- ❑ **NM-Modem**

## NM-TX01, NM-TX02, NM-FX01-M-SC, NM-FX01-S-SC, NM-FX02-M-SC, NM-FX02-S-SC

### Redundancy Settings

This section applies to NPort 6000 server's that have the NM-TX01 module installed. From the left navigation panel, click **Network Settings** → **Module** to configure Redundancy Settings.

**Redundancy Settings**

Redundancy protocol: RSTP (IEEE 802.1W/1D)

Bridge priority: 32768

Hello Time: 2 (1 - 10 sec)

Forward Delay: 15 (4 - 30 sec)

Max Age [Hint]: 20 (6 - 40 sec)

Port	Enable RSTP	Port Priority	Port Cost
1	<input type="checkbox"/>	128	200000
2	<input type="checkbox"/>	128	200000

Submit

### The STP/RSTP Concept

Spanning Tree Protocol (STP) was designed to help reduce link failures in a network, and provide protection from loops. Networks that have a complicated architecture are prone to broadcast storms caused by unintended loops in the network. NPort 6000's STP feature is disabled by default. To be completely effective, you must enable RSTP/STP on every NPort 6000 connected to your network.

Rapid Spanning Tree Protocol (RSTP) implements the Spanning Tree Algorithm and Protocol defined by IEEE Std 802.1w-2001. RSTP provides the following benefits:

The topology of a bridged network will be determined much more quickly compared to STP.

RSTP is backward compatible with STP, making it relatively easy to deploy. For example:

- Defaults to sending 802.1D style BPDUs if packets with this format are received.
- STP (802.1D) and RSTP (802.1w) can operate on different ports of the same NPort 6000. This feature is particularly helpful when NPort 6000 ports connect to older equipment, such as legacy switches.

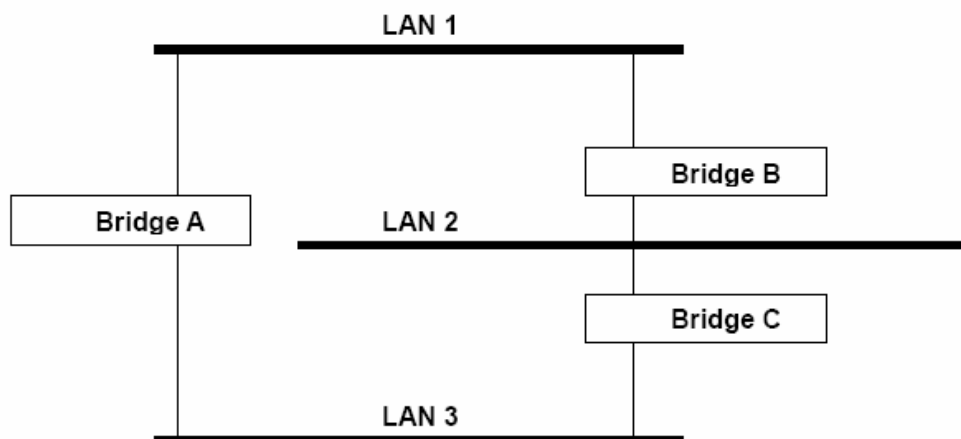
You get essentially the same functionality with RSTP and STP. To see how the two systems differ, see the Differences between RSTP and STP section in this chapter.

### What is STP?

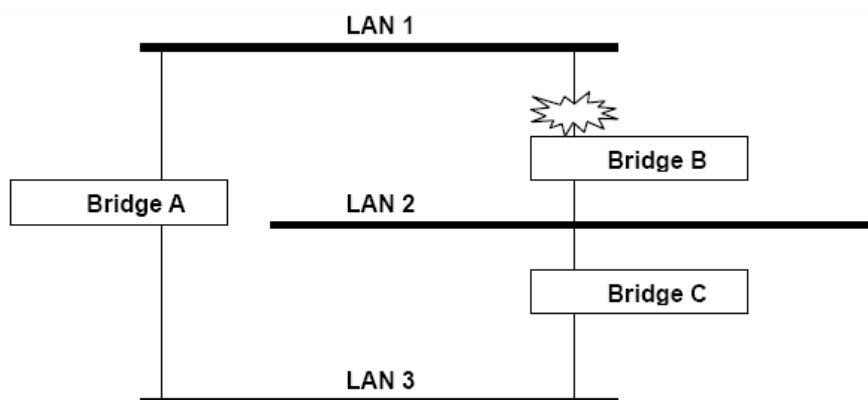
STP (802.1D) is a bridge-based system that is used to implement parallel paths for network traffic. STP uses a loop-detection process to:

- Locate and then disable less efficient paths (i.e., paths that have a lower bandwidth).
- Enable one of the less efficient paths if the most efficient path fails.

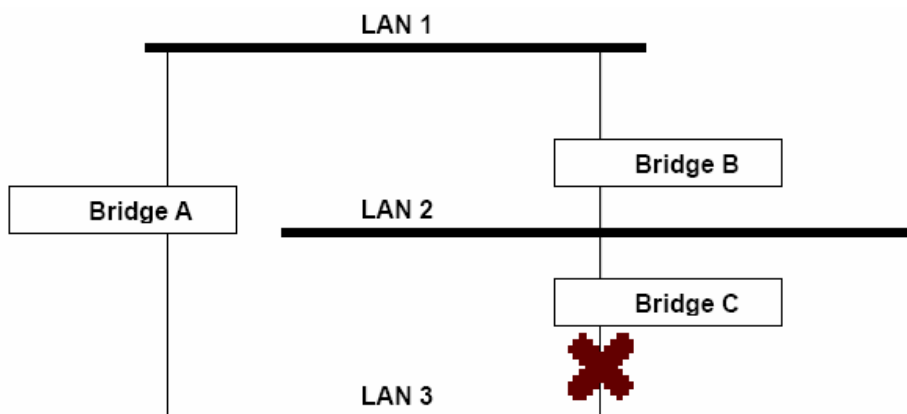
The figure below shows a network made up of three LANs separated by three bridges. Each segment uses at most two paths to communicate with the other segments. Since this configuration can give rise to loops, the network will overload if STP is NOT enabled.



If STP is enabled, it will detect duplicate paths and prevent, or block, one of them from forwarding traffic. In the following example, STP determined that traffic from LAN segment 2 to LAN segment 1 should flow through Bridges C and A because this path has a greater bandwidth and is therefore more efficient.



What happens if a link failure is detected? As shown in next figure, the STP process reconfigures the network so that traffic from LAN segment 2 flows through Bridge B.





STP will determine which path between each bridged segment is most efficient, and then assigns a specific reference point on the network. When the most efficient path has been identified, the other paths are blocked. In the previous 3 figures, STP first determined that the path through Bridge C was the most efficient, and as a result, blocked the path through Bridge B. After the failure of Bridge C, STP re-evaluated the situation and opened the path through Bridge B.

## How STP Works

When enabled, STP determines the most appropriate path for traffic through a network. The way it does this is outlined in the sections below.

## STP Requirements

Before STP can configure the network, the system must satisfy the following requirements:

1. Communication between all the bridges. This communication is carried out using Bridge Protocol Data Units (BPDUs), which are transmitted in packets with a known multicast address.
2. Each bridge must have a Bridge Identifier that specifies which bridge acts as the central reference point, or Root Bridge, for the STP system—bridges with a lower Bridge Identifier are more likely to be designated as the Root Bridge. The Bridge Identifier is calculated using the MAC address of the bridge and a priority defined for the bridge. The default priority of NPort 6000 is 32768.
3. Each port has a cost that specifies the efficiency of each link. The efficiency cost is usually determined by the bandwidth of the link, with less efficient links assigned a higher cost. The following table shows the default port costs for a switch:

Port Speed	Path Cost 802.ID, 1998 Edition	Path Cost 802.Iw-2001
10 Mbps	100	2,000,000
100 Mbps	19	200,000
1000 Mbps	4	20,000

## STP Calculation

The first step of the STP process is to perform calculations. During this stage, each bridge on the network transmits BPDUs. The following items will be calculated:

- Which bridge should be the Root Bridge. The Root Bridge is the central reference point from which the network is configured.
- The Root Path Costs for each bridge. This is the cost of the paths from each bridge to the Root Bridge.
- The identity of each bridge's Root Port. The Root Port is the port on the bridge that connects to the Root Bridge via the most efficient path. In other words, the port connected to the Root Bridge via the path with the lowest Root Path Cost. The Root Bridge, however, does not have a Root Port.
- The identity of the Designated Bridge for each LAN segment. The Designated Bridge is the bridge with the lowest Root Path Cost from that segment. If several bridges have the same Root Path Cost, the one with the lowest Bridge Identifier becomes the Designated Bridge. Traffic transmitted in the direction of the Root Bridge will flow through the Designated Bridge. The port on this bridge that connects to the segment is called the Designated Bridge Port.

## STP Configuration

After all the bridges on the network agree on the identity of the Root Bridge, and all other relevant parameters have been established, each bridge is configured to forward traffic only between its Root Port and the Designated Bridge Ports for the respective network segments. All other ports are blocked, which means that they will not be allowed to receive or forward traffic.

## STP Reconfiguration

Once the network topology has stabilized, each bridge listens for Hello BPDUs transmitted from the Root Bridge at regular intervals. If a bridge does not receive a Hello BPDU after a certain interval (the Max Age time), the bridge assumes that the Root Bridge, or a link between itself and the Root Bridge, has gone down. This will trigger the bridge to reconfigure the network to account for the change.

## Differences between RSTP and STP

RSTP is similar to STP, but includes additional information in the BPDUs that allow each bridge to confirm that it has taken action to prevent loops from forming when it decides to enable a link to a neighboring bridge. Adjacent bridges connected via point-to-point links will be able to enable a link without waiting to ensure that all other bridges in the network have had time to react to the change. The main benefit of RSTP is that the configuration decision is made locally rather than network-wide, allowing RSTP to carry out automatic configuration and restore a link faster than STP.

## Configuring RSTP

The following figures indicate which Rapid Spanning Tree Protocol parameters can be configured. A more detailed explanation of each parameter follows.

Port	Enable RSTP	Port Priority	Port Cost
1	<input type="checkbox"/>	128	200000
2	<input type="checkbox"/>	128	200000

**Redundancy protocol:** RSTP (IEEE 802.1W/1D) is the only redundancy protocol option.

**Bridge priority:** Increase this device's bridge priority by selecting a lower number. A device with a higher bridge priority has a greater chance of being established as the root of the Spanning Tree topology. The factory default is 32768.

**Hello time (sec.):** The root of the Spanning Tree topology periodically sends out a "hello" message to other devices on the network to check if the topology is healthy. The "hello time" is the amount of time the root waits between sending hello messages. The factory default is 2.(sec)

**Forward Delay:** The amount of time this device waits before checking to see if it should change to a different state. The factory default is 15 (sec.).

**Max. Age (sec.):** If this device is not the root, and it has not received a hello message from the root in an amount of time equal to "Max. Age," then this device will reconfigure itself as a root. Once two or more devices on the network are recognized as a root, the devices will renegotiate to set up a new Spanning Tree topology.

**Enable RSTP (per port):** Select to enable the port as a node in the Rapid Spanning Tree topology. The factory default is "disabled."

**Port Priority:** Increase this port's priority as a node in the Spanning Tree topology by entering a smaller number. The factory default is 128.

**Port Cost:** Input a higher cost to indicate that this port is less suitable as a node for the Spanning Tree topology. The factory default is 200000.

**Port Status:** Indicates the current Spanning Tree status of this port. "Forwarding" for normal transmission, or "Blocking" to block transmission..

#### Configuration Limits of RSTP/STP:

The Spanning Tree Algorithm places limits on three of the configuration items described previously:

[Eq. 1]:  $1 \text{ sec} \leq \text{Hello Time} \leq 10 \text{ sec}$

[Eq. 2]:  $6 \text{ sec} \leq \text{Max. Age} \leq 40 \text{ sec}$

[Eq. 3]:  $4 \text{ sec} \leq \text{Forwarding Delay} \leq 30 \text{ sec}$

These three variables are further restricted by the following two inequalities:

[Eq. 4]:  $2 * (\text{Hello Time} + 1 \text{ sec}) \leq \text{Max. Age} \leq 2 * (\text{Forwarding Delay} - 1 \text{ sec})$

The NPort's firmware will alert you immediately if any of these restrictions are violated. For example, setting:

Hello Time = 5 sec, Max. Age = 20 sec, and Forwarding Delay = 4 sec does not violate Eqs. 1 through 3, but does violate Eq. 4, since in this case,

$2 * (\text{Hello Time} + 1 \text{ sec}) = 12 \text{ sec}$ , and  $2 * (\text{Forwarding Delay} - 1 \text{ sec}) = 6 \text{ sec}$ .

You can remedy the situation in many ways. One solution is simply to increase the Forwarding Delay value to at least 11 sec.

HINT: Perform the following steps to avoid guessing:

Step 1: Assign a value to "Hello Time" and then calculate the left most part of Eq. 4 to get the lower limit of "Max. Age."

Step 2: Assign a value to "Forwarding Delay" and then calculate the right most part of Eq. 4 to get the upper limit for "Max. Age."

Step 3: Assign a value to "Forwarding Delay" that satisfies the conditions in Eq. 3 and Eq. 4.

## NM-GPRS/GSM

This section applies to NPort 6000 server's that have the NM-GPRS/GSM module installed. From the left navigation panel, click **Network Settings** → **Module** to configure GSM/GPRS Settings. The various configuration items are described in detail below the figure.

**Type:** The NM-GPRS/GSM module supports 3 types of operation modes. The choices are GSM, GPRS, and SMS.

**SIM PIN:** This is a pin code that locks the SIM card until you enter the correct code. This protects your account. The default code is set by the Service Provider. Note that a cell phone must be used to change the PIN.

**Selecting the Radio Band:** Although GSM-900 and GSM-1800 are used in most parts of the world, operators in United States, Canada, and many other countries in the Americas use GSM-850 or GSM-1900. A quad-band industrial cellular modem such as the NM-GPRS/GSM module makes it relatively easy to prepare the product for shipment to different parts of the world. The GSM/GPRS band of NM-GPRS/GSM module is configured to 900/1800 MHz by default.

Additional settings for each of the three modes are described in the following subsections.

## GSM Operation Mode

**PPP Mode:** PPP provides standard PPP dial-out service.

**PPPD Mode:** PPPD (PPP Daemon) is used for dial-in services, since it provides PPP services only when receiving a request from a remote PC.

**Destination IP address:**

**Source IP address:** If you do not configure these three parameters, they will be filled in automatically by the remote side of the connection.

**IP netmask:**

**TCP/IP compression (default=Disable):** The setting of this field depends on whether the remote user's application requests compression.

**Inactivity time (default=0 ms):** This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Link quality report (default=Disable):** Setting this field to Enable allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

**Username:** This is the dial-out user ID account.

**Password:** This is the dial-out user password.

**Authentication type (default=None):** This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS-Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local-RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+-Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local-TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>None</b>	Authentication is not required.

**Try next type on authentication denied (default=Disable):** The field enables or disables the system to try next type on first authentication denied.

**Dial-out number:** Use this field to configure the number that the user uses to dial out.

**Dial-in number:** Use this field to configure the number that the user uses only to dial in.

**Initial string:** Use this field to configure the initial string that the modem will use to establish the connection.

Connection control	Connect Rule	Disconnect Rule	GSM
Always on/None	Always on after power on	None	<b>Trunk</b>
Periodically connect/inactivity time	Periodically connect (based on the setting of connection interval ) to GSM after power on.	Inactivity time is up	<b>Trunk</b>
Remote host fail/remote host recovered	Remote Ethernet host has failed. The NPort 6000 will keep pinging the remote host over the Ethernet every 3 seconds after powering on. After failing to connect 5 times in a row, the data from the serial device will be sent through the GSM connection.	When the remote Ethernet host returns to normal, data will revert to being sent over Ethernet after 5 continuous successful pings.	<b>Backup</b>

**Connection interval (default= 5 min):** The time interval of Periodically connect function.

**Ping remote host:** Key in the IP address or Domain name of the remote host.

## GPRS Operation Mode

The screenshot shows the MOXA web interface for NPort 6000 settings. The left sidebar contains a 'Main Menu' with options like Overview, Basic Settings, Network Settings, and Serial Port Settings. The main content area is titled 'GSM/GPRS Settings'. It includes radio buttons for 'Type' (GSM, GPRS, SMS), with GPRS selected. Below are input fields for 'SIM PIN', a 'Band' dropdown (900/1800 MHz), and a 'GPRS' section with 'TCP/IP Compression' (Enable/Disable), 'Inactivity time' (0-65535 ms), 'Link quality report' (Enable/Disable), 'Initial string', 'Username', 'Password', 'APN', 'Connection control' (Always On/None), 'Connection interval' (5-65535 min), and 'Ping remote host'. A 'Submit' button is at the bottom.

**TCP/IP compression (default=Disable):** The setting of this field depends on whether or not the remote user's application requests compression.

**Inactivity time (default=0 ms):** This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Link quality report (default=Disable):** Setting this field to Enable allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

**Username:** This is the user ID account.

**Password:** This is the user password.

**APN:** Before using the GPRS, the APN (Access Point Name) must be added as a modem initialization command. Detailed instructions are shown below.

**Initial string:** Use this field to configure the initial string that the modem will use to establish the connection.

Connection control	Connect Rule	Disconnect Rule	GPRS
Always on/None	Always on after power on	None	Trunk
Periodically connect/ inactivity time	Periodically connect (based on the connection interval setting) to GPRS after powering on.	Inactivity time is up	Trunk
Remote host fail/ remote host recovered	Remote Ethernet host has failed. The NPort 6000 will keep pinging the remote host over the Ethernet every 3 seconds after powering on. After failing to connect 5 times in	When the remote Ethernet host returns to normal, data will revert to being sent over Ethernet after 5	Backup

	a row, the data from the serial device will be sent through the GPRS connection.	continuous successful pings.	
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**Connection interval (default = 5 min):** The time interval of the periodic connect function.

**Ping remote host:** Key in the IP address of the remote host.

## SMS Operation mode

Short Message Service (SMS) is a telecommunications protocol that allows the sending of “short” (160 characters or less) text messages. It is available on most digital mobile phones and some personal digital assistants with onboard wireless telecommunications.

GSM technology offers the benefit of using SMS (short message service) as an easy way to communicate over the mobile network. In this chapter, we explain how to use SMS with the NM-GPRS/GSM Module.

The screenshot displays the MOXA web interface for configuring the NM-GPRS/GSM module. The top banner features the MOXA logo and website URL. A navigation tree on the left lists various configuration categories. The 'GSM/GPRS Settings' page is active, showing radio buttons for GSM, GPRS, and SMS (selected). Below these are input fields for SIM PIN and a dropdown for Band (set to 900/1800 MHz). The 'SMS' section is highlighted, showing a dropdown for Format (set to Text ASCII) and a Submit button at the bottom.

**Supports 7-bit ASCII format for alert:** NM-GPRS/GSM will automatically report system events, network events, config events, and serial port events to the specific phone number once an event listed in the event settings has occurred.

**ASCII** (American Standard Code for Information Interchange): A character encoding based on the English alphabet. ASCII codes represent text in computers, communications equipment, and other devices that work with text. Most modern character encodings, which support many more characters, are based in some way on the ASCII code.

## Auto Warning Settings

When using SMS mode, you will also need to make settings under Auto Warning Settings.

## Event Settings

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**Event Settings**

**System Event**

Cold start	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input checked="" type="checkbox"/> SMS
Warm start	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> SMS

**Network Event**

Ethernet link down	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
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**Config Event**

Console(web/text) login auth fail	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> SMS
IP changed	<input type="checkbox"/> Mail		<input type="checkbox"/> SMS
Password changed	<input type="checkbox"/> Mail		<input type="checkbox"/> SMS

On the Event Settings page, you may configure how administrators are notified of certain system, network, and configuration events. Depending on the event, different options for automatic notification are available, as shown above. **Mail** refers to sending an e-mail to a specified address. **Trap** refers to sending an SNMP Trap. **Dout** is only available on the NPort 6450 and 6650, and refers to changing the status of the relay output (the DOUT socket at the back of the NPort 6000) and of the alarm LED.

**Cold start:** This refers to starting the system from a power off state, or after upgrading your firmware

**Warm start:** This refers to restarting the NPort 6000 without turning the power off.

**Network Event:** These settings are only available on the NPort 6610, 6450, and 6650. **Ethernet1** refers to the built-in Ethernet port. These settings configure the NPort to change the status of the relay output and alarm LED if the specified connection goes down.

**Console(web/text) login auth fail:** This field refers to a failed attempt to log in to a password-protected NPort 6000 console.

**IP changed:** With this option selected, the NPort 6000 will attempt to send an e-mail warning before it reboots after an IP address change. However, the NPort 6000 will reboot with the new IP address regardless of whether or not the e-mail transmission is successful.

**Password changed:** With this option selected, the NPort 6000 will attempt to send an e-mail warning before it reboots with a new console password. If the NPort 6000 is unable to send an e-mail message to the mail server within 15 seconds, it will still reboot without sending the e-mail.



## Serial Event Settings

Serial Port Event	DCD changed				DSR changed			
Port 1	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 2	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 3	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 4	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 5	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 6	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 7	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 8	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 9	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 10	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 11	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 12	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 13	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 14	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 15	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
Port 16	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS
All ports	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS	<input type="checkbox"/> Mail	<input type="checkbox"/> Trap	<input type="checkbox"/> Dout	<input type="checkbox"/> SMS

On the Serial Event Settings page, you may configure how administrators are notified of each serial port's DCD and DSR changes. Mail refers to sending an e-mail to a specified address. Trap refers to sending an SNMP Trap. Dout is only available on the NPort 6450 and 6650, and refers to changing the status of the relay output (the DOUT socket at the back of the NPort 6000) and of the alarm LED.

**DCD changed**

A change in the DCD (Data Carrier Detect) signal indicates that the modem connection status has changed. For example, if the DCD signal changes to low, it indicates that the connection line is down. When the DCD signal changes to low, the NPort 6000 will automatically send a warning to the administrator as configured on the Serial Event Settings page.

For the NPort 6450 and 6650, after the relay output status has been changed, administrators may reset its status by selecting **Acknowledge Event** from the NPort 6000 console, or by correcting the DCD signal. Please refer to the section on *System Monitoring* later in this chapter for more information.

**DSR changed**

A change in the DSR (Data Set Ready) signal indicates that the data communication equipment is powered off. For example, if the DSR signal changes to low, it indicates that the data communication equipment is powered down. When the DSR signal changes to low, the NPort 6000 will automatically send a warning to the administrator as configured on the Serial Event Settings page.

For the NPort 6450 and 6650, after the relay output status has been changed, administrators may reset its status by selecting **Acknowledge Event** from the NPort 6000 console, or by correcting the DSR signal. Please refer to the section on *System Monitoring* later in this chapter for more information.

**ATTENTION**

SNMP indicates a change in DCD or DSR signals but does not differentiate between the two. A change in either signal from “-” to “+” is indicated by “link up” and a change in either signal from “+” to “-” is indicated by “link down.”

**SMS Alert**

The screenshot shows the Moxa web interface. The top header has the Moxa logo and website URL. The left navigation pane lists various settings, with 'SMS Alert' highlighted. The main content area has a title 'SMS Alert' and four input fields labeled 'To phone number 1' through 'To phone number 4'. A 'Submit' button is at the bottom.

**To phone number 1/2/3/4:** Use this screen to enter up to four phone numbers that will receive SMS alerts.

## NM-Modem

This section applies to NPort 6000 server's that have the NM-Modem module installed. From the left navigation panel, click **Network Settings → Module** to configure Modem Settings. The various configuration items are described in detail below the figure.

**MOXA** www.moxa.com

» Total Solution for Industrial Ethernet

Main Menu

- Overview
- Basic Settings
  - Network Settings
    - Basic Network Settings
    - Advanced Network Settings
    - Module**
      - Serial Port Settings
      - System Management
      - System Monitoring
      - Save Configuration
      - Restart
      - Logout System

**V.92 Modem Settings**

**V.92 Modem**

Mode ☒ PPP ☐ PPPD

Destination IP address

Source IP address

IP netmask

TCP/IP Compression ☐ Enable ☒ Disable

Inactivity time  (0 - 65535 ms)

Link quality report ☐ Enable ☒ Disable

Username

Password

Authentication type  None

Try next type on authentication denied ☐ Enable ☒ Disable

Phone number

Initial string

Connection control  Always On/None

Connection interval  (5 - 65535 min)

Ping remote host

**PPP mode:** PPP provides standard PPP service for both dial-in and dial-out.

**PPPD mode:** PPPD (PPP on demand) is used for dial-in services, since it provides PPP services only when receiving a request from a remote PC.

**Destination IP address:** This is the IP address of the remote dial-in/ dial-out server.

**Source IP address:** The Source IP address is IP address assigned to this serial port.

**IP netmask:** The IP netmask defines the netmask, also known as the subnet mask, for the PPP connection

**TCP/IP compression** (default=No): The setting of this field depends on whether the remote user's application requests compression.

**Inactivity time** (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Link quality report** (default=No): Setting this field to Yes allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

**Username:** This is the dial-out user ID account.

**Password:** This is the dial-out user password.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS - Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local - RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+ - Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local - TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Phone number:** Use this field to configure the number that the user uses to dial out.

**Initial string:** Use this field to configure the initial string that the modem will use to establish the connection.

#### Connection control

Connection control	Connect Rule	Disconnect Rule	Modem
Always on/None	Always on after power on	None	<b>Trunk</b>
Periodically connect/inactivity time	Periodically re-connect (based on the connection interval setting) to Modem after power on.	Inactivity time is up	<b>Trunk</b>
Remote host fail/remote host recovered	Remote Ethernet host has failed. The NPort 6000 will check the remote host connection on the Ethernet side after power on. Once a connection failure has occurred, data from the serial device will be sent out through the Modem.	When the remote Ethernet host returns to normal, data will revert to being sent over Ethernet.	<b>Backup</b>

# Configuring Serial Port Operation Modes

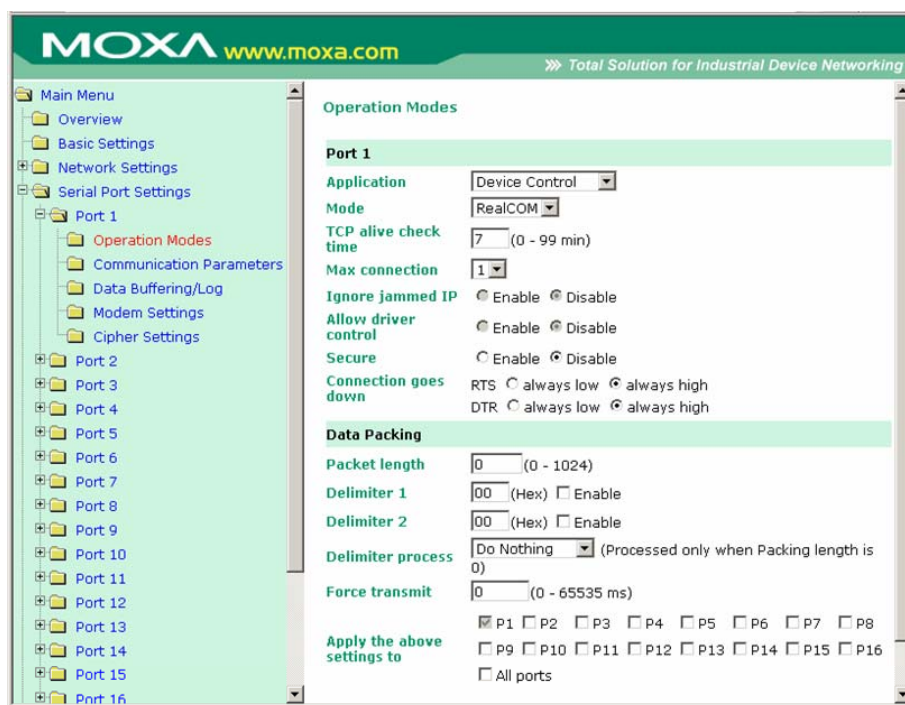
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In this chapter, we explain how to configure the individual serial port modes. This chapter covers the following topics:

- ❑ **Port Setting Basics**
- ❑ **Device Control Applications**
  - Real COM Mode
  - RFC2217 Mode
- ❑ **Socket Applications**
  - TCP Server Mode
  - TCP Client Mode
  - UDP Mode
- ❑ **Pair Connection Mode**
  - Pair Connection Master Mode
  - Pair Connection Slave Mode
- ❑ **Ethernet Modem Mode**
- ❑ **Terminal Applications**
  - Terminal ASCII (TERM\_ASC)
  - Terminal BIN (TERM\_BIN)
  - SSH
- ❑ **Reverse Terminal Applications**
  - Reverse Telnet Mode
  - Reverse SSH Mode
- ❑ **Printer Applications**
  - RAW PRN Mode
  - LPD PRN Mode
- ❑ **Dial In/Out Applications**
  - PPP Mode
  - PPPD Mode
  - SLIP Mode
  - SLIPD Mode
  - Dynamic Mode
- ❑ **Disabled Mode**

## Port Setting Basics

Each serial port on the NPort 6000 can be configured independently. To configure the operation mode and settings for a port, expand **Serial Port Settings** in the navigation panel, then expand the port that you would like to configure. Individual port settings are grouped into four categories in the navigation panel: Operation Modes, Communication Parameters, Data Buffering/Log, and Modem Settings.



Select **Operation Modes** in the navigation panel to select and configure the mode for each serial port. For NPort 6000 models with 2 or more serial ports, you may use the checkboxes at the bottom of the window to apply the settings to one or more ports.

**Application:** Select an application for the serial port from among the choices. Your application will determine the modes that are available.

**Mode:** Once you have chosen an application, select the mode. The available configuration settings will vary depending on the mode that you have selected.

## Device Control Applications

### Real COM Mode

**MOXA** www.moxa.com

» Total Solution for Industrial Device Network

**Operation Modes**

**Port 1**

Application: Device Control

Mode: RealCOM

TCP alive check time: 7 (0 - 99 min)

Max connection: 1

Ignore jammed IP: ☐ Enable ☒ Disable

Allow driver control: ☐ Enable ☒ Disable

Command by command operation: ☐ Enable ☒ Disable

Secure: ☐ Enable ☒ Disable

Connection goes down: RTS ☐ always low ☒ always high  
DTR ☐ always low ☒ always high

Response timeout: 0 (0 - 65535 ms)

Non-requested serial data: Discard

**Data Packing**

Packet length: 0 (0 - 1024)

Delimiter 1: 00 (Hex) ☐ Enable

Delimiter 2: 00 (Hex) ☐ Enable

Delimiter process: Do Nothing (Processed only when Packing length is 0)

Force transmit: 0 (0 - 65535 ms)

Apply the above settings to: ☒ P1 ☐ P2 ☐ P3 ☐ P4 ☐ P5 ☐ P6 ☐ P7 ☐ P8  
☐ P9 ☐ P10 ☐ P11 ☐ P12 ☐ P13 ☐ P14 ☐ P15 ☐ P16  
☐ All ports

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to 0, the TCP connection will remain open and will not send any “keep alive” packets.

**Max connection** (default=1): This field is used if you need to receive data from different hosts simultaneously. When set to 1, only one specific host can access this port of the NPort 6000, and the Real COM driver on that host will have full control over the port. When set to 2 or greater, up to the specified number of hosts' Real COM drivers may open this port at the same time. When multiple hosts' Real COM drivers open the port at the same time, the COM driver only provides a pure data tunnel—no control ability. The serial port parameters will use firmware settings instead of depending on your application program (AP).

Application software that is based on the COM driver will receive a driver response of “success” when the software uses any of the Win32 API functions. The firmware will only send data back to the driver on the host.

Data will be sent first-in-first-out when data comes into the NPort 6000 from the Ethernet interface.

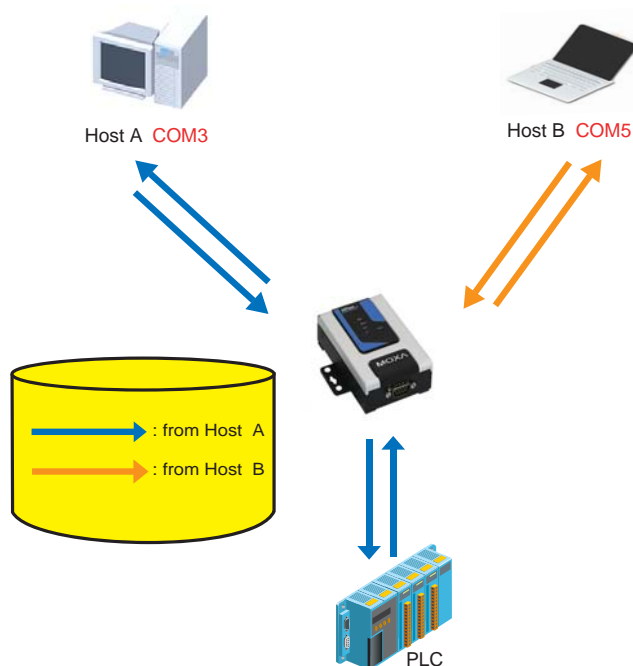
**ATTENTION**

When **Max connection** is greater than 1, the NPort 6000 will use a multi connection application (i.e., 2 to 8 hosts are allowed access to the port at the same time). When using a multi connection application, the NPort 6000 will use the serial communication parameters as defined here in the web console, and all hosts connected to the port must use identical serial settings. If one of the hosts opens the COM port with different serial settings, data will not be transmitted properly.

**Ignore jammed IP** (default=No): This option determines how the port will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select **No**, the port will wait until the data has been transmitted successfully to all hosts before transmitting the next group of data. If you select **Yes**, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

**Allow driver control** (default=No): This option determines how the port will proceed if driver control commands are received from multiple hosts that are connected to the port. If **No** is selected, driver control commands will be ignored. If **Yes** is selected, control commands will be accepted, with the most recent command received taking precedence.

**Command by command operation** (default = Disable): Command by command mode can only support one request and one response from each host. When the NPort 6000 receives a command from any host on the Ethernet, the NPort 6000 will store the command in the buffer. Commands will be sent to the serial ports on a FIFO (first in first out) basis. See the diagram below:



Once the PLC responds, the NPort 6000 will save that response to its buffer, assume that the response is correct, and then send the command back to the originator of the command. The NPort 6000 can respond in place of the PLC the next time it receives a request for the same command.

**Secure** (default=No): If you select **Yes**, data sent through the Ethernet will be encrypted with SSL.



**ATTENTION**

If your NPort 6000 serial port is in Real COM mode and configured for SSL encryption, make sure the Real COM driver is configured the same way. This is done through NPort Windows Driver Manager, which is installed with the driver. Please refer to Chapter 10, *Software Installation/Configuration*, for more information.

**Connection goes down** (default=always high): You can configure what happens to the RTS and DTR signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS or DTR signals sent through the serial port. Use **goes low** if you want the RTS and DTR signal to change their state to low when the Ethernet connection goes down. Use **always high** if you do not want the Ethernet connection status to affect the RTS or DTR signals.

**Response timeout** (default=0 ms): This field specifies how long the NPort 6000 will wait for response data through the serial port before sending the next command. The NPort 6000 sends the next command if there is no response through the serial port for the time specified by the Response timeout. If this field is set to 0, the Response timeout is essentially infinite, and the NPort 6000 will wait until the pre-command request is received to send the next command.

**Non-requested serial data** (default=discard):

Specifies how the NPort will handle data that is received from a serial device that is not in response to a command. The NPort can either discard such data, forward the data to the network host that sent the most recent request, or forward the data to all open host connections.

- Discard: Discard the data
- Forward to last requester: Forward non-requested serial data to last requester connection
- Forward to all open connections: Forward non-requested serial data to all open connections

**Packet length** (default=0): The Packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

**Delimiter 1 and Delimiter 2** (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to control when data should be sent.

**ATTENTION**

In order to enable a delimiter, packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

**Delimiter process** (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.

- Delimiter + 1: Data in the buffer will be transmitted after 1 additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after 2 additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

**Force transmit** (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

As data is received through the serial port, it is stored by the NPort 6000 in the internal buffer. The NPort 6000 transmits data stored in the buffer via TCP/IP, but only when the internal buffer is full or as specified by the force transmit time. When set to 0, the force transmit time is disabled, and transmission is determined solely by the data in the internal buffer. At 1 to 65535, the TCP/IP protocol software will pack the serial data received after there is a gap in serial communication that exceeds the specified force transmit time.

The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is

$$(10 \text{ (bits)} / 1200 \text{ (bits/s)}) \times 1000 \text{ (ms/s)} = 8.3 \text{ ms.}$$

Therefore, you should set the force transmit time to be larger than 8.3 ms, so in this case, it must be greater than or equal to 10 ms.

If it is necessary to send a series of characters in the same packet, the serial device will need to send that series of characters within the specified force transmit time, and the total length of data must be less than or equal to the NPort 6000's internal buffer size (1 KB per port).

## RFC2217 Mode

The screenshot shows the Moxa NPort 6000 configuration web interface. The left sidebar contains a tree view with the following items: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, Port 1, Operation Modes, Communication Parameters, Data Buffering/Log, Modem Settings, Cipher Settings, Port 2, Port 3, Port 4, Port 5, Port 6, Port 7, Port 8, Port 9, Port 10, Port 11, Port 12, Port 13, Port 14, Port 15, and Port 16. The main content area is titled 'Operation Modes' and shows settings for 'Port 1'. The settings are as follows:

- Application:** Device Control (dropdown)
- Mode:** RFC2217 (dropdown)
- TCP alive check time:** 7 (0 - 99 min)
- TCP port:** 4001
- Data Packing:**
  - Packet length:** 0 (0 - 1024)
  - Delimiter 1:** 00 (Hex) ☐ Enable
  - Delimiter 2:** 00 (Hex) ☐ Enable
  - Delimiter process:** Do Nothing (dropdown) (Processed only when Packing length is 0)
  - Force transmit:** 0 (0 - 65535 ms)
- Apply the above settings to:**
  - ☒ P1 ☐ P2 ☐ P3 ☐ P4 ☐ P5 ☐ P6 ☐ P7 ☐ P8
  - ☐ P9 ☐ P10 ☐ P11 ☐ P12 ☐ P13 ☐ P14 ☐ P15 ☐ P16
  - ☐ All ports

A 'Submit' button is located at the bottom of the configuration area.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001.

**Packet length** (default=0): The Packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

**Delimiter 1 and Delimiter 2** (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to indicate when data should be sent.



#### ATTENTION

In order to enable a delimiter, packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

**Delimiter process** (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- **Do Nothing:** Data in the buffer will be transmitted when the delimiter is received.
- **Delimiter + 1:** Data in the buffer will be transmitted after 1 additional byte is received following the delimiter.
- **Delimiter + 2:** Data in the buffer will be transmitted after 2 additional bytes are received following the delimiter.
- **Strip Delimiter:** Data in the buffer is first stripped of the delimiter before being transmitted.

**Force transmit** (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

As data is received through the serial port, it is stored by the NPort 6000 in the internal buffer. The NPort 6000 transmits data stored in the buffer via TCP/IP, but only when the internal buffer is full or as specified by the force transmit time. When set to 0, the force transmit time is disabled, and transmission is determined solely by the data in the internal buffer. At 1 to 65535, the TCP/IP protocol software will pack the serial data received after there is a gap in serial communication that exceeds the specified force transmit time.

The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to

1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is

$$(10 \text{ (bits)} / 1200 \text{ (bits/s)}) \times 1000 \text{ (ms/s)} = 8.3 \text{ ms.}$$

Therefore, you should set the force transmit time to be larger than 8.3 ms, so in this case, it must be greater than or equal to 10 ms.

If it is necessary to send a series of characters in the same packet, the serial device will need to send that series of characters within the specified force transmit time, and the total length of data must be less than or equal to the NPort 6000's internal buffer size (1 KB per port).

## Socket Applications

### TCP Server Mode

The screenshot shows the MOXA NPort 6000 configuration web interface. The left sidebar contains a tree view with categories like Main Menu, Overview, Basic Settings, Network Settings, and Serial Port Settings. Under Serial Port Settings, Port 1 is selected, and the 'Operation Modes' sub-menu is active. The main panel displays the configuration for Port 1 in 'TCP Server' mode. Key settings include: Application (Socket), Mode (TCP Server), TCP alive check time (7 min), Inactivity time (0 ms), Max connection (1), Ignore jammed IP (Disable), Allow driver control (Disable), Command by command operation (Disable), Secure (Disable), TCP port (4001), Cmd port (966), Connection goes down (RTS: always high, DTR: always high), Response timeout (0 ms), Non-requested serial data (Discard), Data Packing (Packet length: 0, Delimiter 1: 00, Delimiter 2: 00, Delimiter process: Do Nothing), and Force transmit (0 ms).

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Inactivity time** (default=0 ms): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.

**ATTENTION**

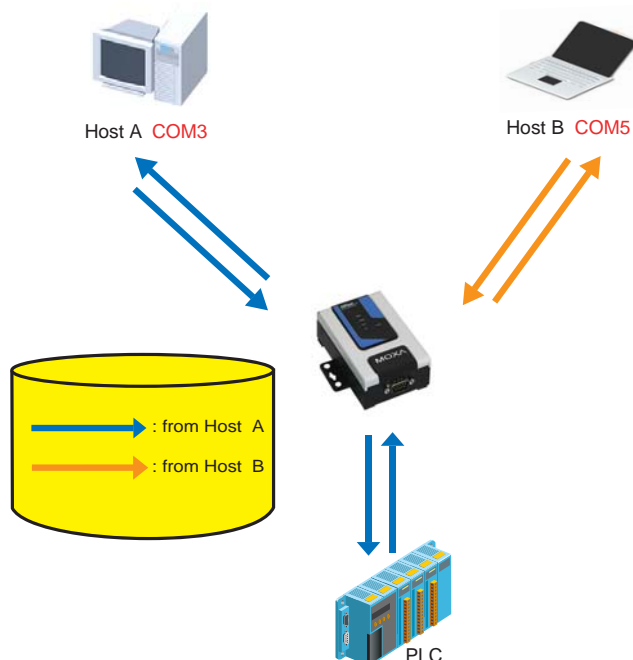
If used, the **Inactivity time** setting should be greater than the **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.

**Max connection** (default=1): This field is used if you need to receive data from different hosts simultaneously. When set to 1, only a single host may open the TCP connection to the serial port. When set to 2 or greater, up to the specified number of hosts may open this port at the same time. When multiple hosts establish a TCP connection to the serial port at the same time, the NPort 6000 will duplicate the serial data and transmit it to all the hosts. Ethernet data is sent on a first-in first-out basis to the serial port when data comes into the NPort 6000 from the Ethernet interface.

**Ignore jammed IP** (default=No): This option determines how the port will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select **No**, the port will wait until the data has been transmitted successfully to all hosts before transmitting the next group of data. If you select **Yes**, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

**Allow driver control** (default=No): This option determines how the port will proceed if driver control commands are received from multiple hosts that are connected to the port. If **No** is selected, driver control commands will be ignored. If **Yes** is selected, control commands will be accepted, with the most recent command received taking precedence.

**Command by command operation** (default=Disable): Command by command mode can only support one request and one response from each of the different hosts. When the NPort 6000 receives the command from any host on the Ethernet, the NPort 6000 will store all the commands in the buffer and then send to serial ports in FIFO (First In, First Out) order.



Once the PLC responds, the NPort 6000 will store the response in its buffer, decide that the response has been received, and then send back the command. The NPort 6000 will then be free to process the next command.

**Secure** (default=No): If you select **Yes**, data sent through the Ethernet will be encrypted with SSL.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001.

**Command port** (default=966): The Command port is the TCP port for listening to SSDK commands from the host. In order to prevent a TCP port conflict with other applications, the user can set the Command port to another port if needed.

**Connection goes down** (default=always high): You can configure what happens to the RTS and DTR signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS or DTR signals sent through the serial port. Use **goes low** if you want the RTS and DTR signal to change their state to low when the Ethernet connection goes down. Use **always high** if you do not want the Ethernet connection status to affect the RTS or DTR signals.

**Response timeout** (default=0 ms): This field specifies how long the NPort 6000 will wait for response data through the serial port before sending the next command. The NPort 6000 sends the next command if there is no response through the serial port for the time specified by the Response timeout. If this field is set to 0, the Response timeout is essentially infinite, and the NPort 6000 will wait until the pre-command request is received to send the next command.

**Non-requested serial data** (default=discard):

Specifies how the NPort will handle data that is received from a serial device that is not in response to a command. The NPort can either discard such data, forward the data to the network host that sent the most recent request, or forward the data to all open host connections.

- Discard: Discard the data
- Forward to last requester: Forward non-requested serial data to last requester connection
- Forward to all open connections: Forward non-requested serial data to all open connections

**Packet length** (default=0): The Packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

**Delimiter 1 and Delimiter 2** (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to indicate when data should be sent.



#### ATTENTION

In order to enable a delimiter, packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

**Delimiter process** (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after 1 additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after 2 additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

**Force transmit** (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

As data is received through the serial port, it is stored by the NPort 6000 in the internal buffer. The NPort 6000 transmits data stored in the buffer via TCP/IP, but only when the internal buffer is full or as specified by the force transmit time. When set to 0, the force transmit time is disabled, and transmission is determined solely by the data in the internal buffer. At 1 to 65535, the TCP/IP protocol software will pack the serial data received after there is a gap in serial communication that exceeds the specified force transmit time.

The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is

$$(10 \text{ (bits)} / 1200 \text{ (bits/s)}) \times 1000 \text{ (ms/s)} = 8.3 \text{ ms.}$$

Therefore, you should set the force transmit time to be larger than 8.3 ms, so in this case, it must be greater than or equal to 10 ms.

If it is necessary to send a series of characters in the same packet, the serial device will need to send that series of characters within the specified force transmit time, and the total length of data must be less than or equal to the NPort 6000's internal buffer size (1 KB per port).



## TCP Client Mode

The screenshot shows the MOXA NPort 6000 configuration web interface. The left sidebar contains a tree menu with options: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, and a list of ports (Port 1 to Port 15). The 'Serial Port Settings' section is expanded, and 'Port 1' is selected. The main area displays the 'Operation Modes' configuration for Port 1. The 'Application' is set to 'Socket' and the 'Mode' is set to 'TCP Client'. The 'TCP alive check time' is set to 7 (0-99 min), and the 'Inactivity time' is set to 0 (0-65535 ms). Both 'Ignore jammed IP' and 'Secure' are set to 'Disable'. There are four 'Destination address' fields, each with a corresponding 'Port' field set to 4001. The 'Designated local port' fields are set to 5010, 5011, 5012, and 5013. The 'Connection control' is set to 'Startup/None'. The 'Data Packing' section shows 'Packet length' set to 0 (0-1024), and both 'Delimiter 1' and 'Delimiter 2' are set to 00 (Hex) with 'Enable' checkboxes.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Inactivity time** (default=0 ms): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.

**ATTENTION**

**Inactivity time** should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.





## ATTENTION

**Inactivity time** is ONLY active when **Connection Control** (see below) is set to **Any character/Inactivity time**.

**Ignore jammed IP** (default=No): This option determines how the port will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select **No**, the port will wait until the data has been transmitted successfully to all hosts before transmitting the next group of data. If you select **Yes**, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

**Secure** (default=No): If you select **Yes**, data sent through the Ethernet will be encrypted with SSL.

**Destination address 1 through 4** (default=None): Specifying an IP address allows the NPort 6000 to connect actively to the remote host. At least one destination must be provided.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001.



## ATTENTION

Up to 4 connections can be established between the NPort 6000 and hosts. The connection speed or throughput may be low if any one of the four connections is slow, since the one slow connection will slow down the other 3 connections.



## ATTENTION

The **Destination IP** address parameter can be the IP address, domain name, or the name defined in the host table. For some applications, the user may need to send the data actively to the remote destination domain name.

**Designated local port 1 through 4** (default=5010 through 5013): Use these fields to specify the designated local ports.

**Connection control** (default=Startup/None): This setting determines the parameters under which a TCP connection is established or disconnected. The different options are given in the following table. In general, both the Connect condition and Disconnect conditions are given.

Option	Description
Startup/None (default)	A TCP connection will be established on startup, and will remain active indefinitely.
Any Character/None	A TCP connection will be established when any character is received from the serial interface, and will remain active indefinitely.
Any Character/ Inactivity Time	A TCP connection will be established when any character is received from the serial interface, and will be disconnected when <b>Inactivity time</b> is reached.
DSR On/DSR Off	A TCP connection will be established when a DSR "On" signal is received, and will be disconnected when a DSR "Off" signal is received.
DSR On/None	A TCP connection will be established when a DSR "On" signal is received, and will remain active indefinitely.
DCD On/DCD Off	A TCP connection will be established when a DCD "On" signal is received, and will be disconnected when a DCD "Off" signal is received.
DCD On/None	A TCP connection will be established when a DCD "On" signal is received, and will remain active indefinitely.

**Packet length** (default=0): This field refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

**Delimiter 1 and Delimiter 2** (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to indicate when data should be sent.



#### ATTENTION

In order to enable a delimiter, packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds **1 KB**.

**Delimiter process** (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after 1 additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after 2 additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

**Force transmit** (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

As data is received through the serial port, it is stored by the NPort 6000 in the internal buffer. The NPort 6000 transmits data stored in the buffer via TCP/IP, but only when the internal buffer is full or as specified by the force transmit time. When set to 0, the force transmit time is disabled, and transmission is determined solely by the data in the internal buffer. At 1 to 65535, the TCP/IP protocol software will pack the serial data received after there is a gap in serial communication that exceeds the specified force transmit time.

The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is

$$(10 \text{ (bits)} / 1200 \text{ (bits/s)}) \times 1000 \text{ (ms/s)} = 8.3 \text{ ms.}$$

Therefore, you should set the force transmit time to be larger than 8.3 ms, so in this case, it must be greater than or equal to 10 ms.

If it is necessary to send a series of characters in the same packet, the serial device will need to send that series of characters within the specified force transmit time, and the total length of data must be less than or equal to the NPort 6000's internal buffer size (1 KB per port).

## UDP Mode

The screenshot shows the MOXA configuration software interface. The left sidebar contains a tree view with the following structure: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, and a list of ports (Port 1 through Port 16). The 'Operation Modes' folder under 'Serial Port Settings' is selected. The main window displays the configuration for 'Port 1'.

**Operation Modes**

**Port 1**

**Application:** Socket

**Mode:** UDP

**Destination address 1:** Begin [4001] End [ ] Port [ ]

**Destination address 2:** Begin [4001] End [ ] Port [ ]

**Destination address 3:** Begin [4001] End [ ] Port [ ]

**Destination address 4:** Begin [4001] End [ ] Port [ ]

**Local listen port:** [4001]

**Data Packing**

**Packet length:** [0] (0 - 1024)

**Delimiter 1:** [00] (Hex) ☐ Enable

**Delimiter 2:** [00] (Hex) ☐ Enable

**Delimiter process:** Do Nothing (Processed only when Packing length is 0)

**Force transmit:** [0] (0 - 65535 ms)

**Apply the above settings to:** ☒ P1 ☐ P2 ☐ P3 ☐ P4 ☐ P5 ☐ P6 ☐ P7 ☐ P8 ☐ P9 ☐ P10 ☐ P11 ☐ P12 ☐ P13 ☐ P14 ☐ P15 ☐ P16 ☐ All ports

**Destination address 1 through 4 (default=None):** In UDP mode, you may specify up to 4 ranges of IP addresses for the serial port to connect to. At least one destination range must be provided.

**ATTENTION**

The maximum selectable IP address range is 64 addresses. However, when using multicast, you may enter IP addresses of the form `xxx.xxx.xxx.255` in the **Begin** field. For example, enter **192.127.168.255** to allow the NPort 6000 to broadcast UDP packets to all hosts with IP addresses between 192.127.168.1 and 192.127.168.254.

**Local listen port** (default=4001): This is the UDP port that the NPort 6000 listens to and that other devices must use to contact the NPort 6000. To avoid conflicts with well known UDP ports, the default is set to 4001.

**Packet length** (default=0): The Packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

**Delimiter 1 and Delimiter 2** (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to indicate when data should be sent.

**ATTENTION**

In order to enable a delimiter, packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds **1 KB**.

**Delimiter process** (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after 1 additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after 2 additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

**Force transmit** (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

As data is received through the serial port, it is stored by the NPort 6000 in the internal buffer. The NPort 6000 transmits data stored in the buffer via TCP/IP, but only when the internal buffer is full or as specified by the force transmit time. When set to 0, the force transmit time is disabled, and transmission is determined solely by the data in the internal buffer. At 1 to 65535, the TCP/IP protocol software will pack the serial data received after there is a gap in serial communication that exceeds the specified force transmit time.

The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to

1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is

$$(10 \text{ (bits)} / 1200 \text{ (bits/s)}) \times 1000 \text{ (ms/s)} = 8.3 \text{ ms.}$$

Therefore, you should set the force transmit time to be larger than 8.3 ms, so in this case, it must be greater than or equal to 10 ms.

If it is necessary to send a series of characters in the same packet, the serial device will need to send that series of characters within the specified force transmit time, and the total length of data must be less than or equal to the NPort 6000's internal buffer size (1 KB per port).

## Pair Connection Mode

Pair Connection mode can be used to remove the 15-meter distance limitation imposed by the RS-232 interface. It establishes a connection between a serial port on one NPort 6000 server and another serial port on another NPort 6000 server. One of the serial ports is connected to the COM port of a PC or another type of computer, such as a hand-held PDA that has a serial port. The other serial port is connected to the desired serial device. The two NPort 6000 servers are then connected to each other with a crossover Ethernet cable, and both are connected to the same LAN. In a more advanced setup, the two NPort 6000 servers communicate with each other over a WAN (i.e., through one or more routers). In Pair Connection Mode, both data and modem control signals (but not DCD signals) are transparently transferred between the two NPort 6000 servers.

## Pair Connection Master Mode

When using Pair Connection mode, Pair Connection Master mode must be selected as the Operation mode for one of the two serial ports involved, and Pair Connection Slave mode must be selected for the other serial port. In effect, the serial port that is in Pair Connection Master mode will be acting as a TCP client and the one that is slave mode will be acting as a TCP server. In practice, it does not matter which port is the master and which port is the slave.

The screenshot shows the MOXA web interface for configuring NPort 6000 devices. The left sidebar contains a tree view with categories: Main Menu, Overview, Basic Settings, Network Settings, and Serial Port Settings. Under Serial Port Settings, Port 1 is selected. The main content area is titled 'Operation Modes' and shows settings for 'Port 1'. The 'Application' is set to 'Pair Connection' and the 'Mode' is set to 'Pair Connection Master'. The 'TCP alive check time' is set to 7 minutes. The 'Secure' option is set to 'Disable'. The 'Destination address' field is empty, and the 'Port' is set to 4001. Below these fields, there are checkboxes for applying settings to various ports (P1 through P16) and an 'All ports' checkbox. A 'Submit' button is at the bottom.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to 0, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Secure** (default=No): If you select **Yes**, data sent through the Ethernet will be encrypted with SSL.

**ATTENTION**

When establishing a Pair Connection between two serial ports on two different NPort 6000 servers, make sure that if one side is configured for data encryption, the other side is also set up for data encryption (i.e., both are yes or both are no).

**Destination IP address:** The Pair Connection Master will contact the network host that has the specified IP address. The port will default to 4001. Make sure the port numbers match on both the Pair Connection Master and Slave.

## Pair Connection Slave Mode

The screenshot shows the MOXA web interface for configuring NPort 6000 settings. The left sidebar contains a tree view with categories: Main Menu, Overview, Basic Settings, Network Settings, and Serial Port Settings. Under Serial Port Settings, there are folders for Port 1 through Port 16. The 'Operation Modes' folder for Port 1 is selected. The main content area displays the configuration for Port 1:

- Application:** Pair Connection (dropdown menu)
- Mode:** Pair Connection Slave (dropdown menu)
- TCP alive check time:** 7 (0 - 99 min)
- Secure:** ☐ Enable ☒ Disable
- TCP port:** 4001
- Apply the above settings to:**
  - ☒ P1 ☐ P2 ☐ P3 ☐ P4 ☐ P5 ☐ P6 ☐ P7 ☐ P8
  - ☐ P9 ☐ P10 ☐ P11 ☐ P12 ☐ P13 ☐ P14 ☐ P15 ☐ P16
  - ☐ All ports

A 'Submit' button is located at the bottom of the configuration area.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Secure** (default=No): If you select **Yes**, data sent through the Ethernet will be encrypted with SSL.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001. Make sure the port numbers match on both the Pair Connection Master and Slave.

## Ethernet Modem Mode

The screenshot shows the MOXA configuration web interface. On the left is a tree menu with options: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, and Port 1 (selected). Under Port 1, there are sub-menus: Operation Modes (selected), Communication Parameters, Data Buffering/Log, Modem Settings, and Cipher Settings. The main content area is titled 'Operation Modes' and shows settings for 'Port 1'. The 'Application' is set to 'Ethernet Modem'. The 'TCP alive check time' is set to 7 (0 - 99 min). The 'TCP port' is set to 4001. There are checkboxes for applying settings to P1 through P16, with P1 checked. A note states: 'Please note that in Ethernet Modem mode, DTR, RTS, and DCD signals are disabled for ports that are using RS-422 or RS-485.' A 'Submit' button is at the bottom.

The NPort 6000 accepts the AT command **ATD IP address:TCP port** (for example, **ATD 192.127.168.1:4001**) from the serial port and then requests a TCP connection from the remote Ethernet Modem or PC. Here *IP address* is the IP address of the remote Ethernet modem or PC, and *TCP port* is the TCP port number of the remote Ethernet modem or PC. Once the remote unit accepts this TCP connection, the NPort 6000 will send out the “**CONNECT baud**” signal via the serial port and then enter data mode.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to 0, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001.

### Dial-in

The NPort 6000 listens for a TCP/IP connection request from the remote Ethernet modem or host. The NPort 6000's response depends on the ATSO value, as follows.

#### ATSO=0:

The NPort 6000 will temporarily accept the TCP connection and then send the “**RING**” signal out through the serial port. The serial controller must reply with “**ATA**” within 2.5 seconds to accept the connection request, after which the NPort 6000 enters data mode. If no “**ATA**” command is received, the NPort 6000 will disconnect after sending three “**RING**” signals.

#### ATSO≥1:

The NPort 6000 will accept the TCP connection immediately and then send the “**CONNECT baud**” command to the serial port, in which *baud* represents the baudrate of the NPort 6000's serial port. After that, the NPort 6000 immediately enters data mode.



## Dial-out

The NPort 6000 accepts the AT command “**ATD** *IP:TCP port*” from the serial port and then requests a TCP connection from the remote Ethernet Modem or PC. Here *IP* is the IP address of the remote Ethernet modem or PC, and *TCP port* is the TCP port number of the remote Ethernet modem or PC. Once the remote unit accepts this TCP connection, the NPort 6000 will send out the **CONNECT** *baud*” signal via the serial port and then enter data mode.

## Disconnection request from local site

When the NPort 6000 is in data mode, the user can initiate disconnection by sending “+++” from the local serial port to the NPort 6000. Some applications allow you to directly set the DTR signal to off, which will also initiate disconnection. The NPort 6000 will enter command mode, and after 1 second, you can then enter “**ATH**” to shut down the TCP connection. The NPort 6000 will return a “**NO CARRIER**” via the serial port.

### NOTE

The “+++” command cannot be divided. The “+” character can be changed in register S2, and the guard time, which prefixes and suffixes the “+++” in order to protect the raw data, can be changed in register S12.

## Disconnection request from remote site

After the TCP connection has been shut down by the remote Ethernet modem or PC, the NPort 6000 will send the “**NO CARRIER**” signal via the serial port and then return to command mode.



## AT Commands

The NPort 6000 supports the following common AT commands as used with a typical modem:

No.	AT command	Description	Remarks
1	ATA	Answer manually	
2	ATD <IP>:<Port>	Dial up the IP address : Port No.	
3	ATE	ATE0=Echo OFF ATE1=Echo ON (default)	
4	ATH	ATH0=On-hook (default) ATH1=Off-hook	
5	ATI, ATI0, ATI1, ATI2	Modem version	reply "OK" only
6	ATL	Speaker volume option	reply "OK" only
7	ATM	Speaker control option	reply "OK" only
8	ATO	On line command	
9	ATP, ATT	Set Pulse/Tone Dialing mode	reply "OK" only
10	ATQ0, ATQ1	Quiet command (default=ATQ0)	
11	ATSr=n	Change the contents of S register	See "S registers"
12	ATSr?	Read the contents of S register	See "S registers"
13	ATV	Result code type ATV0 for digit code, ATV1 for text code (default) 0=OK 1=connect 2=ring 3=No carrier 4=error	
14	ATZ	Reset (disconnect, enter command mode and restore the flash settings)	
15	AT&C	Serial port DCD control AT&C0=DCD always on AT&C1=DTE detects connection by DCD on/off (default)	
16	AT&F	Restore manufacturer's settings	
17	AT&G	Select guard time	reply "OK" only
18	AT&R	Serial port RTS option command	reply "OK" only
19	AT&S	Serial port DSR control	reply "OK" only
20	AT&V	View settings	
21	AT&W	Write current settings to flash for next boot up	

## S Registers

No.	S Register	Description & default value	Remarks
1	S0	Ring to auto-answer (default=0)	
2	S1	Ring counter (always=0)	no action applied
3	S2	Escape code character (default=43 ASCII "+")	
4	S3	Return character (default=13 ASCII)	
5	S4	Line feed character (default=10 ASCII)	
6	S5	Backspace character (default= 8 ASCII)	
7	S6	Wait time for dial tone (always=2, unit=sec)	no action applied
8	S7	Wait time for carrier (default=3, unit=sec)	
9	S8	Pause time for dial delay (always=2, unit=sec)	no action applied
10	S9	Carrier detect response time (always=6, unit 1/10 sec)	no action applied
11	S10	Delay for hang up after carrier (always=14, unit 1/10 sec)	no action applied
12	S11	DTMF duration and spacing (always=100 ms)	no action applied
13	S12	Escape code guard time (default=50, unit 1/50 sec) to control the idle time for "++"	

## Terminal Applications

### Terminal ASCII (TERM\_ASC)

**MOXA** www.moxa.com

Operation Modes

**Port 1**

Application: Terminal

Mode: Terminal (TERM\_ASC)

TCP alive check time: 7 (0 - 99 min)

Inactivity time: 0 (0 - 99 min)

Auto-link protocol: Telnet

Primary host address:

Secondary host address:

Telnet TCP port: 23

**Terminal**

Terminal type: ansi

Max. sessions: 4

Change session: ~

Quit: ^C

Break:

Interrupt:

Authentication type: None

Try next type on authentication denied: ☐ Enable ☒ Disable

**Automatic Login**

Auto-login prompt: login:

Password prompt: password:

Login user name:

Login password:

Apply the above settings to:

☒ P1 ☐ P2 ☐ P3 ☐ P4 ☐ P5 ☐ P6 ☐ P7 ☐ P8

☐ P9 ☐ P10 ☐ P11 ☐ P12 ☐ P13 ☐ P14 ☐ P15 ☐ P16

☐ All ports

Submit

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS - Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local - RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+ - Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local - TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to "keep alive" packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic "keep alive" packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to 0, the TCP connection will remain open even if there is no response to the "keep alive" packets.

**Inactivity time** (default=0 min): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to 0, the TCP connection is kept active until a connection close request is received.



#### ATTENTION

**Inactivity time** should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough such that the intended data transfer is completed.

**Auto-Link Protocol:** If this field is set to **None**, the NPort 6000 will not connect to the host automatically. If Auto-Link Protocol is set to **Telnet** or **Rlogin**, the NPort 6000 will connect to the host automatically using the specified protocol.

**Primary and Secondary host address:** If specified, the fields designate permanent hosts to which the terminal will always be connected.

**Telnet TCP port** (default=23): By default, the Telnet TCP port number is set to 23, which is the default TCP port number for Telnet.

**Terminal type** (default=ansi): Some older terminal applications may require that the terminal type be transmitted before the connection can be established. You may need to refer to the server's documentation to determine the appropriate terminal type. For most applications, this setting will be unnecessary and will have no effect.

**Max. Sessions** (default=4): This setting allows you to configure the maximum number of sessions allowed for the serial port.

**Change Session** (default=(^T)0x14): This field defines the quick key to change a session.

**Quit** (default=(^E)0x05): This field defines the quick key to quit a session.

**Break**: This field defines the quick key to send a break signal.

**Interrupt**: This field defines the quick key for program termination.

**Auto-login prompt** (default=login:)

**Password prompt** (default=assword:)

**Login user name**: Enter the terminal login ID here.

**Login password**: Enter the password for the terminal login here.

## Terminal BIN (TERM\_BIN)

Terminal Binary mode can be used to transfer files with XMODEM or ZMODEM. You are only allowed to open one terminal session at a time when in Terminal Binary mode.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to 0, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Inactivity time** (default=0 min): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to 0, the TCP connection is kept active until a connection close request is received.



### ATTENTION

**Inactivity time** should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.

**Auto-Link Protocol:** If this field is set to **None**, the NPort 6000 will not connect to the host automatically. If Auto-Link Protocol is set to **Telnet** or **Rlogin**, the NPort 6000 will connect to the host automatically using the specified protocol.

**Primary and Secondary host address:** If specified, the fields designate permanent hosts to which the terminal will always be connected.

**Telnet TCP port** (default=23): By default, the Telnet TCP port number is set to 23, which is the default TCP port number for Telnet.

**Terminal type** (default=ansi): Some older terminal applications may require that the terminal type be transmitted before the connection can be established. You may need to refer to the server's documentation to determine the appropriate terminal type. For most applications, this setting will be unnecessary and will have no effect

**Quit** (default=(^E) 0x05): This field configures the quick key used to disconnect the link between the current terminal session and the remote host. It is not necessary for binary communication.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS - Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local - RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+ - Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local - TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Auto-login prompt** (default=ogin:)

**Password prompt** (default=assword:)

**Login user name:** Enter the terminal login ID here.

**Login password:** Enter the password for the terminal login here.

## SSH

The screenshot shows the Moxa NPort 6000 web interface. On the left is a navigation tree with options like Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, and Port 1. The main area is titled 'Operation Modes' and shows configuration for 'Port 1'. Under 'SSH', there are fields for 'Application' (set to Terminal), 'Mode' (set to SSH), 'TCP alive check time' (7 min), 'Inactivity time' (0 min), 'Primary host address', 'Secondary host address', and 'SSH TCP port' (22). Below this is a 'Terminal' section with 'Quit' (^E), 'Break', and 'Authentication type' (None). There is also an 'Automatic Login' section with 'Login user name' and 'Login password'. At the bottom, there are checkboxes to 'Apply the above settings to' various ports (P1-P16) or 'All ports'. A 'Submit' button is at the bottom right.

**TCP alive check time** (default=7 min): The TCP connection will be closed if there is no TCP activity for the specified amount of time. If this is set to 0, the TCP connection will remain open even if the connection remains idle. For socket and device control modes, the NPort 6000 will start listening for another TCP connection from another host after the connection is closed for being idle.

**Inactivity time** (default=0 min): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to 0, the TCP connection is kept active until a connection close request is received.



## ATTENTION

**Inactivity time** should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.

**Primary and Secondary host address:** If specified, the fields designate permanent hosts to which the terminal will always be connected.

**SSH TCP port** (default=22): By default, the SSH TCP port number is set to 22, which is the default SSH port number.

**Quit** (default=(^E) 0x05): This field configures the quick key used to disconnect the link between the current terminal session and the remote host. For binary communication, it is unnecessary to define the quit key.

**Break:** This field defines the Host key for sending the break signal. For binary communication, it is unnecessary to define the break key.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS - Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local - RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+ - Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local - TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Login user name:** Enter the terminal login ID here.

**Login password:** Enter the password for the terminal login here.

## Reverse Terminal Applications

### Reverse Telnet Mode

**MOXA** www.moxa.com

Total Solution for Industrial Device Networking

**Operation Modes**

**Port 1**

Application: Reverse Terminal

Mode: Reverse Telnet

TCP alive check time: 7 (0 - 99 min)

Inactivity time: 0 (0 - 99 min)

TCP port: 4001

**Terminal**

Authentication type: None

Try next type on authentication denied: ☒ Enable ☐ Disable

Map keys <CR-LF>: CR-LF

Apply the above settings to: ☒ P1 ☐ P2 ☐ P3 ☐ P4 ☐ P5 ☐ P6 ☐ P7 ☐ P8 ☐ P9 ☐ P10 ☐ P11 ☐ P12 ☐ P13 ☐ P14 ☐ P15 ☐ P16 ☐ All ports

Submit

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Inactivity time** (default=0 min): This field specifies the idle time setting for auto-disconnection. A setting of 0 min. will cause the port to remain connected even if idle.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS - Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local - RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+ - Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local - TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Map keys <CR-LF>** (default=CR-LF): This specifies how the **ENTER** key is mapped from the Ethernet port through the serial port.

Option	Description
<b>&lt;CR-LF&gt;</b>	carriage return + line feed (i.e., the cursor will jump to the next line, and return to the first character of the line)
<b>&lt;CR&gt;</b>	carriage return (i.e., the cursor will return to the first character of the line)
<b>&lt;LF&gt;</b>	line feed (i.e., the cursor will jump to the next line, but not move horizontally)



## Reverse SSH Mode

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Inactivity time** (default=0 min): This field specifies the idle time setting for auto-disconnection. A setting of **0** min. will cause the port to remain connected even if idle.

**TCP port** (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well known TCP ports, the default is set to 4001.

Each of NPort 6000’s serial ports is mapped to a TCP port. To avoid conflicts with other TCP ports, set port numbers to 4001 for port 1, 4002 for port 2, etc.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user’s ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS - Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local - RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+ - Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local - TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful.
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Map keys <CR-LF>** (default=CR-LF): This specifies how the **ENTER** key is mapped from the Ethernet port through the serial port.

Option	Description
<CR-LF>	carriage return + line feed (i.e., the cursor will jump to the next line, and return to the first character of the line)
<CR>	carriage return (i.e., the cursor will return to the first character of the line)
<LF>	line feed (i.e., the cursor will jump to the next line, but not move horizontally)

## Printer Applications

### RAW PRN Mode

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Group** (default=Group 01): This field groups printers attached to different ports. When printing requests are sent a group of printers, all printers in that group will share the printing load. For example, setting the NPort 6000's serial ports 1, 3, and 6 to Group 01 will allow the printers attached to these three ports to act essentially as one printer.

**TCP port number**: This field is automatically filled in by the NPort 6000 and cannot be set by the user. The host uses this value to determine the Group to which the printer attached to this serial port belongs. Groups 01 to 06 are mapped to ports 2048 to 2063 respectively.

## LPD PRN Mode

The screenshot shows the MOXA configuration web interface. On the left is a tree view under 'Serial Port Settings' with folders for Port 1 through Port 11. The 'Operation Modes' folder for Port 1 is selected. The main area is titled 'Operation Modes' and 'Port 1'. It contains the following settings:

- Application:** A dropdown menu set to 'Printer'.
- Mode:** A dropdown menu set to 'LPD\_PRN'.
- TCP alive check time:** A text input field containing '7', with '(0 - 99 min)' as a hint.
- Queue name (RAW):** An empty text input field.
- Queue name (ASCII):** An empty text input field.
- Append from feed:** Radio buttons for 'Enable' and 'Disable', with 'Disable' selected.
- Apply the above settings to:** A group of checkboxes for ports P1 through P16, and an 'All ports' checkbox. P1 is checked.
- Submit:** A button at the bottom.

**TCP alive check time** (default=7 min): This field specifies how long the NPort 6000 will wait for a response to “keep alive” packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic “keep alive” packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the “keep alive” packets.

**Queue name (RAW):** This field optionally specifies the print queue’s name (in RAW mode)

**Queue name (ASCII):** This field optionally specifies the print queue’s name (in ASCII mode)

**Append from feed** (default=Disable): This field instructs the port to send a line feed in between print jobs, rather than continue where the last print job left off. This may be necessary for some applications.

## Dial In/Out Applications

### PPP Mode

The screenshot displays the Moxa NPort 6000 Series Web Interface. The left sidebar shows a tree view with 'Main Menu' expanded, containing 'Overview', 'Basic Settings', 'Network Settings', and 'Serial Port Settings'. Under 'Serial Port Settings', 'Port 1' is selected, showing sub-items: 'Operation Modes', 'Communication P.', 'Data Buffering/Lo', 'Modem Settings', and 'Cipher Settings'. The main content area is titled 'Operation Modes' and shows the configuration for 'Port 1'. The 'Application' is set to 'Dial in/out' and the 'Mode' is 'PPP'. Fields for 'Destination IP address', 'Source IP address', and 'IP netmask' are present. 'TCP/IP compression' is set to 'Disable'. 'Inactivity time' is set to '0' (0 - 65535 ms). 'Link quality report' is set to 'Disable'. 'Username' and 'Password' fields are empty. 'Authentication type' is set to 'None'. 'Try next type on authentication denied' is set to 'Disable'. 'Disconnect by' is set to 'None'. At the bottom, there are checkboxes to 'Apply the above settings to' various ports (P1 through P16) and an 'All ports' checkbox. A 'Submit' button is at the bottom right.

PPP provides standard PPP service for both dial-in and dial-out.

**Destination IP address:** This is the IP address of the remote dial-in/ dial-out server.

**Source IP address:** The Source IP address is IP address assigned to this serial port.

**IP netmask:** The IP netmask defines the netmask, also known as the subnet mask, for the PPP connection

**TCP/IP compression** (default=No): The setting of this field depends on whether the remote user's application requests compression.

**Inactivity time** (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Link quality report** (default=No): Setting this field to **Yes** allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

**Username:** This is the dial-out user ID account.

**Password:** This is the dial-out user password.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS-Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local-RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+-Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local-TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Disconnect by** (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

## PPPD Mode

The screenshot shows the MOXA web interface for configuring serial ports. The left sidebar contains a tree view with categories like Main Menu, Overview, Basic Settings, Network Settings, and Serial Port Settings. Under Serial Port Settings, Port 1 is selected. The main area displays the 'Operation Modes' configuration for Port 1. The 'Application' is set to 'Dial in/out' and the 'Mode' is set to 'PPPD'. Fields for 'Destination IP address', 'Source IP address', and 'IP netmask' are present. 'TCP/IP compression' is set to 'Disable'. 'Inactivity time' is set to '0' (0 - 65535 ms). 'Link quality report' is set to 'Disable'. 'Username' and 'Password' fields are empty. 'Authentication type' is set to 'None'. 'Try next type on authentication denied' is set to 'Disable'. 'Disconnect by' is set to 'None'. Below these settings, there are checkboxes to 'Apply the above settings to' ports P1 through P16, and an 'All ports' checkbox. A 'Submit' button is at the bottom.

PPPD (PPP on demand) is used for dial-in services, since it provides PPP services only when receiving a request from a remote PC.

**Destination IP address:** This is the IP address of the remote dial-in/ dial-out server.

**Source IP address:** The Source IP address is IP address assigned to this serial port.

**IP netmask:** The IP netmask defines the netmask, also known as the subnet mask, for the PPP connection

**TCP/IP compression** (default=No): The setting of this field depends on whether the remote user's application requests compression.

**Inactivity time** (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Link quality report** (default=No): Setting this field to **Yes** allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

**Username:** This is the dial-out user ID account.

**Password:** This is the dial-out user password.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS-Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local-RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+-Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local-TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

**Disconnect by** (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

## SLIP Mode

The screenshot shows the MOXA web interface for configuring serial ports. The left sidebar contains a tree view with 'Serial Port Settings' expanded, showing 'Port 1' selected. The main area is titled 'Operation Modes' and shows the configuration for 'Port 1'. The 'Application' is set to 'Dial in/out' and the 'Mode' is set to 'SLIP'. The 'Destination IP address', 'Source IP address', and 'IP netmask' fields are empty. 'TCP/IP compression' is set to 'Disable'. 'Inactivity time' is set to '0' (0 - 65535 ms). 'Disconnect by' is set to 'None'. The 'Apply the above settings to' section has checkboxes for P1 through P16, with P1 checked. A 'Submit' button is at the bottom.

SLIP provides standard SLIP service for both dial-in and dial-out.

**Destination IP address:** This is the IP address of the remote dial-in/ dial-out server.

**Source IP address:** The Source IP address is IP address assigned to this serial port.

**IP netmask:** The IP netmask defines the netmask, also known as the subnet mask, for the SLIP connection

**TCP/IP compression** (default=No): The setting of this field depends on whether the remote user's application requests compression.

**Inactivity time** (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Disconnect by** (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

## SLIPD Mode

The screenshot shows the MOXA web interface for configuring serial ports. The left sidebar contains a tree view with 'Serial Port Settings' expanded, showing 'Port 1' selected. The main area is titled 'Operation Modes' and shows the configuration for 'Port 1'. The 'Application' is set to 'Dial in/out' and the 'Mode' is set to 'SLIPD'. The 'Destination IP address', 'Source IP address', and 'IP netmask' fields are empty. 'TCP/IP compression' is set to 'Disable'. 'Inactivity time' is set to '0' (0 - 65535 ms). 'Disconnect by' is set to 'None'. Below these settings, there are checkboxes for applying the settings to various ports (P1 through P16) and an 'All ports' checkbox. A 'Submit' button is at the bottom.

SLIPD (SLIP on demand) is used for dial-in services, since it provides SLIP services only when receiving a request from a remote PC.

**Destination IP address:** This is the IP address of the remote dial-in/ dial-out server.

**Source IP address:** The Source IP address is IP address assigned to this serial port.

**IP netmask:** The IP netmask defines the netmask, also known as the subnet mask, for the SLIP connection

**TCP/IP compression** (default=No): The setting of this field depends on whether the remote user's application requests compression.

**Inactivity time** (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

**Disconnect by** (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.



## Dynamic Mode

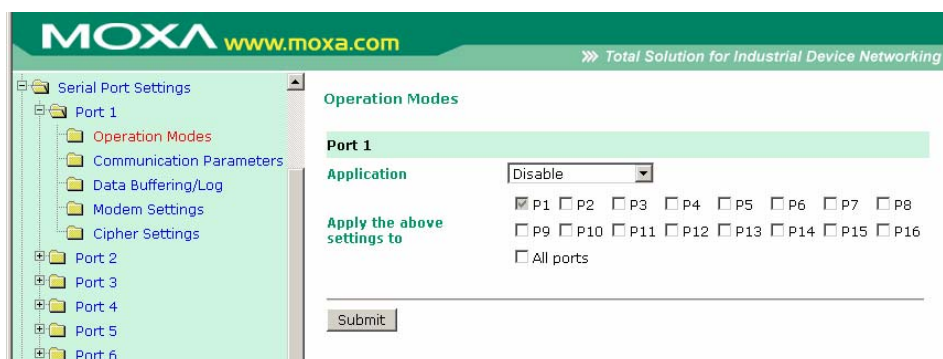
Dynamic mode integrates PPPD, SLIPD, and Terminal dial-in services. Dynamic mode automatically detects which remote connection mode is being used, and provides corresponding services. You can individually enable/disable PPP/SLIP/Terminal services by selecting Yes or No next to the corresponding option. Yes will enable that type of service; No will disable it.

**Authentication type** (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
<b>Local</b>	Verify the ID against the NPort 6000 User Table.
<b>RADIUS</b>	Verify the ID against the external RADIUS server.
<b>RADIUS-Local</b>	Radius authentication is tried first, switching to Local if unsuccessful.
<b>Local-RADIUS</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>TACACS+</b>	Verify the ID against the external TACACS+ server.
<b>TACACS+-Local</b>	TACACS+ authentication is tried first, switching to Local if unsuccessful.
<b>Local-TACACS+</b>	Authentication is performed locally first, switching to Radius if unsuccessful
<b>None</b>	Authentication is not required.

**Try next type on authentication denied** (default=Disable): The field enables or disables the system to try next type on first authentication denied.

## Disabled Mode



When the **Application** is set to **Disable**, the relevant port will be disabled.

## Additional Serial Port Settings

---

In this chapter, we describe additional serial port settings on the NPort 6000. The same configuration options are also available through the telnet and serial console.

This chapter covers the following topics:

- ☐ **Port Communication Parameters**
- ☐ **Serial Parameters**
- ☐ **Port Data Buffering/Log**
- ☐ **Port Modem Settings**
- ☐ **Port Cipher Settings**
- ☐ **Welcome Message**

## Port Communication Parameters

**Port alias:** This optional field allows you to assign an alias to a port for easier identification.

## Serial Parameters



### ATTENTION

The serial parameters for the each serial port on the NPort 6000 should match the parameters used by the connected serial device. You may need to refer to your serial device's user's manual to determine the appropriate serial communication parameters.

**Baud rate** (default=115200 bps): This field configures the port's baudrate. Select one of the standard baudrates from the dropdown box, or select **Other** and then type the desired baudrate in the input box.



### ATTENTION

If the port requires a special baudrate that is not listed, such as 500000 bps, you may can select the **Other** option and enter the desired baudrate into the text box. The NPort 6000 will automatically calculate the closest supported baudrate. The margin for error will be less than 1.7% for all baudrates under 921600 bps.

**Data bits** (default=8): This field configures the data bits parameter. Note: If data bits is set to 5 bits, stop bits will automatically be set to 2 bits.

**Stop bits** (default=1): This field configures the stop bits parameter. Note: If data bits is set to 5 bits, stop bits will automatically be set to 1.5 bits.

**Parity** (default=None): This field configures the parity parameter.

**Flow control** (default=RTS/CTS): This field configures the flow control type.

**FIFO** (default=Enable): This field enables or disables the 128-byte FIFO buffer. The NPort 6000 provides FIFO buffers for each serial port, for both the Tx and Rx signals. Note, however, that you

should disable the port's FIFO setting if the attached serial device does not have a FIFO buffer of its own. This is because a serial device that does not have its own buffer may not be able to keep up with data sent from the NPort's FIFO buffer.

**Interface** (default=RS-232): You may configure the serial interface to RS-232, RS-422, RS-485 2-wire, or RS-485 4-wire.

## Port Data Buffering/Log

The NPort 6000 supports port buffering to prevent the loss of serial data when the Ethernet connection is down. Port buffering can be used in TCP Server mode, TCP Client mode, and Pair Connection mode. For other modes, the port buffering settings will have no effect.

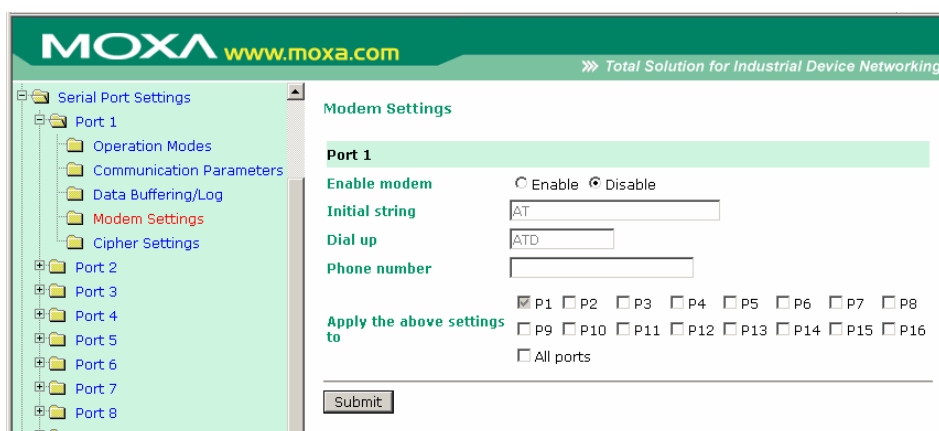
**Port buffering enable** (default=No): You may enable port buffering by setting this field to **Yes**.

**Port buffering location** (default=Memory(64K)): If port buffering is desired, use this setting to configure whether the buffer is located in the system memory or in an optional installed SD card. Install and use an SD card if a buffer size greater than 64 KB is desired. Note that optional SD cards are not supported on the NPort 6150.

**Port buffering SD file size** (default=1 Megabyte): Use this field to configure the size of the port buffer if you have configured it to reside on an SD card. Note that optional SD cards are not supported on the NPort 6150.

**Serial data logging enable** (default=No): If this field is set to Yes, the NPort 6000 will store data logs on the system RAM for all serial ports. Note that this data is not saved when the NPort 6000 is powered off. Each serial port is allotted 64 KB to store that port's log file.

## Port Modem Settings



Modem settings are used for the Dial In/Out modes. These settings will have no effect on ports configured for other modes.

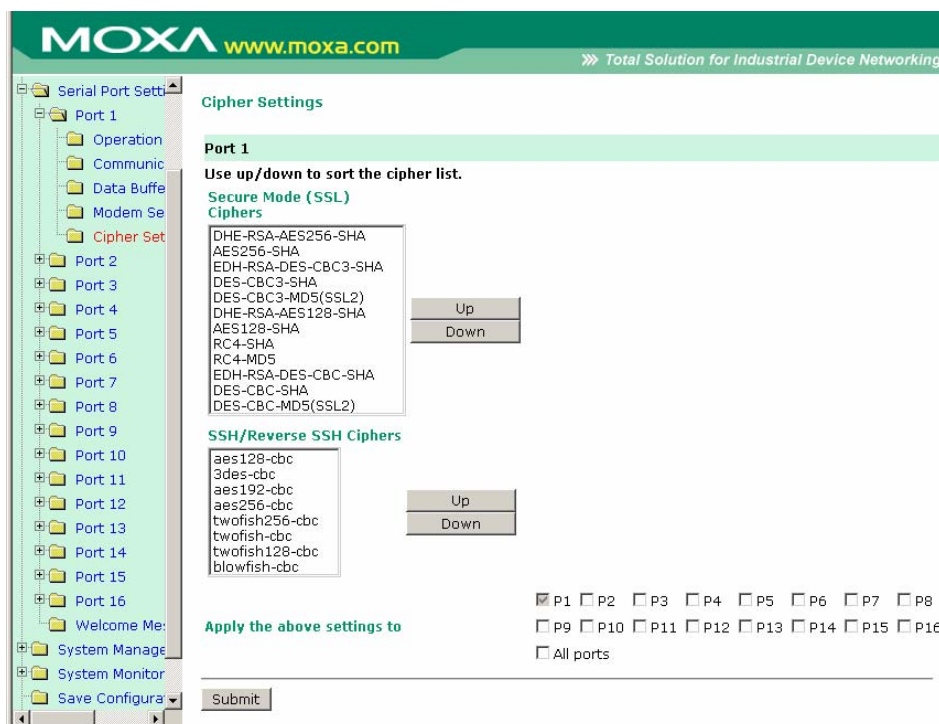
**Enable modem** (default=Disable)

**Initial string:** Use this field to configure the initial string that the modem will use to establish the connection. For example, `AT&S0=1` for auto-answer.

**Dial up:** Use this field to configure the modem's Dial-up AT command string.

**Phone number:** Use this field to configure the number that the user uses to dial out.

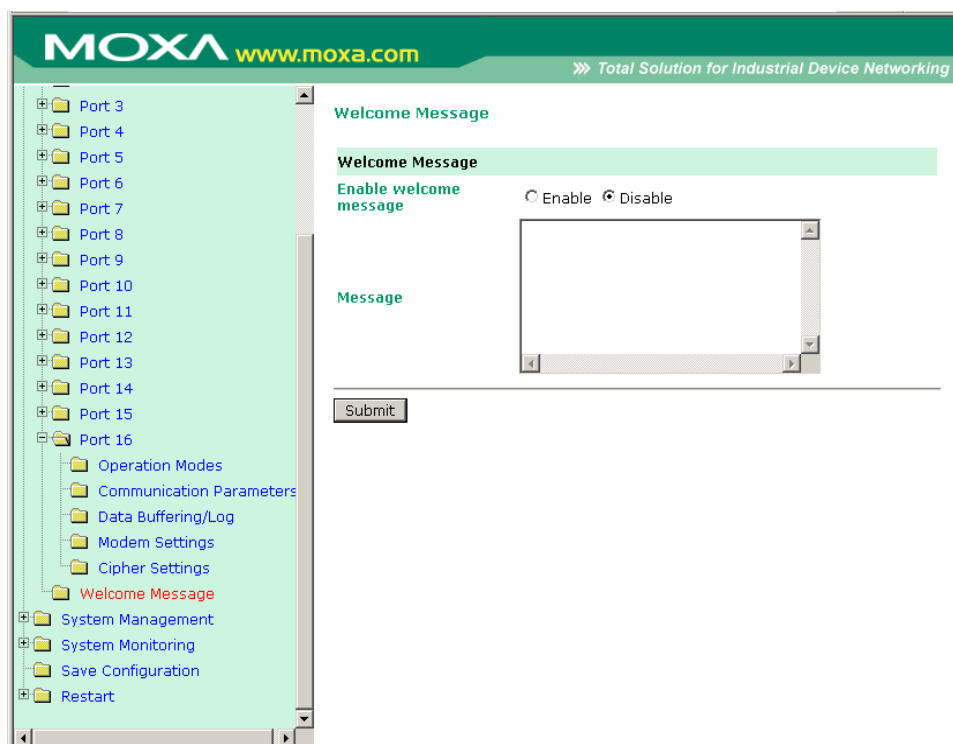
## Port Cipher Settings



Serial Port Settings → Port N → Cipher Settings

Used to choose cipher priority for SSL and SSH to build secure connections. The **Secure Mode(SSL) Ciphers** are for when Secure mode is selected. The **SSH/Reverse SSH Ciphers** are only for SSH terminals and Reverse SSH terminals.

## Welcome Message



You can enable and enter a welcome message to greet dial-in or terminal users. For ports configured for other modes, the welcome message will not apply.

## System Management Settings

---

In this chapter, we describe additional server settings on the NPort 6000. The same configuration options are also available through the telnet and serial console.

This chapter covers the following topics:

- ❑ **Misc. Network Settings**
  - Accessible IP List
  - SNMP Agent Settings
  - DDNS
  - Host Table
  - User Table
  - Authentication Server
  - System Log Settings
- ❑ **Auto Warning Settings**
  - Event Settings
  - Serial Event Settings
  - E-mail Alert
  - SNMP Trap
- ❑ **Maintenance**
  - Console Setting
  - Ping
  - Firmware Upgrade
  - Configuration Import/Export
  - Load Factory Defaults
  - Change Password
- ❑ **Certificate**
  - Ethernet SSL Certificate Import
  - Certificate/Key Delete
- ❑ **System Monitoring**
  - Serial to Network Connections
  - Serial Port Status
  - Serial Port Error Count
  - Serial Port Settings
  - Serial Cipher Usage Status
  - Network Connections
  - Network Statistics
  - Serial Data LogSystem Log
  - RoutingDout State (for 6450/6650)
- ❑ **Save Configuration**
- ❑ **Restart**
  - Restart System
  - Restart Ports



## Misc. Network Settings

### Accessible IP List

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**Accessible IP List**

☐ Enable the accessible IP list ( "Disable" will allow all IP's connection request.)

No	Active	IP Address	Netmask
1	<input type="checkbox"/>		
2	<input type="checkbox"/>		
3	<input type="checkbox"/>		
4	<input type="checkbox"/>		
5	<input type="checkbox"/>		
6	<input type="checkbox"/>		
7	<input type="checkbox"/>		
8	<input type="checkbox"/>		
9	<input type="checkbox"/>		
10	<input type="checkbox"/>		
11	<input type="checkbox"/>		
12	<input type="checkbox"/>		
13	<input type="checkbox"/>		
14	<input type="checkbox"/>		
15	<input type="checkbox"/>		
16	<input type="checkbox"/>		

Submit

The NPort 6000 uses an IP address-based filtering method to control access to its serial ports.

The Accessible IP list allows you restrict network access to the NPort 6000. Access is controlled by IP address. When the accessible IP list is enabled, a host's IP address must be listed in order to have access to the NPort 6000. You may add a specific address or range of addresses by using a combination of IP address and netmask, as follows:

**To allow access to a specific IP address**

Enter the IP address in the corresponding field; enter **255.255.255.255** for the netmask.

**To allow access to hosts on a specific subnet**

For both the IP address and netmask, use **0** for the last digit (e.g., **192.168.1.0** and **255.255.255.0**).

**To allow unrestricted access**

Deselect the **Enable the accessible IP list** option.

Refer to the following table for more configuration examples.

Allowed hosts	Entered IP address/Netmask
Any host	Disable
192.168.1.120	192.168.1.120 / 255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0 / 255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0 / 255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0 / 255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128 / 255.255.255.128

## SNMP Agent Settings

**SNMP:** To enable the SNMP Agent function, select the **Enable** option, and enter a community name (e.g., **public**).

**Read community string** (default=public): This is a text password mechanism that is used to weakly authenticate queries to agents of managed network devices.

**Write community string** (default=private): This is a text password mechanism that is used to weakly authenticate changes to agents of managed network devices.

**Contact name:** The optional SNMP contact information usually includes an emergency contact name and telephone or pager number.

**Location:** Use this optional field to specify the location string for SNMP agents such as the NPort 6000. This string is usually set to the street address where the NPort 6000 is physically located.

**SNMP agent version:** The NPort 6000 supports SNMP V1, V2, and V3.

## Read-only and Read/write access control

The following fields allow you to define user names, passwords, and authentication parameters for two levels of access: read-only and read/write. The name of the field will indicate which level of access it refers to. For example, **Read only** authentication mode allows you to configure the authentication mode for read-only access, whereas **Read/write** authentication mode allows you to configure the authentication mode for read/write access. For each level of access, you may configure the following:

**User name:** Use this optional field to identify the user name for the specified level of access.

**Authentication mode** (default=Disable): Use this field to select MD5 or SHA as the method of password encryption for the specified level of access, or to disable authentication

**Privacy mode** (default=Disable): Use this field to enable to disable DES\_CBC data encryption for the specified level of access.

**Password:** Use this field to set the password for the specified level of access.

**Privacy:** Use this field to define the encryption key for the specified level of access

## DDNS

Please refer to Appendix C, *Dynamic Domain Name Server*, for information on setting up DDNS on your NPort 6000

## Host Table

No	Host Name	Host IP Address
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		

Submit

The Host Table may be used to simplify IP address entry on the NPort 6000 console by assigning a Host Name to a Host IP Address. When you assign a Host Name to a Host IP Address, you may then use the Host Name for some fields on the console rather than entering the IP address. Up to 16 entries can be stored on the Host Table.

## User Table

The screenshot shows the NPort Web Console interface in Microsoft Internet Explorer. The address bar displays <http://192.168.127.254/>. The Moxa logo and website URL are visible at the top. The left sidebar contains a tree view of the system management settings, with 'User Table' highlighted under 'System Management'. The main content area displays the 'User Table' configuration page, which includes a table with 19 rows and 4 columns: No, User Name, Password, and Phone Number. Each row contains input fields for these fields.

No	User Name	Password	Phone Number
1	<input type="text"/>	<input type="text"/>	<input type="text"/>
2	<input type="text"/>	<input type="text"/>	<input type="text"/>
3	<input type="text"/>	<input type="text"/>	<input type="text"/>
4	<input type="text"/>	<input type="text"/>	<input type="text"/>
5	<input type="text"/>	<input type="text"/>	<input type="text"/>
6	<input type="text"/>	<input type="text"/>	<input type="text"/>
7	<input type="text"/>	<input type="text"/>	<input type="text"/>
8	<input type="text"/>	<input type="text"/>	<input type="text"/>
9	<input type="text"/>	<input type="text"/>	<input type="text"/>
10	<input type="text"/>	<input type="text"/>	<input type="text"/>
11	<input type="text"/>	<input type="text"/>	<input type="text"/>
12	<input type="text"/>	<input type="text"/>	<input type="text"/>
13	<input type="text"/>	<input type="text"/>	<input type="text"/>
14	<input type="text"/>	<input type="text"/>	<input type="text"/>
15	<input type="text"/>	<input type="text"/>	<input type="text"/>
16	<input type="text"/>	<input type="text"/>	<input type="text"/>
17	<input type="text"/>	<input type="text"/>	<input type="text"/>
18	<input type="text"/>	<input type="text"/>	<input type="text"/>
19	<input type="text"/>	<input type="text"/>	<input type="text"/>

The NPort 6000 User Table may be used for to authenticate users for terminal or reverse terminal access and is useful if you do not have an external RADIUS server for authentication. The NPort 6000 User Table stores up to 64 entries, with fields for User Name, Password, and Phone Number.

## Authentication Server

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Main Menu  
Overview  
Basic Settings  
Network Settings  
Serial Port Settings  
System Management  
Misc. Network Settings  
Accessible IP List  
SNMP Agent  
DDNS  
Host Table  
Route Table  
User Table  
**Authentication Server**  
System Log Settings  
Auto Warning Settings  
Maintenance  
Certificate  
System Monitoring  
Save Configuration  
Restart  
Logout System

### Authentication Server

#### RADIUS

RADIUS server

RADIUS key

UDP port

RADIUS accounting ☐ Enable ☒ Disable

#### TACACS+

TACACS+ server

TACACS+ secret

TACACS+ accounting ☐ Enable ☒ Disable

**RADIUS server IP:** If you are using a RADIUS server for user authentication, enter its IP address here.

**RADIUS key:** If you are using a RADIUS server for user authentication, enter its password here.

**UDP port** (default=1645): If you are using a RADIUS server, enter its UDP port assignment here.

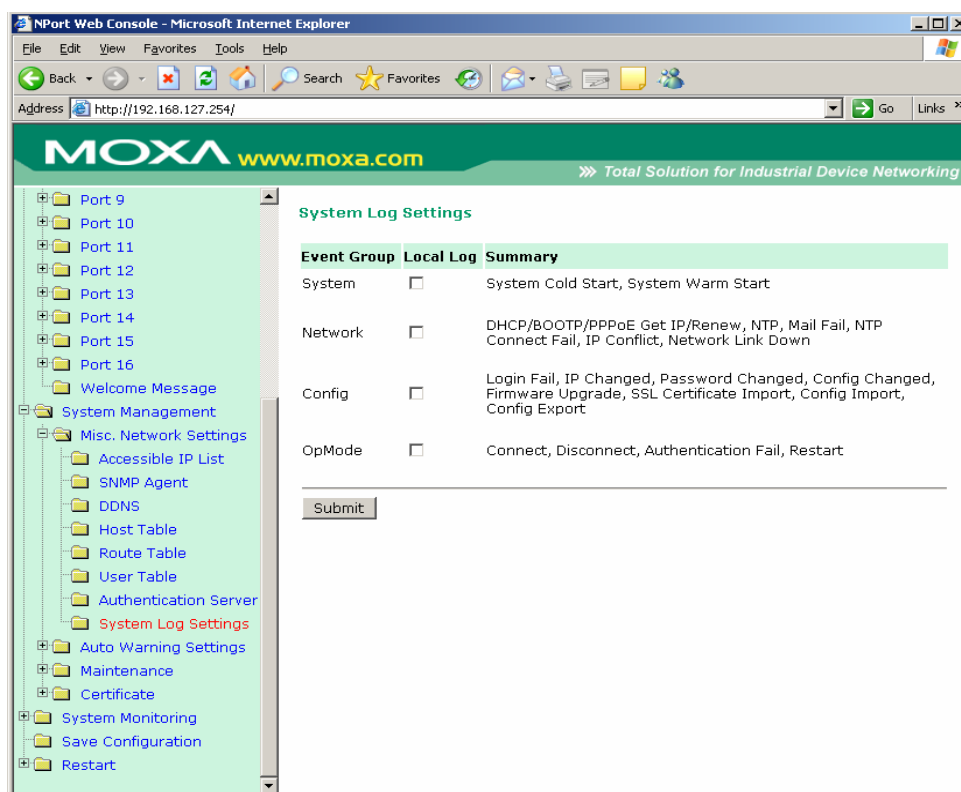
**RADIUS accounting:** Use this field to enable or disable RADIUS accounting.

**TACACS+ server:** If you are using a TACACS+ server for user authentication, enter its IP address or domain name here.

**TACACS+ secret:** If you are using a TACACS+ server for user authentication, enter its password here.

**TACACS+ accounting:** Use this field to enable or disable TACACS+ accounting.

## System Log Settings

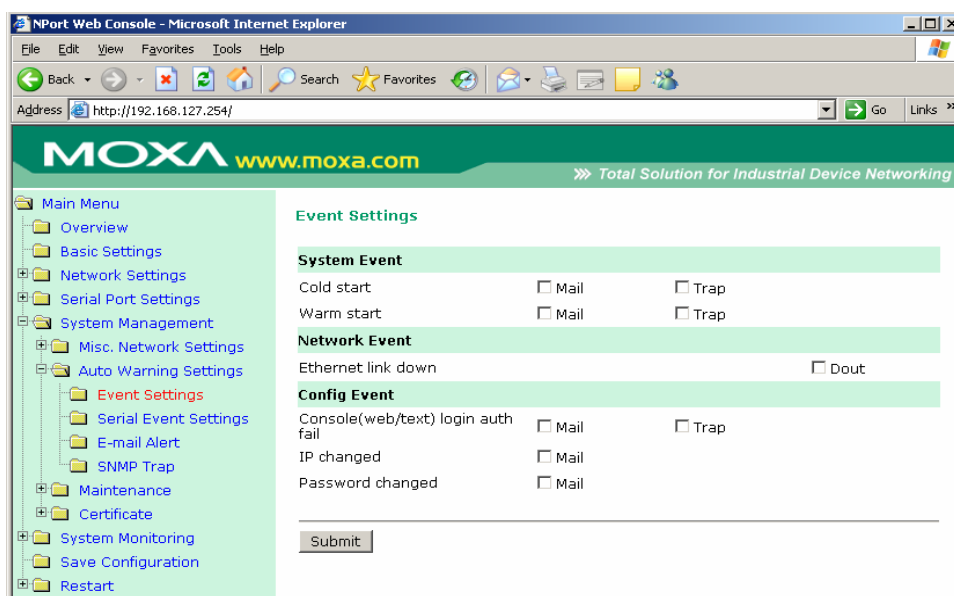


System Log Settings allows the administrator to customize which network events are logged by the NPort 6000. Events are grouped into four categories, known as event groups, and the administrator selects which groups to log under Local Log. The actual system events that would be logged for each system group are listed under summary. For example, if **System** was enabled, then System Cold Start events and System Warm Start events would be logged.

Group	Event
System	System Cold Start, System Warm Start
Network	DHCP/BOOTP/PPPoE Get IP/Renew, NTP, Mail Fail, NTP Connect Fail, DHCP Fail, IP Conflict, Ethernet Link Down
Config	Login Fail, IP Changed, Password Changed, Config Changed, Firmware Upgrade, SSL Key Import, Config Import, Config Export
OpMode	Connect, Disconnect, Authentication Fail, Restart

## Auto Warning Settings

### Event Settings



On the Event Settings page, you may configure how administrators are notified of certain system, network, and configuration events. Depending on the event, different options for automatic notification are available, as shown above. **Mail** refers to sending an e-mail to a specified address. **Trap** refers to sending an SNMP Trap. **Dout** is only available on the NPort 6450 and 6650, and refers to changing the status of the relay output (the DOUT socket at the back of the NPort 6000) and of the alarm LED.

**Cold start:** This refers to starting the system from a power off state, or after upgrading your firmware

**Warm start:** This refers to restarting the NPort 6000 without turning the power off.

**Network Event:** These settings are only available on the NPort 6450 and 6650. **Ethernet1** refers to the built-in Ethernet port, and **Ethernet2** and **Ethernet3** refers to Ethernet ports that are added through optional network modules. These settings configure the NPort to change the status of the relay output and alarm LED if the specified connection goes down.

**Console(web/text) login auth fail:** This field refers to a failed attempt to log in to a password-protected NPort 6000 console.

**IP changed:** With this option selected, the NPort 6000 will attempt to send an e-mail warning before it reboots after an IP address change. However, the NPort 6000 will reboot with the new IP address regardless of whether or not the e-mail transmission is successful.

**Password changed:** With this option selected, the NPort 6000 will attempt to send an e-mail warning before it reboots with a new console password. If the NPort 6000 is unable to send an e-mail message to the mail server within 15 seconds, it will still reboot without sending the e-mail.

## Serial Event Settings

The screenshot shows the NPort Web Console interface in Microsoft Internet Explorer. The address bar shows <http://192.168.127.254/>. The Moxa logo and website URL are at the top. The left navigation menu includes: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, System Management (expanded), Misc. Network Settings, Auto Warning Settings, Event Settings (expanded), Serial Event Settings (selected), E-mail Alert, SNMP Trap, Maintenance, Certificate, System Monitoring, Save Configuration, and Restart.

The main content area is titled "Port Event Settings". It contains a table with columns for "Serial Port Event", "DCD changed", and "DSR changed". Each of these columns has three sub-columns: "Mail", "Trap", and "Dout". The table lists 16 individual ports (Port 1 to Port 16) and an "All ports" row. Each row has checkboxes for "Mail", "Trap", and "Dout" under each of the three main event categories.

Serial Port Event	DCD changed			DSR changed		
	Mail	Trap	Dout	Mail	Trap	Dout
Port 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 5	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 6	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 7	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 8	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 9	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 10	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 11	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 12	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 13	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 14	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 15	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 16	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
All ports	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

At the bottom of the table is a "Submit" button.

On the Serial Event Settings page, you may configure how administrators are notified of each serial port's DCD and DSR changes. Mail refers to sending an e-mail to a specified address. Trap refers to sending an SNMP Trap. Dout is only available on the NPort 6450 and 6650, and refers to changing the status of the relay output (the DOUT socket at the back of the NPort 6000) and of the alarm LED.

### DCD changed

A change in the DCD (Data Carrier Detect) signal indicates that the modem connection status has changed. For example, if the DCD signal changes to low, it indicates that the connection line is down. When the DCD signal changes to low, the NPort 6000 will automatically send a warning to the administrator as configured on the Serial Event Settings page.

For the NPort 6450 and 6650, after the relay output status has been changed, administrators may reset its status by selecting **Acknowledge Event** from the NPort 6000 console, or by correcting the DCD signal. Please refer to the section on *System Monitoring* later in this chapter for more information.

### DSR changed

A change in the DSR (Data Set Ready) signal indicates that the data communication equipment is powered off. For example, if the DSR signal changes to low, it indicates that the data communication equipment is powered down. When the DSR signal changes to low, the NPort



6000 will automatically send a warning to the administrator as configured on the Serial Event Settings page.

For the NPort 6450 and 6650, after the relay output status has been changed, administrators may reset its status by selecting **Acknowledge Event** from the NPort 6000 console, or by correcting the DSR signal. Please refer to the section on *System Monitoring* later in this chapter for more information.



#### ATTENTION

SNMP indicates a change in DCD or DSR signals but does not differentiate between the two. A change in either signal from “–” to “+” is indicated by “link up” and a change in either signal from “+” to “–” is indicated by “link down.”

## E-mail Alert

The E-mail Alert settings configure how e-mail warnings are sent for system and serial port events. You may configure up to 4 e-mail addresses to receive automatic warnings.

**ATTENTION**

Consult your Network Administrator or ISP for the proper mail server settings. The Auto warning function may not work properly if it is not configured correctly. The NPort 6000's SMTP AUTH supports LOGIN, PLAIN, and CRAM-MD5 (RFC 2554).

**Mail server:** This field is for your mail server's domain name or IP address.

**User name:** This field is for your mail server's user name, if required.

**Password:** This field is for your mail server's password, if required.

**From e-mail address:** This is the e-mail address from which automatic e-mail warnings will be sent.

**To e-mail address 1 to 4:** This is the e-mail address or addresses to which the automatic e-mail warnings will be sent.

## SNMP Trap

**SNMP trap server IP:** Use this field to indicate the IP address to use for receiving SNMP traps.

**Trap version** (default=v2): Use this field to select the SNMP trap version.

**Trap community** (default=public): Use this field to designate the SNMP trap community.

## Maintenance

### Console Setting

**MOXA** www.moxa.com

» Total Solution for

**Main Menu**

- Overview
- Basic Settings
- Network Settings
- Serial Port Settings
- System Management
  - Misc. Network Settings
  - Auto Warning Settings
  - Maintenance
    - Console Settings**
    - Ping
    - Firmware Upgrade
    - Configuration Import
    - Configuration Export
    - Load Factory Default
    - Change Password
  - Certificate
- System Monitoring
- Save Configuration
- Restart
- Logout System

**Console Settings**

**HTTP console** ☒ Enable ☐ Disable

**HTTPS console** ☒ Enable ☐ Disable

**Telnet console** ☒ Enable ☐ Disable

**SSH console** ☒ Enable ☐ Disable

**Console authentication type** Local

**Try next type on authentication denied** ☐ Enable ☒ Disable

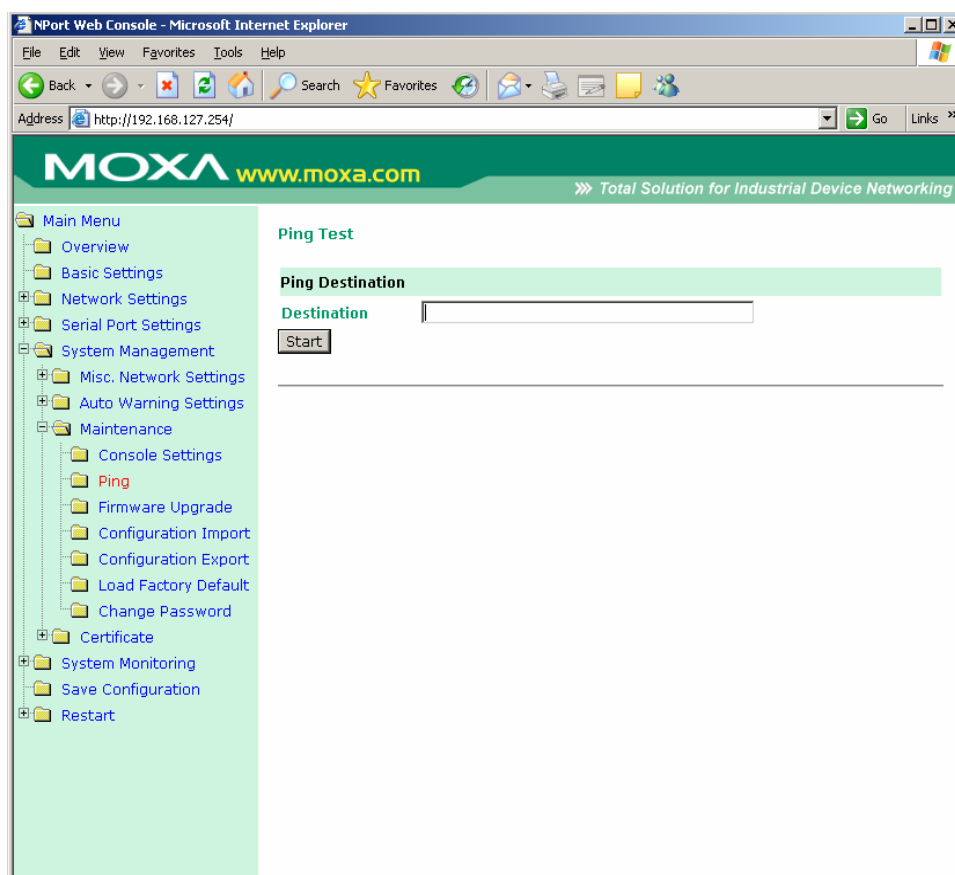
**Reset button** ☒ Always Enable ☐ Disable after 60 sec

**LCM read-only protection** ☒ Writable ☐ Read-only

Submit

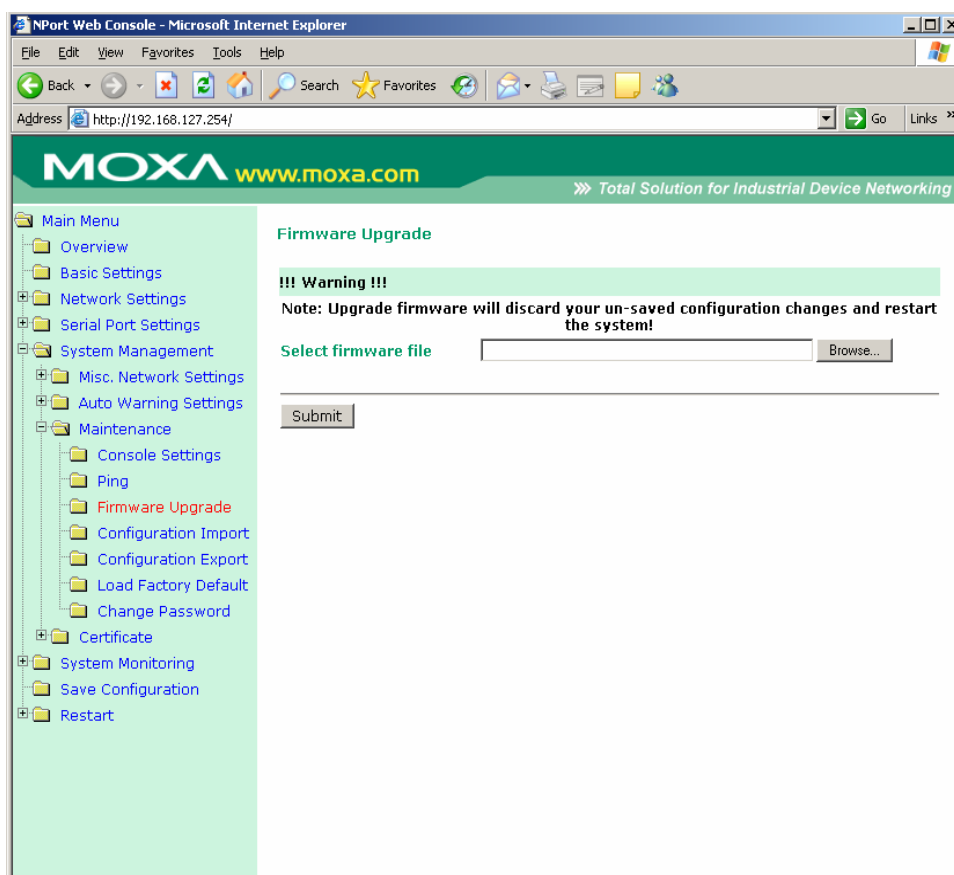
On this screen, access to different NPort 6000 configuration console options (HTTP, HTTPS, Telnet, SSH) can be enabled or disabled. The NPort 6000 front panel, known as the LCM (Liquid Crystal Module), may be configured for read-only or writeable access. In other words, you can use the front panel to check console settings only (read only access) or to actually make changes to the settings (writeable access). Note that if the console is password-protected and LCM is configured for writeable access, you will need to enter the password to submit any console setting changes. Please refer to *Change Password* later in this chapter for more information on passwords. Finally, you may also enable or disable the reset button.

## Ping



You can ping an IP address from the NPort 6000 web console in order to test the Ethernet connection. Enter the IP address or domain name in the **Destination** field to make sure that the connection is OK.

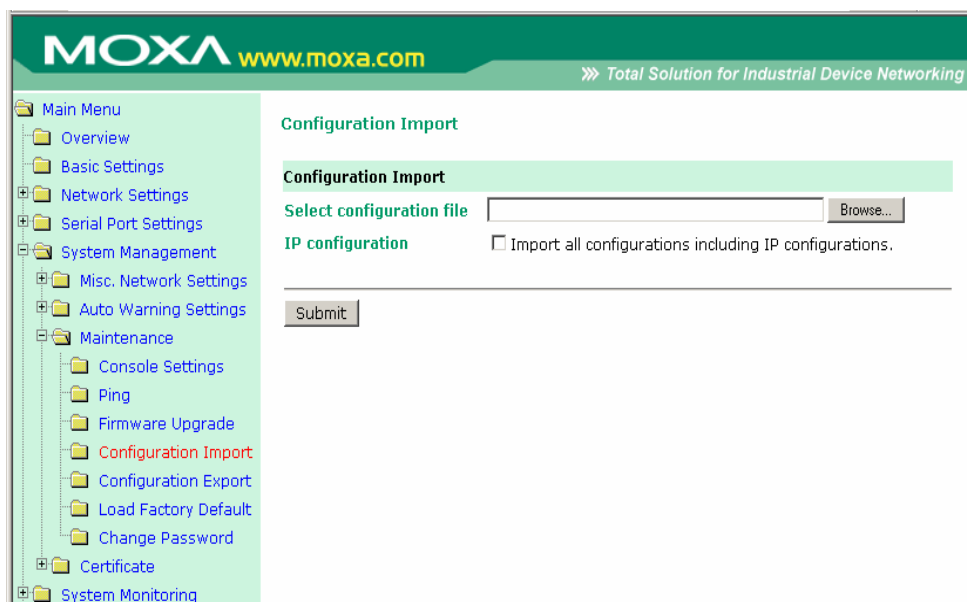
## Firmware Upgrade



The NPort 6000's firmware can be upgraded through the web console, serial console, or through NPort Search Utility. If you have made any changes to your configuration, remember to save the configuration first before upgrading the firmware. Please refer to *Save Configuration* later in this chapter for more information. Any unsaved changes will be discarded when the firmware is upgraded. To upgrade the firmware, simply enter the file name and click **Submit**. The latest firmware can be downloaded at [www.moxa.com](http://www.moxa.com).

## Configuration Import/Export

The NPort 6000 can share or back up its configuration by exporting all settings to a file, which can then be imported into another NPort 6000.

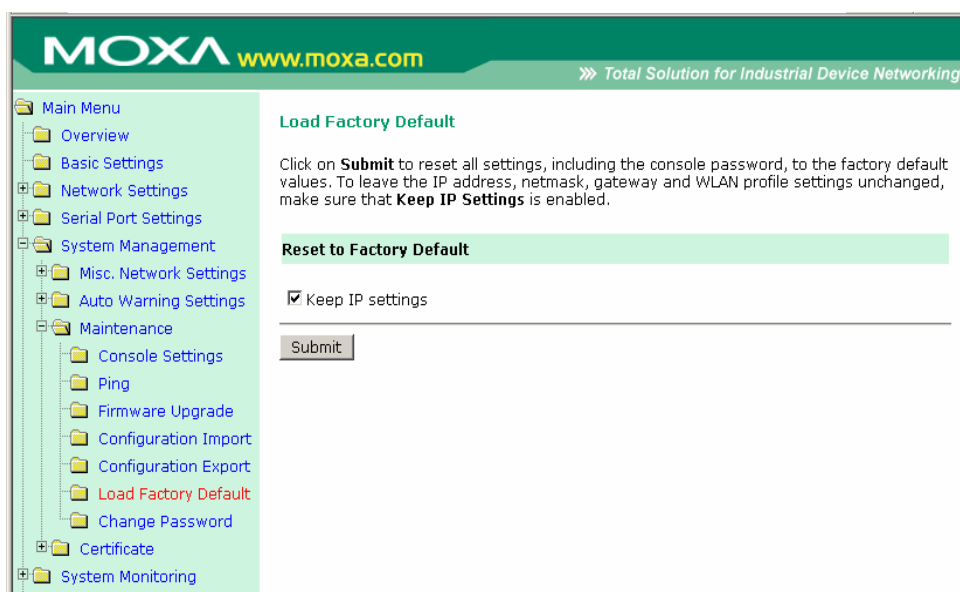


To import a configuration, go to **System Management → Maintenance → Configuration Import**. Enter the configuration file path/name and click **Submit**. The NPort 6000's configuration settings will be updated according to the configuration file. If you also wish to import the IP configuration (i.e., the NPort 6000's IP address, netmask, gateway, etc.), make sure that **Import all configurations including IP configurations** is checked off.



To export a configuration, go to **System Management → Maintenance → Configuration Export** and click **Download**. A standard download window will appear, and you will be able to download the configuration into a file name and location of your choice.

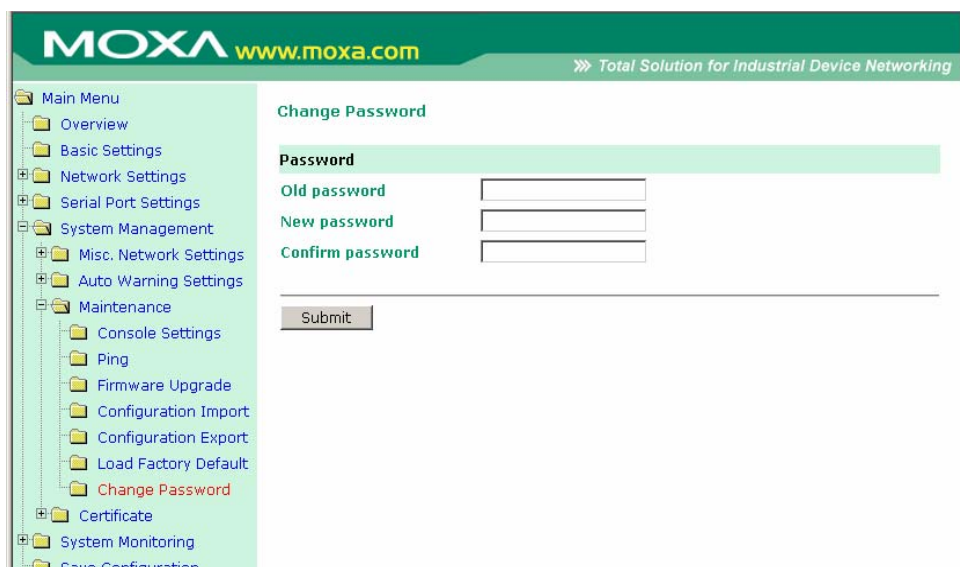
## Load Factory Defaults



The screenshot shows the Moxa web interface with the 'Load Factory Default' page selected in the left-hand menu. The main content area has a green header with the Moxa logo and website. Below the header, there is a section titled 'Load Factory Default' with a brief instruction: 'Click on **Submit** to reset all settings, including the console password, to the factory default values. To leave the IP address, netmask, gateway and WLAN profile settings unchanged, make sure that **Keep IP Settings** is enabled.' Below this instruction is a green bar with the text 'Reset to Factory Default'. Underneath, there is a checkbox labeled 'Keep IP settings' which is checked. At the bottom of the form is a 'Submit' button.

This function will reset all of NPort 6000's settings to the factory default values. All previous settings including the console password will be lost. If you wish to keep the NPort 6000 IP address, netmask, and other IP settings, make sure **Keep IP settings** is checked off before loading the factory defaults.

## Change Password



The screenshot shows the Moxa web interface with the 'Change Password' page selected in the left-hand menu. The main content area has a green header with the Moxa logo and website. Below the header, there is a section titled 'Change Password'. Underneath, there is a green bar with the text 'Password'. Below this, there are three input fields: 'Old password', 'New password', and 'Confirm password'. At the bottom of the form is a 'Submit' button.

For all changes to the NPort 6000's password protection settings, you will first need to enter the old password. Leave this blank if you are setting up password protection for the first time. To set up a new password or change the existing password, enter your desired password under both **New password** and **Confirm password**. To remove password protection, leave the **New password** and **Confirm password** boxes blank.

**ATTENTION**

If you forget the password, the **ONLY** way to configure the NPort 6000 is by using the reset button on the NPort 6000's casing to load the factory defaults.

Before you set a password for the first time, it is a good idea to export the configuration to a file when you have finished setting up your NPort 6000. Your configuration can then be easily imported back into the NPort 6000 if you need to reset the NPort 6000 due to a forgotten password or for other reasons. Please refer to the section on *Configuration Import/Export* earlier in this chapter for more details.

## Certificate

### Ethernet SSL Certificate Import

The screenshot shows the Moxa NPort 6000 web interface. The left sidebar contains a tree view with the following items: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, System Management (expanded), Misc. Network Settings, Auto Warning Settings, Maintenance, Certificate (expanded), Ethernet SSL Certificate Import (selected), Certificate/Key Delete, System Monitoring, Save Configuration, and Restart. The main content area is titled "Ethernet SSL Certificate Import". It displays an "Installed Certificate" table with the following data:

Installed Certificate	
Issued to	192.168.127.254
Issued by	192.168.127.254
Valid	from 2027/4/3 to 2037/4/2

Below the table, there is a section for "Select SSL certificate/key file" with a text input field and a "Browse..." button. At the bottom of the section is a "Submit" button.

### Certificate/Key Delete

The screenshot shows the Moxa NPort 6000 web interface. The left sidebar is identical to the previous screenshot, with "Certificate/Key Delete" selected. The main content area is titled "Certificate/Key Delete". It displays a section for "SSL certificate" with two radio buttons: "Delete" (selected) and "Keep". At the bottom of the section is a "Submit" button.



## System Monitoring

### Serial to Network Connections

Go to **Serial to Network Connections** under **Serial Status** to view the operation mode and status of each connection, for each serial port. All monitor functions will refresh automatically every 5 seconds.

Port	OP Mode	Connections
1	Device Control/RealCOM	[ ] [ ] [ ] [ ]
2	Device Control/RealCOM	[ ] [ ] [ ] [ ]
3	Device Control/RealCOM	[ ] [ ] [ ] [ ]
4	Device Control/RealCOM	[ ] [ ] [ ] [ ]
5	Device Control/RealCOM	[ ] [ ] [ ] [ ]
6	Device Control/RealCOM	[ ] [ ] [ ] [ ]
7	Device Control/RealCOM	[ ] [ ] [ ] [ ]
8	Device Control/RealCOM	[ ] [ ] [ ] [ ]
9	Device Control/RealCOM	[ ] [ ] [ ] [ ]
10	Device Control/RealCOM	[ ] [ ] [ ] [ ]
11	Device Control/RealCOM	[ ] [ ] [ ] [ ]
12	Device Control/RealCOM	[ ] [ ] [ ] [ ]
13	Device Control/RealCOM	[ ] [ ] [ ] [ ]

## Serial Port Status

Go to **Serial Port Status** under **Serial Status** to view the current status of each serial port.

### Serial Port Status → Buffering

Port	TxCnt	RxCnt	TxTotalCnt	RxTotalCnt	DSR	DTR	RTS	CTS	DCD	Buffering
1	0	0	0	0						0
2	0	0	0	0						0
3	0	0	0	0						0
4	0	0	0	0						0
5	0	0	0	0						0
6	0	0	0	0						0
7	0	0	0	0						0
8	0	0	0	0						0
9	0	0	0	0						0
10	0	0	0	0						0
11	0	0	0	0						0
12	0	0	0	0						0
13	0	0	0	0						0
14	0	0	0	0						0
15	0	0	0	0						0
16	0	0	0	0						0

Monitor port buffering usage (bytes) of each serial port.

## Serial Port Error Count

Go to **Serial Port Error Count** under **Serial Status** to view the error count for each serial port.

Port	ErrCnt			
	Frame	Parity	Overrun	Break
1	0	0	0	0
2	0	0	0	0
3	0	0	0	0
4	0	0	0	0
5	0	0	0	0
6	0	0	0	0
7	0	0	0	0
8	0	0	0	0
9	0	0	0	0
10	0	0	0	0
11	0	0	0	0
12	0	0	0	0
13	0	0	0	0
14	0	0	0	0
15	0	0	0	0
16	0	0	0	0

**Frame:** Framing error; indicates that the received character did not have a valid stop bit.

**Parity:** Parity error; indicates that the received data character does not match the parity selected.

**Overrun:** The NPort is unable to hand received data to a hardware buffer because the input rate exceeds the NPort's ability to handle the data.

**Break:** Break interrupt; indicates that the received data input was held low for longer than a full-word transmission time. A full-word transmission time is defined as the total time to transmit the start, data, parity, and stop bits.

## Serial Port Settings

Go to **Serial Port Settings** under **Serial Status** to view a summary of the settings for each serial port.

Port	Baud Rate	Data Bits	Stop Bits	Parity	Flow Control			FIFO	Interface
					RTS/CTS	XON/XOFF	DTR/DSR		
1	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
2	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
3	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
4	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
5	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
6	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
7	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
8	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
9	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
10	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
11	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
12	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
13	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
14	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
15	115200	8	1	None	ON	OFF	OFF	Enable	RS-232
16	115200	8	1	None	ON	OFF	OFF	Enable	RS-232

## Serial Cipher Usage Status

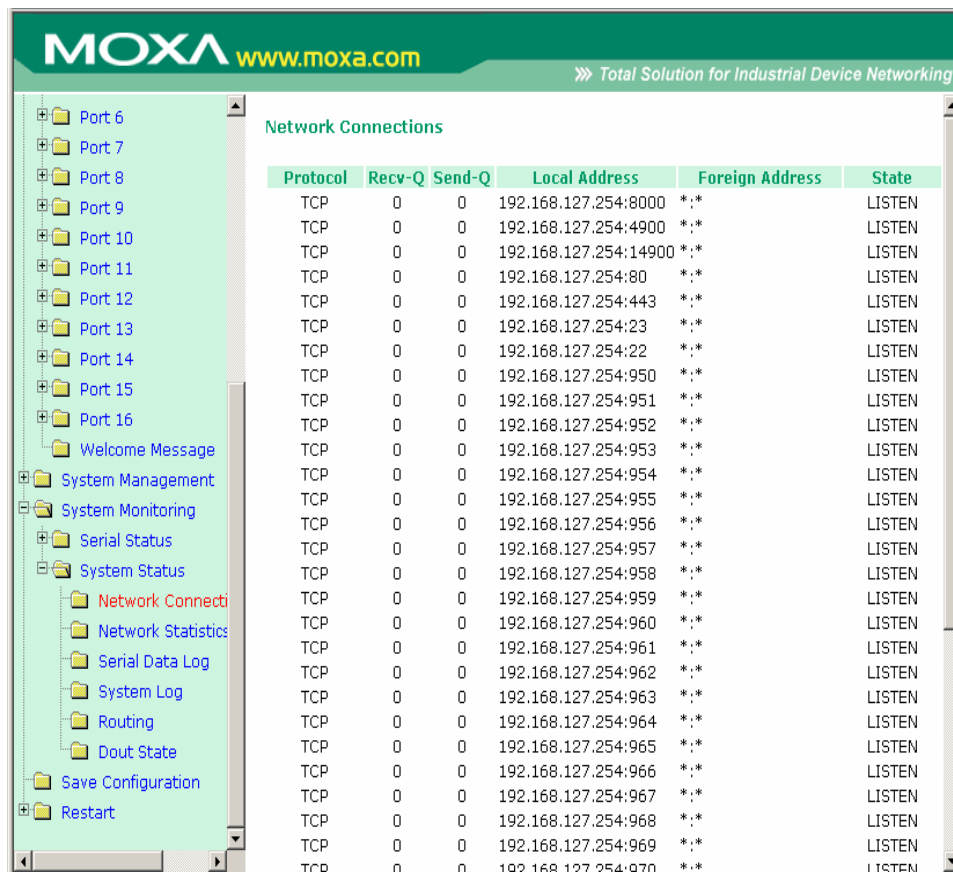
Serial Status->Cipher Usage Status

Port	OP Mode	Connections	Cipher
1	Device Control/RealCOM		
2	Device Control/RealCOM		
3	Device Control/RealCOM		
4	Device Control/RealCOM		
5	Device Control/RealCOM		
6	Device Control/RealCOM		
7	Device Control/RealCOM		
8	Device Control/RealCOM		
9	Device Control/RealCOM		
10	Device Control/RealCOM		
11	Device Control/RealCOM		
12	Device Control/RealCOM		
13	Device Control/RealCOM		
14	Device Control/RealCOM		
15	Device Control/RealCOM		
16	Device Control/RealCOM		

Monitor cipher usage and connection status of each serial port. It is depend on Cipher Settings.

## Network Connections

Go to **Network Connections** under **System Status** to view network connection information.



The screenshot shows the MOXA NPort 6000 Series User's Manual interface. The top header displays the MOXA logo and website (www.moxa.com), along with the tagline "Total Solution for Industrial Device Networking". The left sidebar contains a tree view of system settings, including Port 6 through Port 16, Welcome Message, System Management, System Monitoring, Serial Status, System Status, Network Connections, Network Statistics, Serial Data Log, System Log, Routing, DOUT State, Save Configuration, and Restart. The main content area is titled "Network Connections" and displays a table of network connections.

Protocol	Recv-Q	Send-Q	Local Address	Foreign Address	State
TCP	0	0	192.168.127.254:8000	*,*	LISTEN
TCP	0	0	192.168.127.254:4900	*,*	LISTEN
TCP	0	0	192.168.127.254:14900	*,*	LISTEN
TCP	0	0	192.168.127.254:80	*,*	LISTEN
TCP	0	0	192.168.127.254:443	*,*	LISTEN
TCP	0	0	192.168.127.254:23	*,*	LISTEN
TCP	0	0	192.168.127.254:22	*,*	LISTEN
TCP	0	0	192.168.127.254:950	*,*	LISTEN
TCP	0	0	192.168.127.254:951	*,*	LISTEN
TCP	0	0	192.168.127.254:952	*,*	LISTEN
TCP	0	0	192.168.127.254:953	*,*	LISTEN
TCP	0	0	192.168.127.254:954	*,*	LISTEN
TCP	0	0	192.168.127.254:955	*,*	LISTEN
TCP	0	0	192.168.127.254:956	*,*	LISTEN
TCP	0	0	192.168.127.254:957	*,*	LISTEN
TCP	0	0	192.168.127.254:958	*,*	LISTEN
TCP	0	0	192.168.127.254:959	*,*	LISTEN
TCP	0	0	192.168.127.254:960	*,*	LISTEN
TCP	0	0	192.168.127.254:961	*,*	LISTEN
TCP	0	0	192.168.127.254:962	*,*	LISTEN
TCP	0	0	192.168.127.254:963	*,*	LISTEN
TCP	0	0	192.168.127.254:964	*,*	LISTEN
TCP	0	0	192.168.127.254:965	*,*	LISTEN
TCP	0	0	192.168.127.254:966	*,*	LISTEN
TCP	0	0	192.168.127.254:967	*,*	LISTEN
TCP	0	0	192.168.127.254:968	*,*	LISTEN
TCP	0	0	192.168.127.254:969	*,*	LISTEN
TCP	0	0	192.168.127.254:970	*,*	LISTEN

## Network Statistics

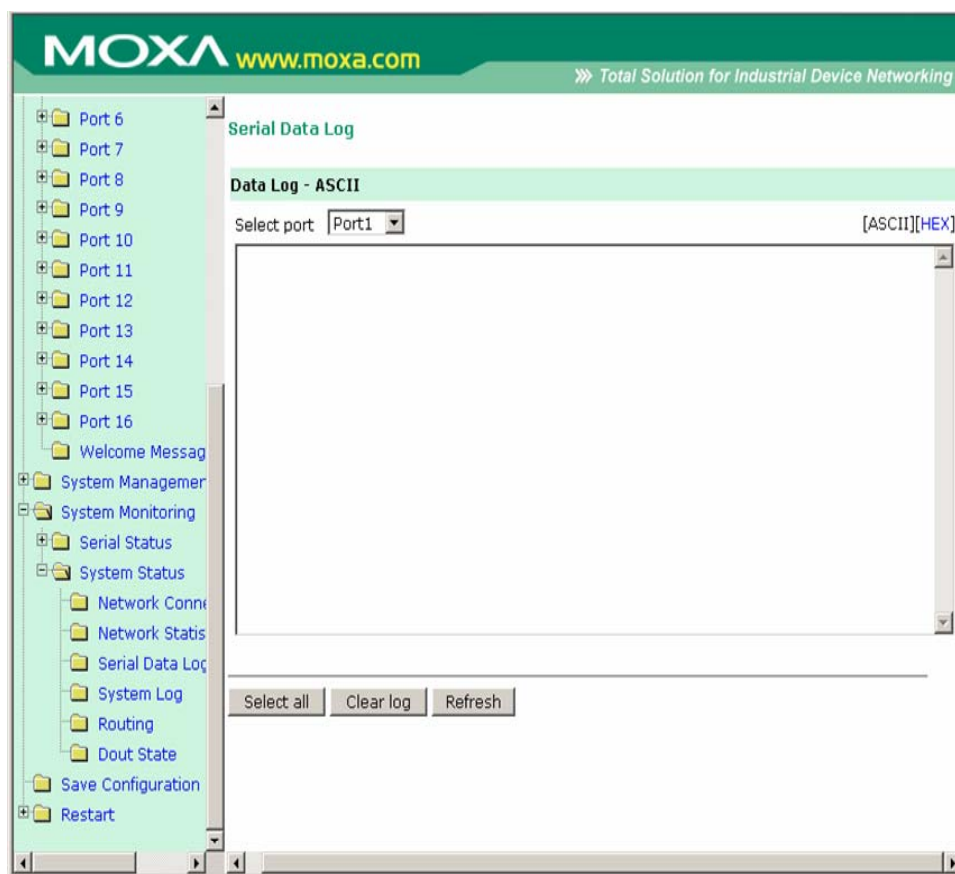
Go to **Network Statistics** under **System Status** to view network statistics.

The screenshot displays the MOXA web interface. The top header features the MOXA logo and website URL (www.moxa.com) on the left, and the tagline '»» Total Solution for Industrial Device Networking' on the right. A left-hand navigation pane lists various system components, including ports 6 through 16, Welcome Message, System Management, System Monitoring, Serial Status, System Status (highlighted), Network Connecti..., Network Statistics (highlighted in red), Serial Data Log, System Log, Routing, Dout State, Save Configuration, and Restart. The main content area is titled 'Network Statistics' and displays a table of network performance metrics.

Network Statistics						
ETHERNET	Received	235		Sent	321	
	Received	0		Sent	0	
PPP	RDiscard	0	ErrSum	0	SDiscard	0
	Received	226		Sent	310	
IP	RDiscard	0	SNoRoute	0	SDiscard	0
	ErrHeader	0	ErrProto	0	ErrAddr	0
	Received	0		Sent	0	
ICMP	REchoReq	0		SEchoReq	0	
	REchoRply	0		SEchoRply	0	
	Received	52		Sent	9	
UDP	ErrHeader	0	ErrPorts	0		
	Received	169		Sent	299	
TCP	ErrHeader	0	ErrPorts	0	ReSent	2
	CurrEstab	1	Opens	10		

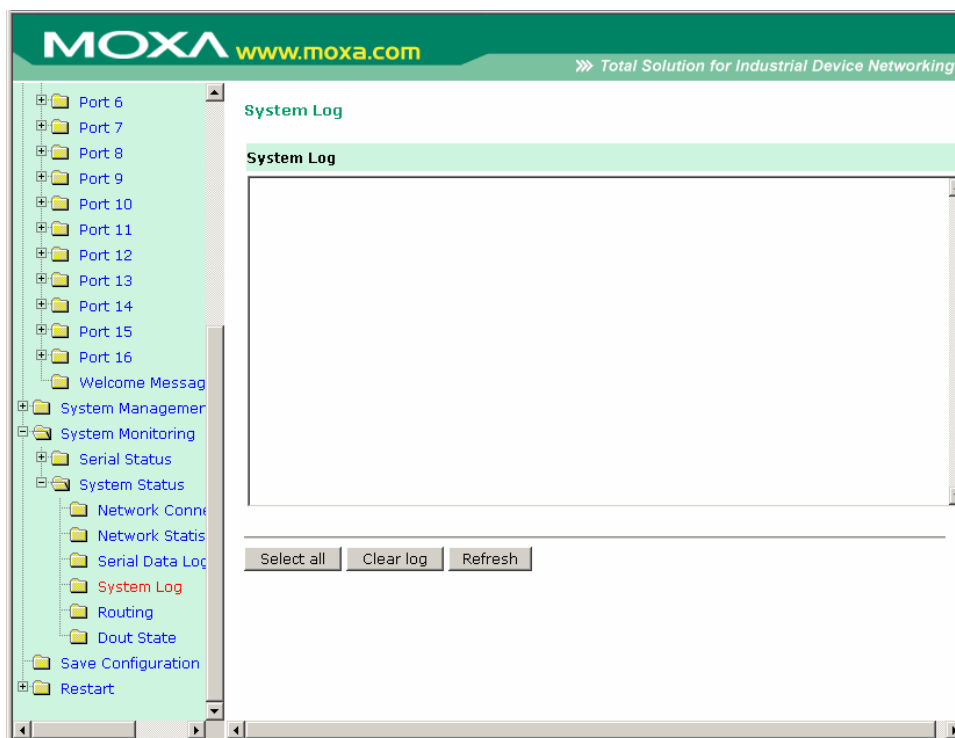
## Serial Data Log

Data logs for each serial port can be viewed in ASCII or HEX format. After selecting the serial port and format, you may click **Select all** to select the entire log if you wish to copy and paste the contents into a text file.



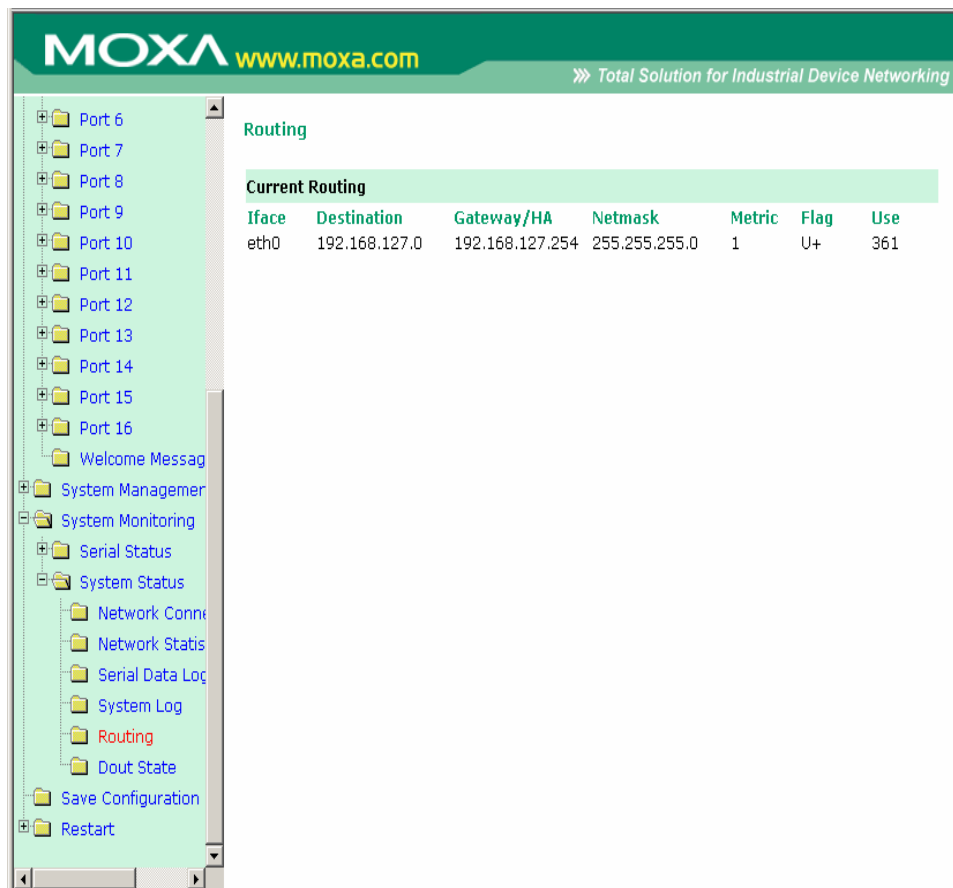
## System Log

This option displays the system log. You may click **Select all** to select the entire log if you wish to copy and paste the contents into a text file.



## Routing

Go to **Routing** under **System Status** to display the routing information.



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**Routing**

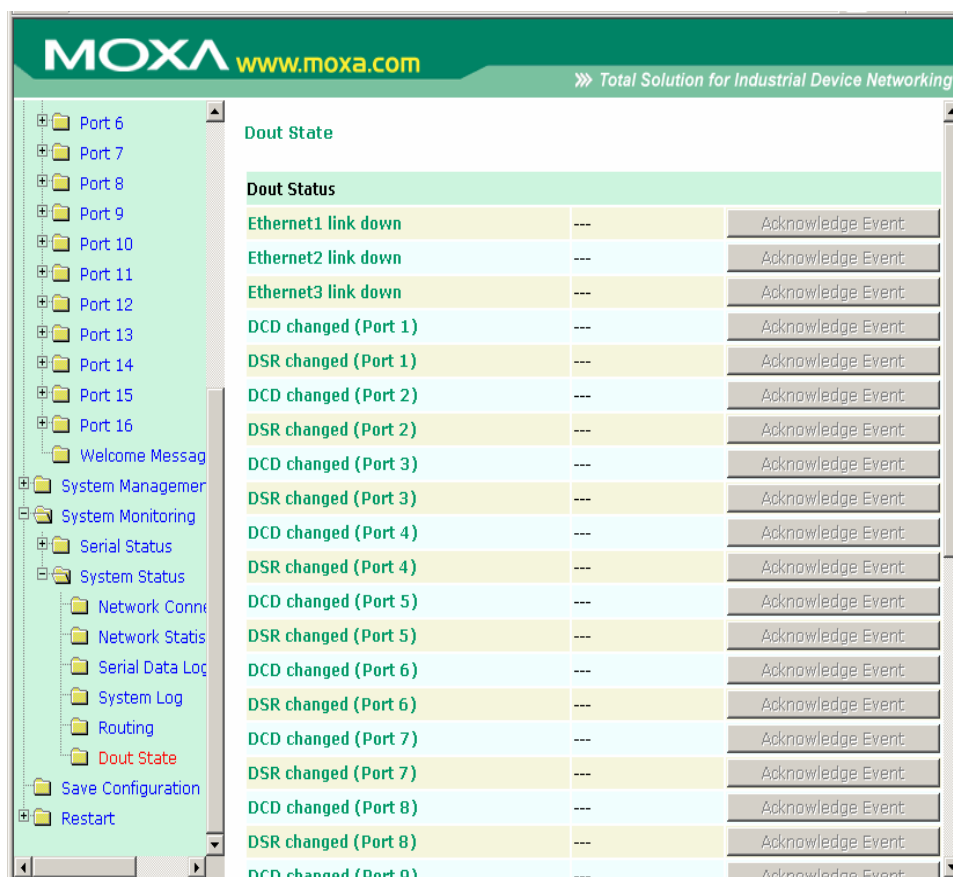
**Current Routing**

Iface	Destination	Gateway/HA	Netmask	Metric	Flag	Use
eth0	192.168.127.0	192.168.127.254	255.255.255.0	1	U+	361



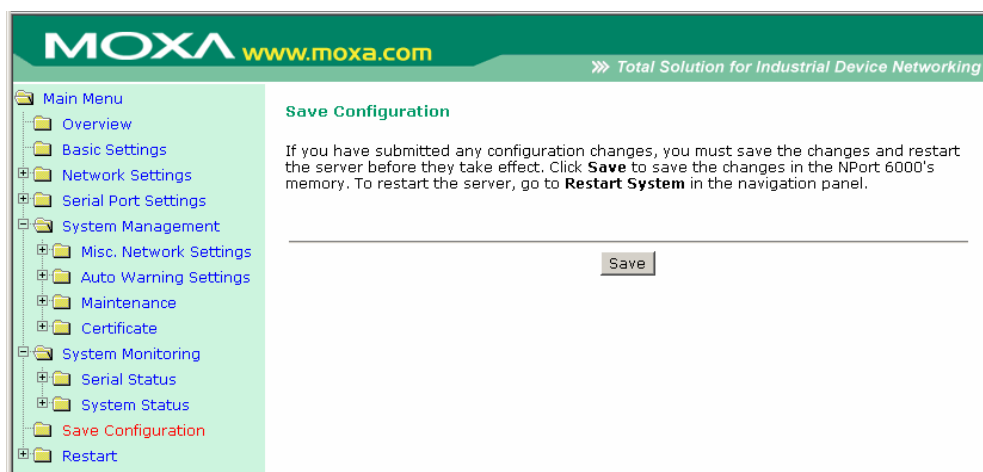
## Dout State (for 6450/6650)

**Dout State** refers to the relay output status, which can be configured to change upon the occurrence of certain system events through **Auto Warning Settings** under **System Management**. You may click **Dout State** under **System Status** to display a list of events that may cause a change to the Dout state. If a configured alarm event occurs, the alarm LED lights up and the Dout state changes, and you may come to this screen to determine the specific cause for the alarm. To reset the Dout state, click on Acknowledge Event. Note that the alarm LED will remain unchanged until the actual event has been resolved.



## Save Configuration

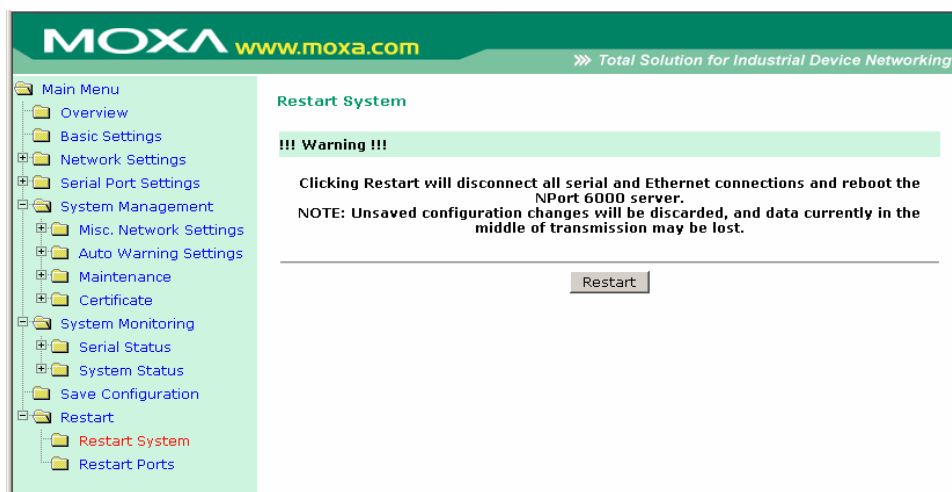
Go to **Save Configuration** and then click **Save** to save the your submitted configuration changes to the NPort 6000's flash memory. The configuration changes will then be effective when the NPort 6000 is restarted. If you do not save your changes before restarting, they will be discarded.



## Restart

### Restart System

Go to **Restart System** under **Restart** and then click **Restart** to restart the NPort 6000. Ensure that you save all your configuration changes before you restart the system or else these changes will be lost.



## Restart Ports

Go to **Restart Ports** under **Restart** and then select the ports to be restarted. Click **Select All** to select all the ports. Click **Submit** to restart the selected ports.

The screenshot displays the Moxa web interface for the NPort 6000 Series. The top header features the Moxa logo and website address (www.moxa.com) on the left, and the slogan '»» Total Solution for Industrial Device Networking' on the right. A left-hand navigation menu lists various system management options, with 'Restart Ports' highlighted in red. The main content area is titled 'Restart Ports' and includes the instruction 'Restart the selected serial ports.' Below this, a section labeled 'Select Ports' contains two rows of checkboxes for ports 1 through 16. At the bottom of this section are two buttons: 'Select All' and 'Submit'.

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Main Menu  
Overview  
Basic Settings  
Network Settings  
Serial Port Settings  
System Management  
Misc. Network Settings  
Auto Warning Settings  
Maintenance  
Certificate  
System Monitoring  
Serial Status  
System Status  
Save Configuration  
Restart  
Restart System  
Restart Ports

**Restart Ports**

Restart the selected serial ports.

**Select Ports**

☐ 1 ☐ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6 ☐ 7 ☐ 8  
☐ 9 ☐ 10 ☐ 11 ☐ 12 ☐ 13 ☐ 14 ☐ 15 ☐ 16

Select All Submit

## Software Installation/Configuration

---

This chapter covers the following topics:

- ❑ **Overview**
- ❑ **NPort Windows Driver Manager**
  - Installing NPort Windows Driver Manager
  - Using NPort Windows Driver Manager
- ❑ **NPort Search Utility**
  - Installing NPort Search Utility
  - Configuring NPort Search Utility
- ❑ **Linux Real TTY Drivers**
  - Basic Procedures
  - Hardware Setup
  - Installing Linux Real TTY Driver Files
  - Mapping TTY Ports
  - Removing Mapped TTY Ports
  - Removing Linux Driver Files
- ❑ **The UNIX Fixed TTY Driver**
  - Installing the UNIX Driver
  - Configuring the UNIX Driver

## Overview

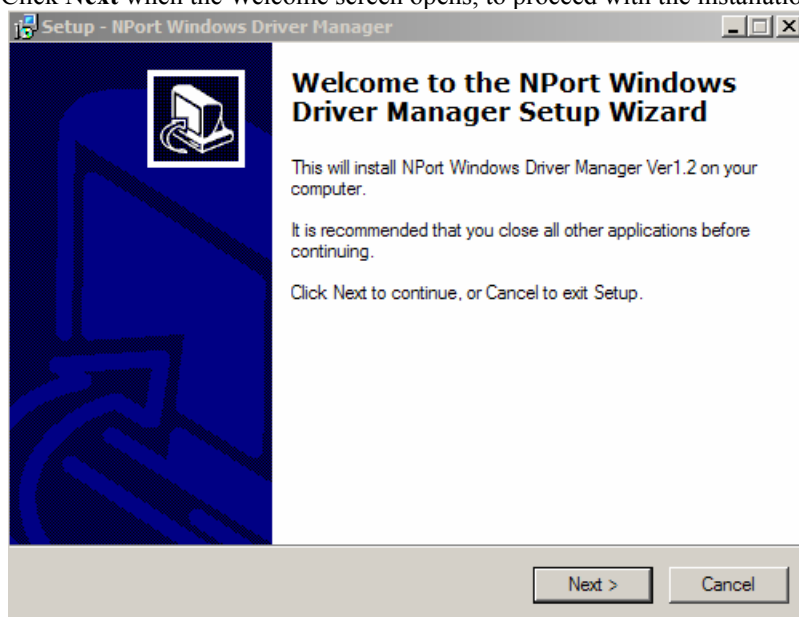
The Documentation & Software CD included with your NPort 6000 is designed to make the installation and configuration procedure easy and straightforward. This auto-run CD includes NPort Windows Driver Manager (for COM mapping), NPort Search Utility (to broadcast search for all NPort 6000's accessible over the network), the NPort 6000 User's Manual, and the NPort firmware upgrade utility.

## NPort Windows Driver Manager

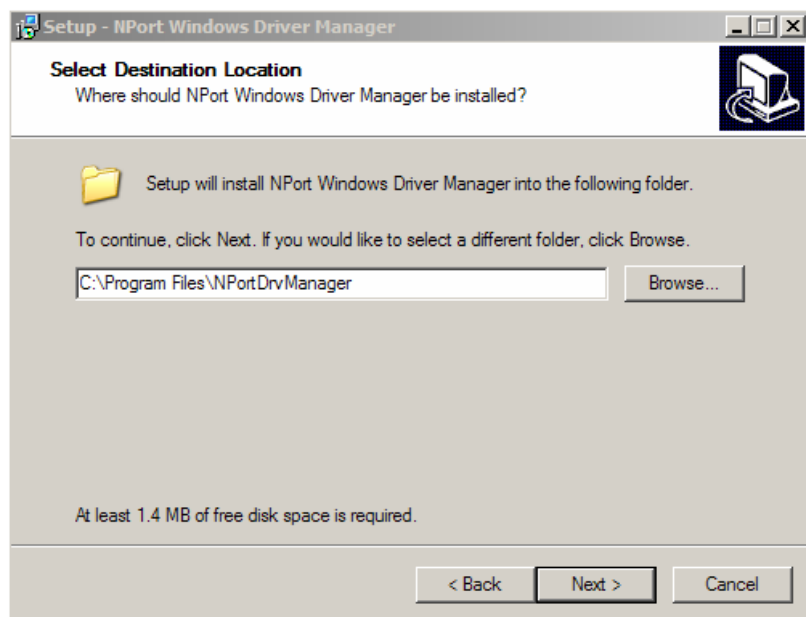
### Installing NPort Windows Driver Manager

NPort Windows Driver Manager is intended for use with NPort 6000 serial ports that are set to Real COM mode. The software manages the installation of drivers that allow you to map unused COM ports on your PC to serial ports on the NPort 6000. These drivers are designed for use with Windows 98/ME/2000/XP/2003. When the drivers are installed and configured, devices that are attached to serial ports on the NPort 6000 will be treated as if they were attached to your PC's own COM ports.

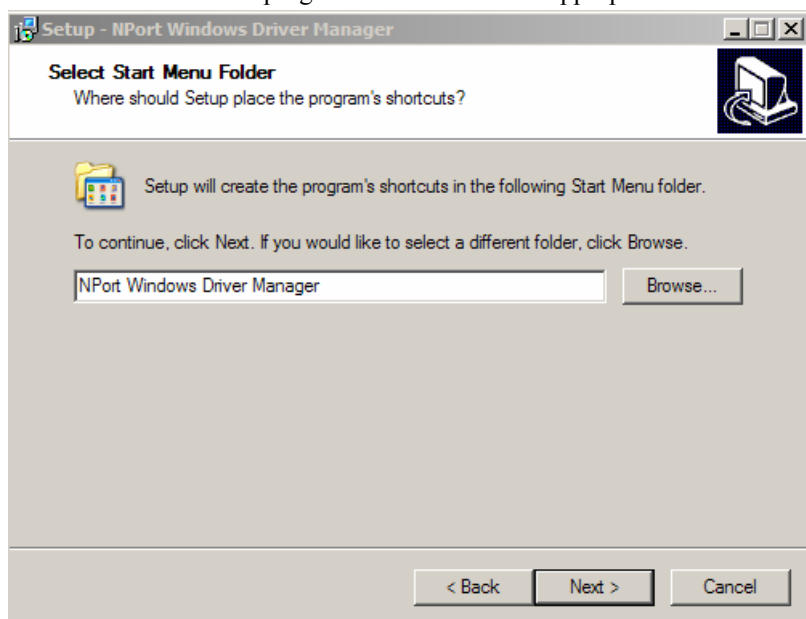
1. Click the **INSTALL COM Driver** button in the NPort Installation CD auto-run window to install the NPort Windows Driver. Once the installation program starts running, click **Yes** to proceed.
2. Click **Next** when the Welcome screen opens, to proceed with the installation.



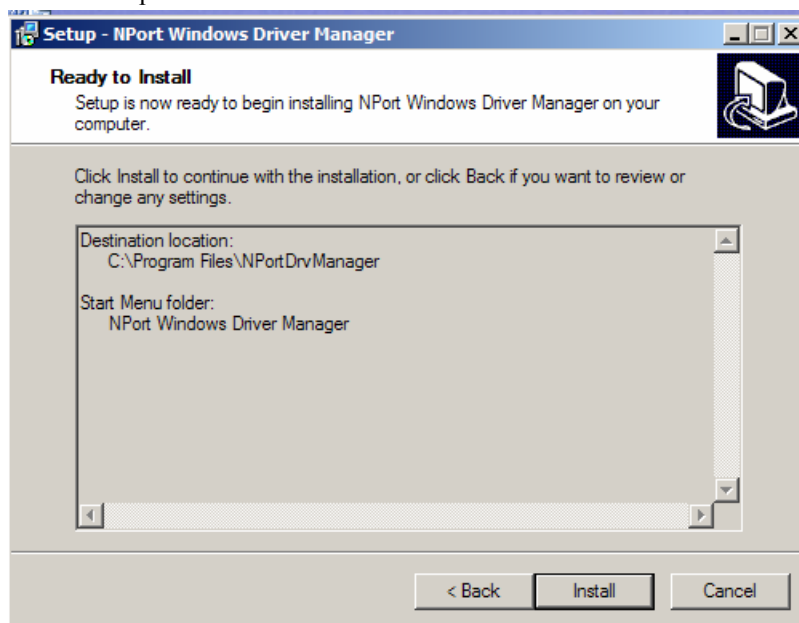
Click **Next** to install program files to the default directory, or click **Browse** to select an alternate location.



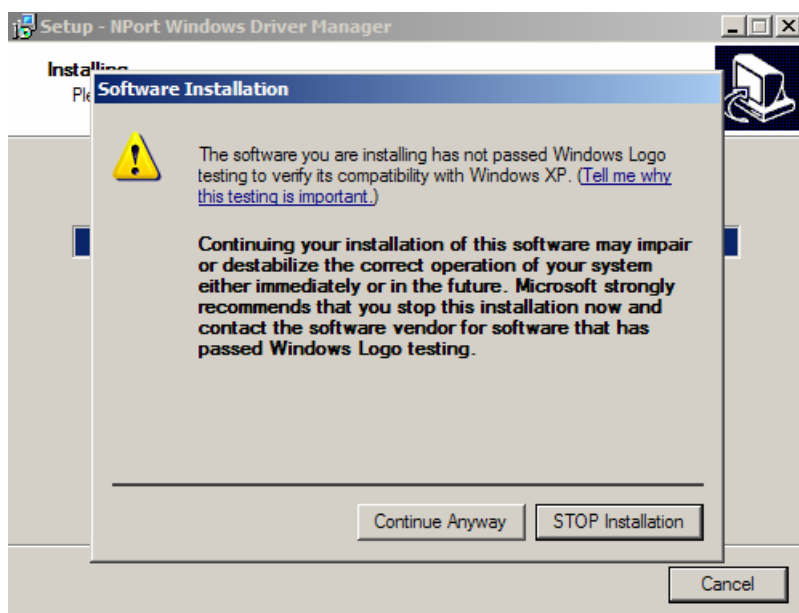
3. Click **Next** to install the program's shortcuts in the appropriate Start Menu folder.



4. Click **Next** to proceed with the installation. The installer then displays a summary of the installation options.



5. Click **Install** to begin the installation. The setup window will report the progress of the installation. To change the installation settings, click **Back** and navigate to the previous screen. On Windows XP, the installer will display a message that the software has not passed Windows Logo testing. This is shown as follows:



Click **Continue Anyway** to finish the installation.

6. Click **Finish** to complete the installation of the NPort Windows Driver Manager.





**Add NPort**

☒ Select From List    Rescan    Select All    Clear All

No	Model	MAC Address	IP Address
<input checked="" type="checkbox"/> 1	NPort 6650-16	00:90:E8:66:50:01	192.168.127.254

☐ Input Manually

NPort IP Address:

1st Data Port:

1st Command Port:

Total Ports:

? Help    OK    Cancel

Alternatively, you can select **Input Manually** and then manually enter the NPort IP Address, 1st Data Port, 1st Command Port, and Total Ports to which COM ports will be mapped. Click **OK** to proceed to the next step. Note that the Add NPort page supports FQDN (Fully Qualified Domain Name), in which case the IP address will be filled in automatically.

**Add NPort**

☐ Select From List    Rescan    Select All    Clear All

No	Model	MAC Address	IP Address
<input checked="" type="checkbox"/> 1	NPort 6650-16	00:90:E8:66:50:01	192.168.127.254

☒ Input Manually

NPort IP Address:

1st Data Port:

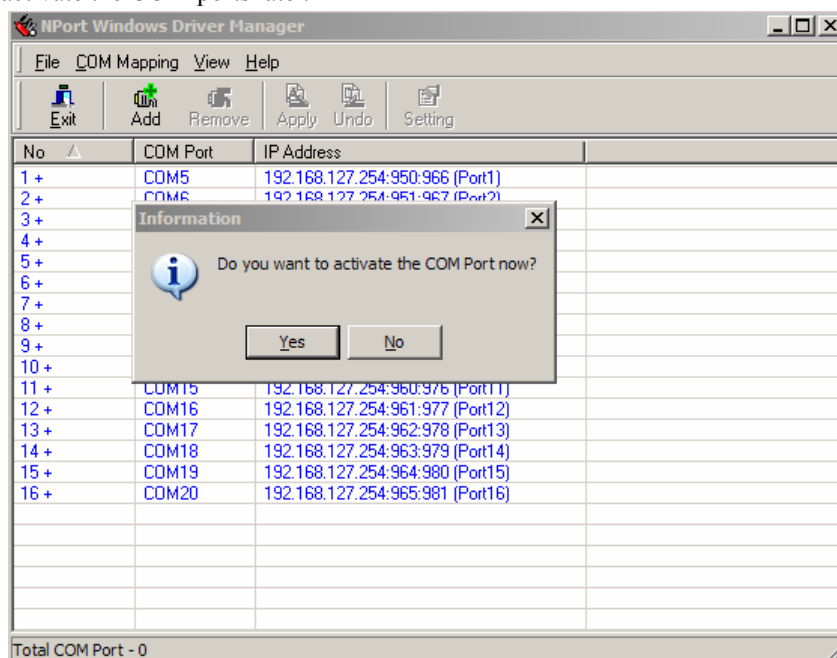
1st Command Port:

Total Ports:

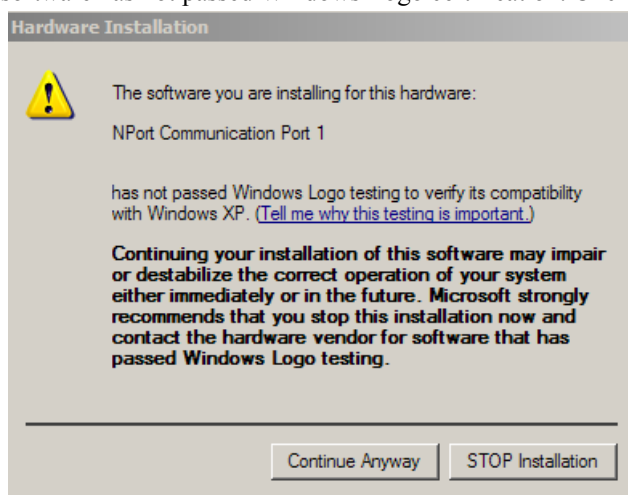
? Help    OK    Cancel

- COM ports and their mappings will appear in blue until they are activated. Activating the COM ports saves the information in the host system registry and makes the COM port

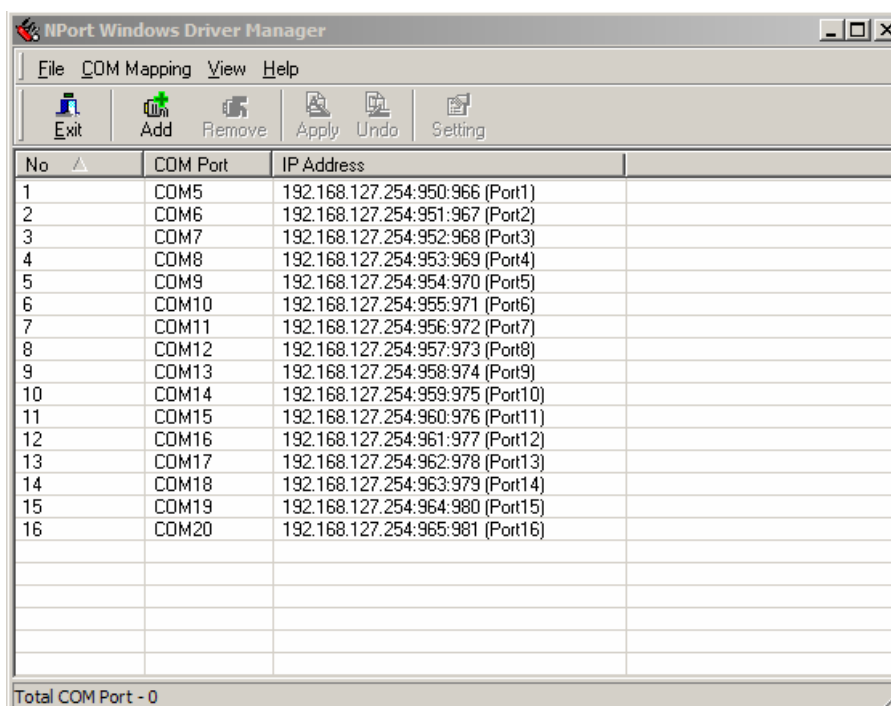
available for use. The host computer will not have the ability to use the COM port until the COM ports are activated. Click **Yes** to activate the COM ports at this time, or click **No** to activate the COM ports later.



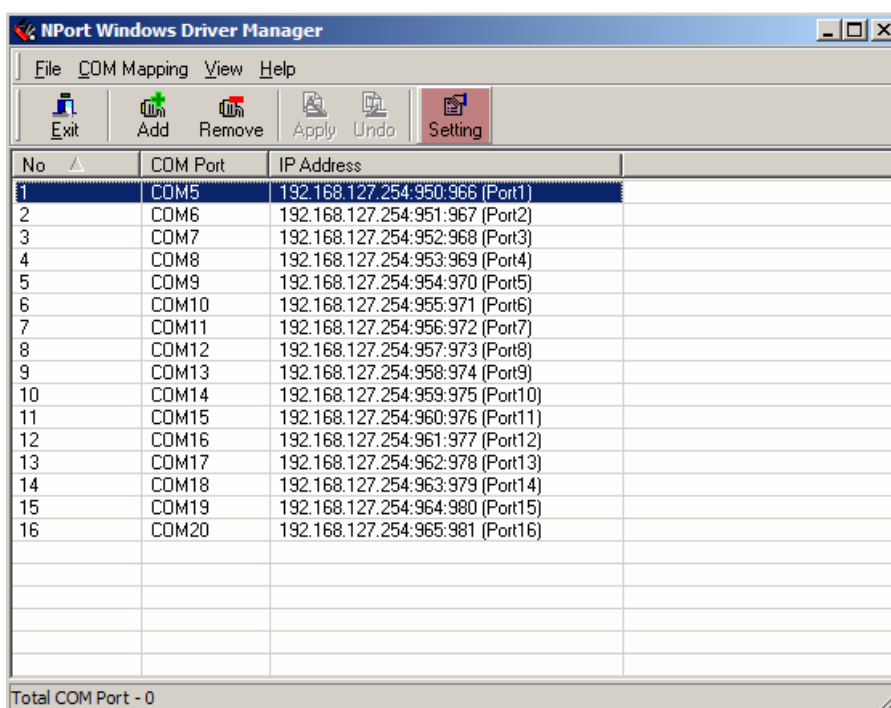
5. On Windows XP, a message is displayed during activation of each port, indicating that the software has not passed Windows Logo certification. Click **Continue Anyway** to proceed.



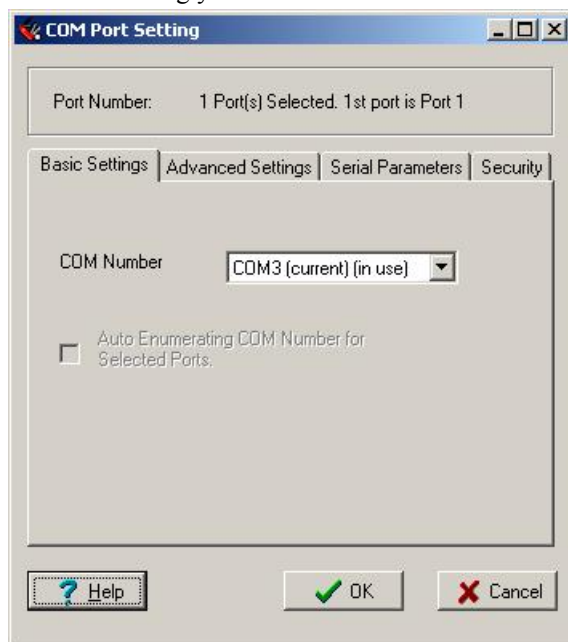
6. Ports that have been activated will appear in black.



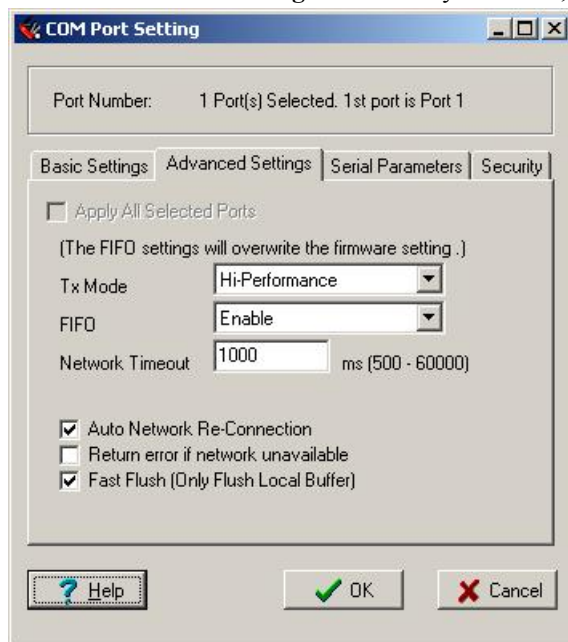
To re-configure the settings for a particular serial port on the NPort 6000, select the row corresponding to the desired port, then click the Setting icon.



7. In the **Basic Setting** tab, use the **COM Number** drop-down list to select a COM number to be assigned to the NPort 6000's serial port that is being configured. Select the **Auto Enumerating COM Number for Selected Ports** option to automatically assign available COM numbers in sequence to selected serial ports. Note that ports that are "in use" will be labeled accordingly.



8. Click the **Advanced Setting** tab to modify Tx Mode, FIFO, and Flash Flush.



**Tx Mode**

**Hi-Performance** is the default for Tx mode. After the driver sends data to the NPort 6000, the driver immediately issues a "Tx Empty" response to the program. Under **Classical** mode, the driver will not send the "Tx Empty" response until after confirmation is received from the NPort 6000's serial port. This causes lower throughput. Classical mode is recommended if you want to ensure that all data is sent out before further processing.

**FIFO**

If FIFO is **Disabled**, the NPort 6000 will transmit one byte each time the Tx FIFO becomes empty, and an Rx interrupt will be generated for each incoming byte. This will result in a faster response and lower throughput.

**Network Timeout**

You can use this option to prevent blocking if the target NPort is unavailable.

**Auto Network Re-Connection**

With this option enabled, the driver will repeatedly attempt to re-establish the TCP connection if the NPort 6000 does not respond to background "check alive" packets.

**Return error if network is unavailable**

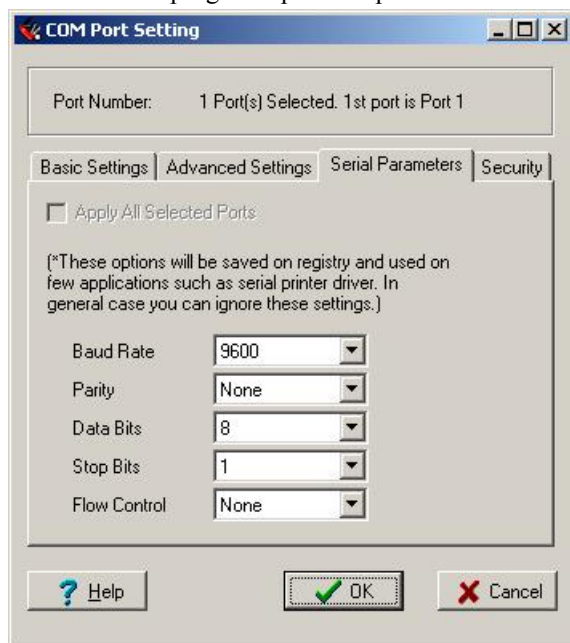
If this option is disabled, the driver will not return any error even when a connection cannot be established to the NPort 6000. With this option enabled, calling the Win32 Comm function will result in the error return code "STATUS\_NETWORK\_UNREACHABLE" when a connection cannot be established to the NPort 6000. This usually means that your host's network connection is down, perhaps due to a cable being disconnected. However, if you can reach other network devices, it may be that the NPort 6000 is not powered on or is disconnected. Note that **Auto Network Re-Connection** must be enabled in order to use this function.

**Fast Flush** (only flushes the local buffer)

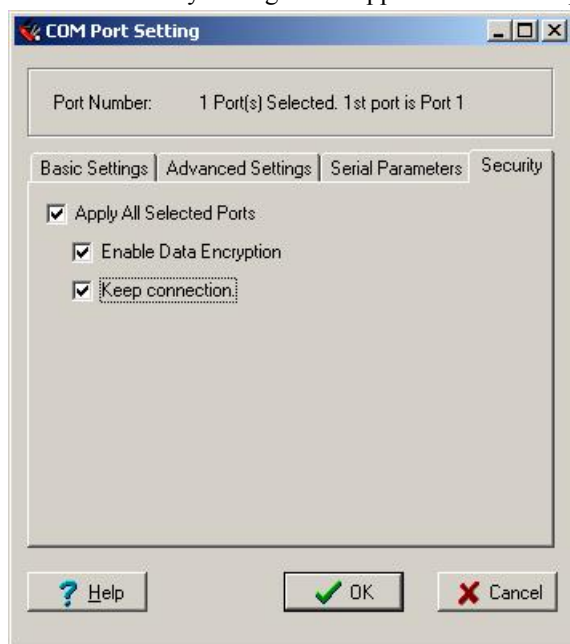
For some applications, the user's program will use the Win32 "PurgeComm()" function before it reads or writes data. After a program uses this PurgeComm() function, the NPort driver continues to query NPort's firmware several times to make sure no data is queued in the NPort firmware buffer, rather than just flushing the local buffer. This design is used to satisfy some special considerations. However, it may take more time (about several hundred milliseconds) than a native COM1 due to the additional time spent communicating across the Ethernet. This is why PurgeComm() works significantly faster with native COM ports on the PC than with mapped COM ports on the NPort 6000. In order to accommodate other applications that require a faster response time, the new NPort driver implements a new Fast Flush option. By default, this function is enabled.

If you have disabled Fast Flush and find that COM ports mapped to the NPort 6000 perform markedly slower than when using a native COM port, try to verify if "PurgeComm()" functions are used in your application. If so, try enabling the Fast Flush function and see if there is a significant improvement in performance.

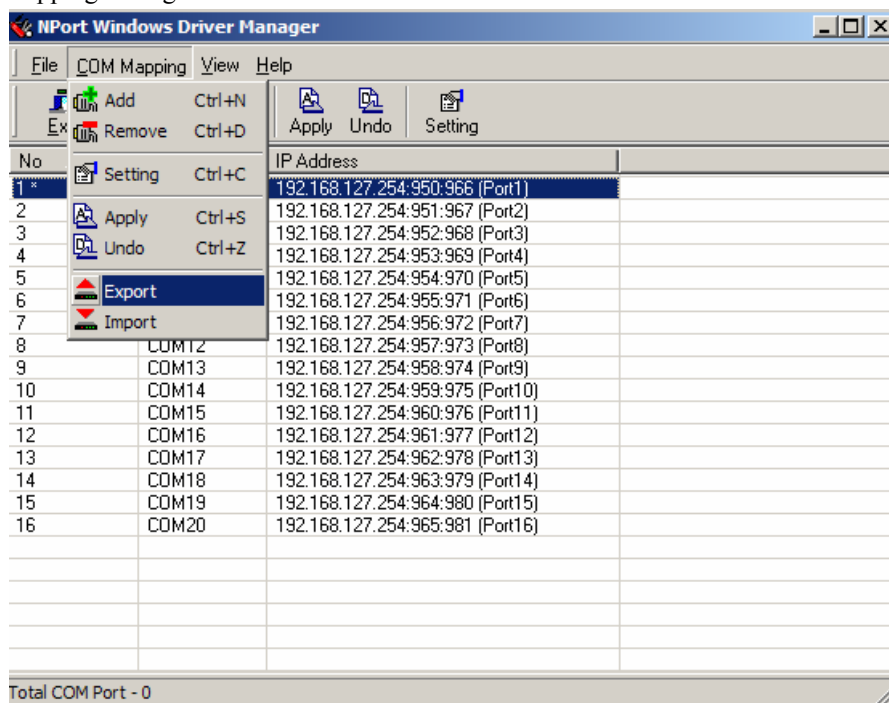
9. The **Serial Parameters** tab in the following figure show the default settings when the NPort 6000 is powered on. However, the program can redefine the serial parameters to different values after the program opens the port via Win 32 API.



10. Click the **Security** tab to configure security settings. Select the **Enable Data Encryption** option to enable data to be encrypted when transmitted over the COM ports. After selecting the encryption option, select the **Keep connection** option to start encrypting COM port communications immediately without restarting the COM ports. (If your application will open/close COM port frequently and the NPort 6000 is only for one host, you can enable this option to speed up the opening/closing time. However, this will result in your host tying up the COM port so that other hosts cannot use it.) Select the **Apply All Selected Ports** option to enable the security settings to be applied to all COM ports.



- To save the configuration to a text file, select **Export** from the **COM Mapping** menu. You will then be able to import this configuration file to another host and use the same COM Mapping settings in the other host.



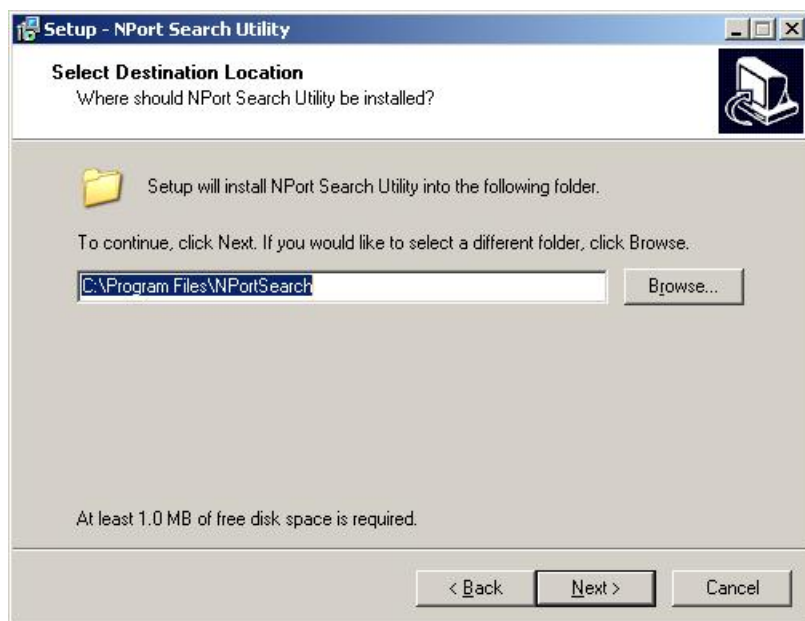
## NPort Search Utility

### Installing NPort Search Utility

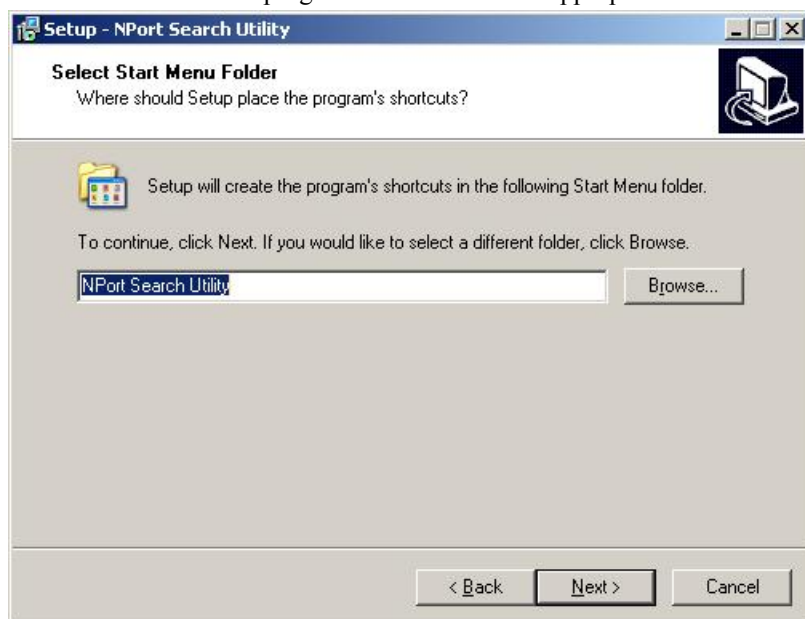
- Click the **INSTALL UTILITY** button in the NPort Installation CD auto-run window to install NPort Search Utility. Once the program starts running, click **Yes** to proceed.
- Click **Next** when the Welcome screen opens, to proceed with the installation.



- Click **Next** to install program files to the default directory, or click **Browse** to select an alternate location.

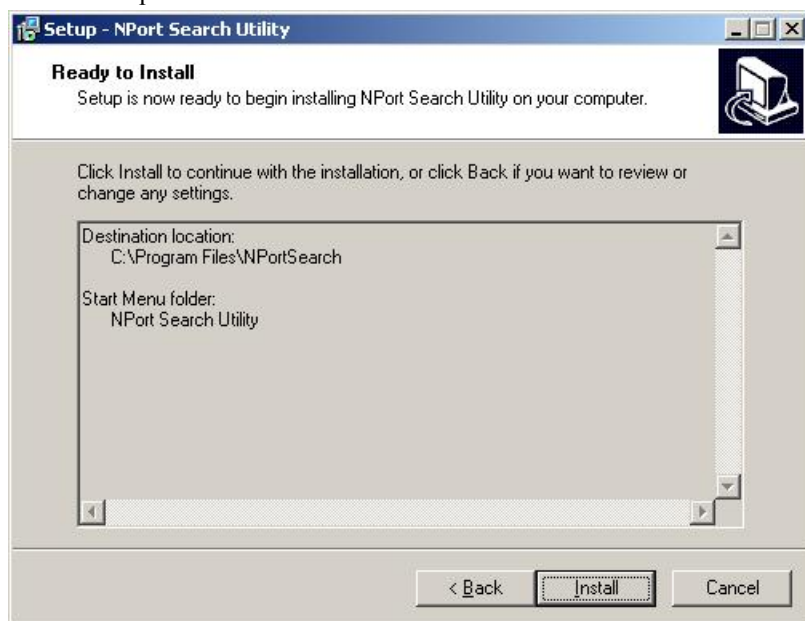


- Click **Next** to install the program's shortcuts in the appropriate Start Menu folder.

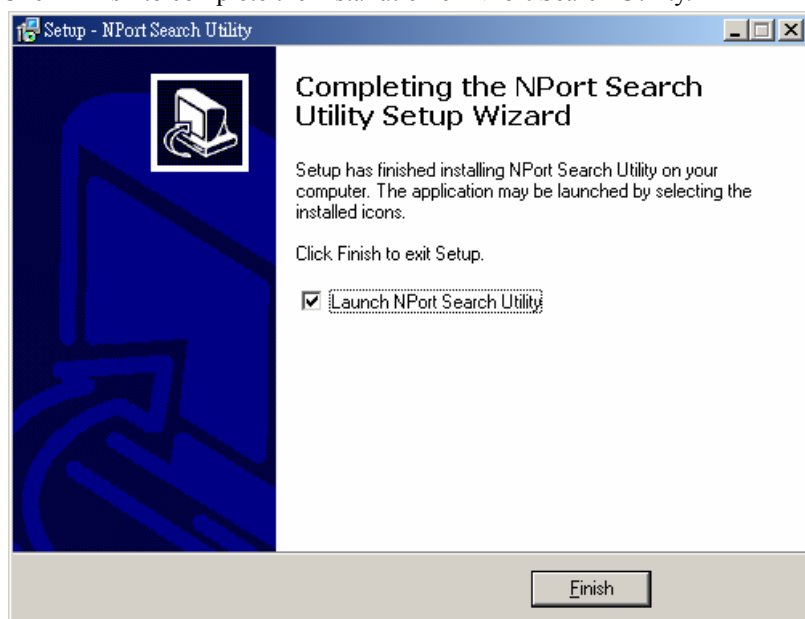




5. Click **Next** to proceed with the installation. The installer then displays a summary of the installation options.



6. Click **Install** to begin the installation. The setup window will report the progress of the installation. To change the installation settings, click **Back** and navigate to the previous screen.
7. Click **Finish** to complete the installation of NPort Search Utility.

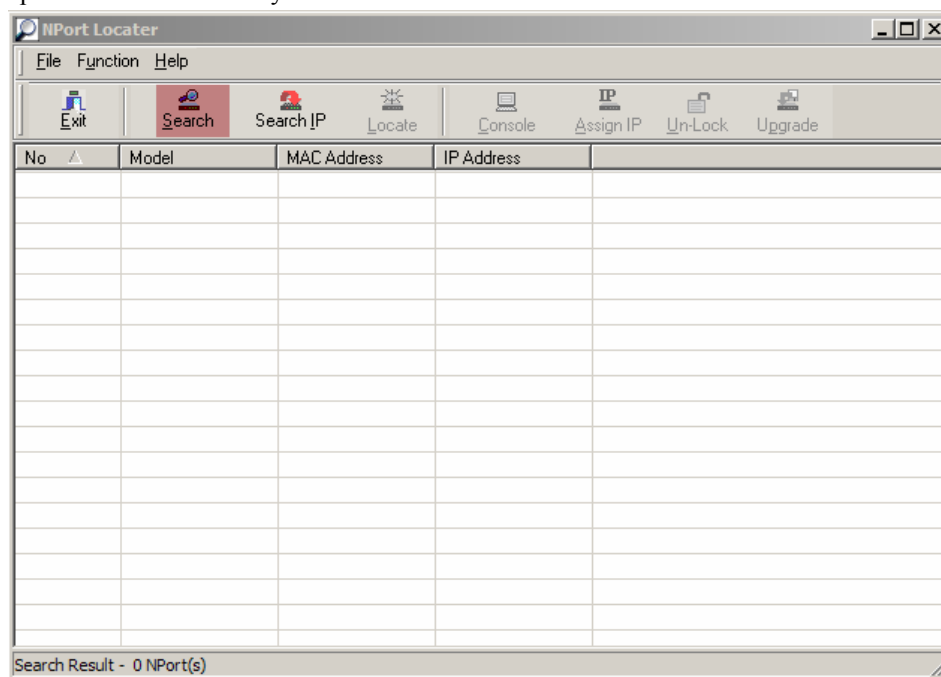


## Configuring NPort Search Utility

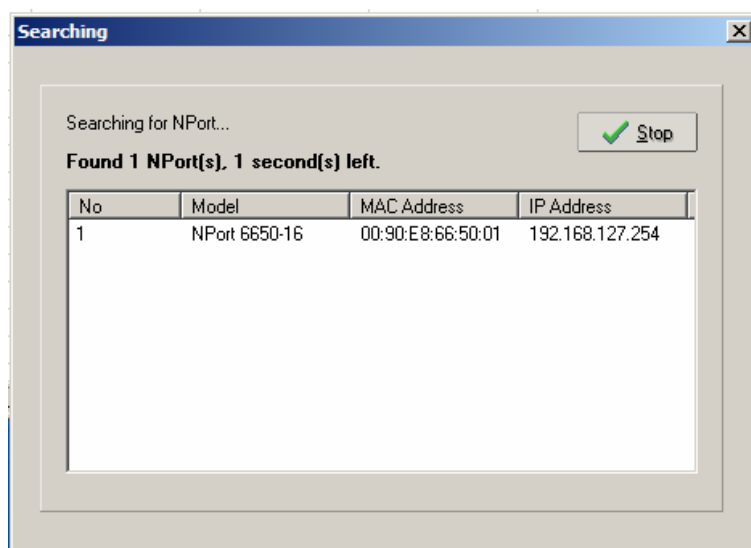
The Broadcast Search function is used to locate all NPort 6000 servers that are connected to the same LAN as your computer. After locating an NPort 6000, you will be able to change its IP address.

Since the Broadcast Search function searches by MAC address and not IP address, all NPort 6000 servers connected to the LAN will be located, regardless of whether or not they are part of the same subnet as the host.

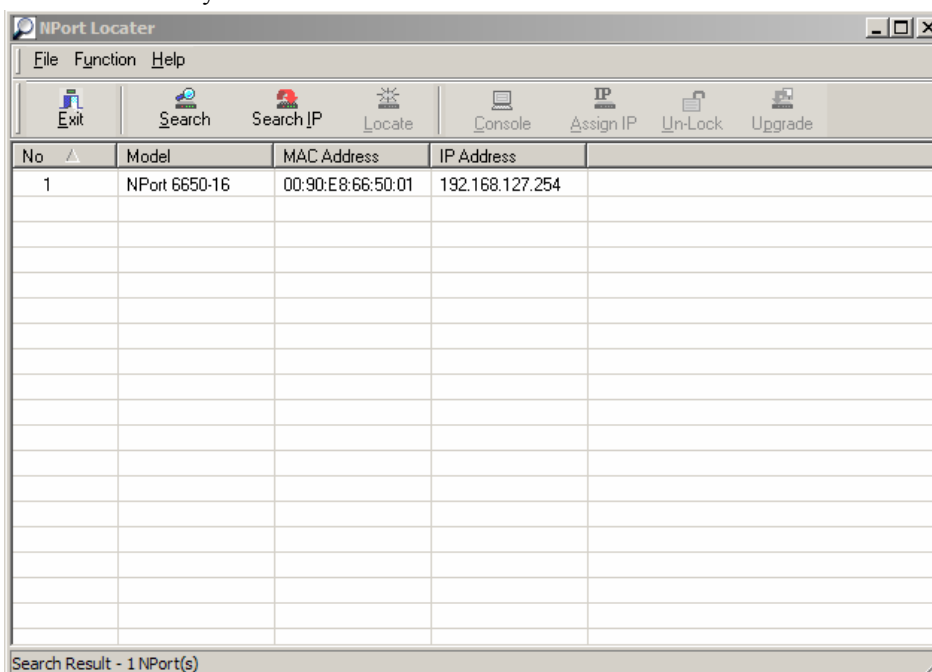
1. Open NPort Search Utility and then click the **Search** icon.



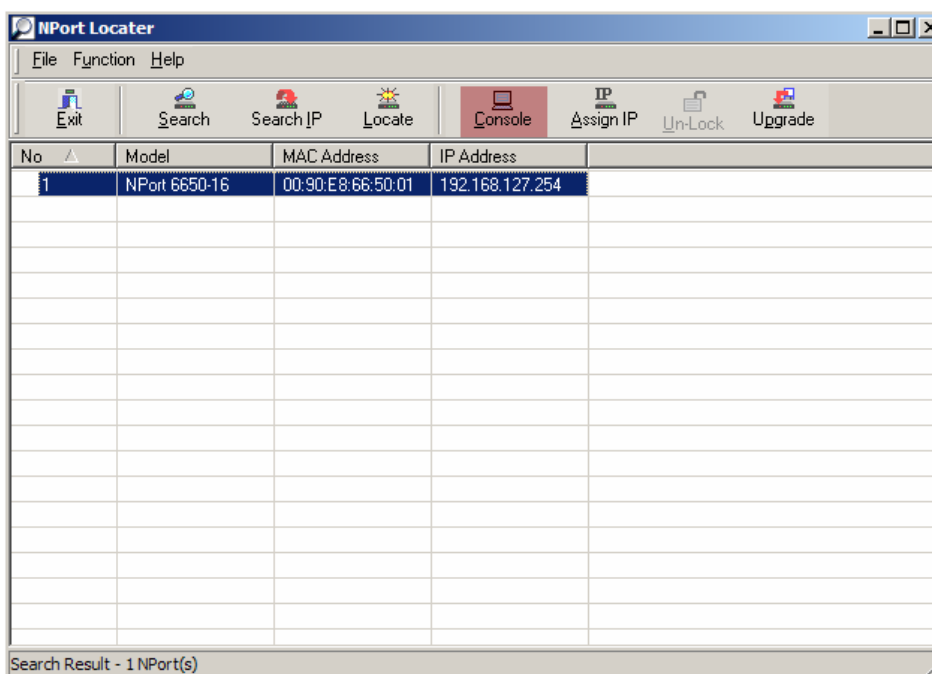
The Searching window indicates the progress of the search.



2. When the search is complete, all NPort 6000 servers that were located will be displayed in the NPort Search Utility window.



To modify the configuration of the highlighted NPort 6000, click on the Console icon to open the web console. This will take you to the web console, where you can make all configuration changes. Please refer to Chapter 5, *Configuration with the Web Console*, for information on how to use the web console.



## Linux Real TTY Drivers

### Basic Procedures

To map an NPort 6000 serial port to a Linux host's tty port, follow these instructions:

1. Set up the NPort 6000. After verifying that the IP configuration works and you can access the NPort 6000 (by using ping, telnet, etc.), configure the desired serial port on the NPort 6000 to Real COM mode.
2. Install the Linux Real tty driver files on the host
3. Map the NPort serial port to the host's tty port

### Hardware Setup

Before proceeding with the software installation, make sure you have completed the hardware installation. Note that the default IP address for the NPort 6000 is **192.168.127.254**.

NOTE	After installing the hardware, you must configure the operating mode of the serial port on your NPort 6000 to Real COM mode.
------	--

### Installing Linux Real TTY Driver Files

1. Obtain the driver file from the included CD-ROM or the MOXA website, at <http://www.moxa.com>.
2. Log in to the console as a super user (root).
3. Execute **cd /** to go to the root directory.
4. Copy the driver file **npreal2xx.tgz** to the **/** directory.
5. Execute **tar xvfz npreal2xx.tgz** to extract all files into the system.
6. Execute **/tmp/moxa/mxinst**.  
For RedHat AS/ES/WS and Fedora Core1, append an extra argument as follows:  
**# /tmp/moxa/mxinst SP1**  
The shell script will install the driver files automatically.
7. After installing the driver, you will be able to see several files in the **/usr/lib/npreal2/driver** folder:
  - > **mxaddsvr** (Add Server, mapping tty port)
  - > **mxdelsvr** (Delete Server, un-mapping tty port)
  - > **mxloadsvr** (Reload Server)
  - > **mxmknod** (Create device node/tty port)
  - > **mxrmnod** (Remove device node/tty port)
  - > **mxuninst** (Remove tty port and driver files)

At this point, you will be ready to map the NPort serial port to the system tty port.

### Mapping TTY Ports

Make sure that you set the operation mode of the desired NPort 6000 serial port to Real COM mode. After logging in as a super user, enter the directory **/usr/lib/npreal2/driver** and then execute **mxaddsvr** to map the target NPort serial port to the host tty ports. The syntax of **mxaddsvr** is as follows:

```
mxaddsvr [NPort IP Address] [Total Ports] ([Data port] [Cmd port])
```

The **mxaddsvr** command performs the following actions:

1. Modifies **npreal2d.cf**.
2. Creates tty ports in directory **/dev** with major & minor number configured in **npreal2d.cf**.
3. Restarts the driver.

### Mapping tty ports automatically

To map tty ports automatically, you may execute **mxaddsvr** with just the IP address and number of ports, as in the following example:

```
# cd /usr/lib/npreal2/driver
# ./mxaddsvr 192.168.3.4 16
```

In this example, 16 tty ports will be added, all with IP 192.168.3.4, with data ports from 950 to 965 and command ports from 966 to 981.

### Mapping tty ports manually

To map tty ports manually, you may execute **mxaddsvr** and manually specify the data and command ports, as in the following example:

```
# cd /usr/lib/npreal2/driver
# ./mxaddsvr 192.168.3.4 16 4001 966
```

In this example, 16 tty ports will be added, all with IP 192.168.3.4, with data ports from 4001 to 4016 and command ports from 966 to 981.

## Removing Mapped TTY Ports

After logging in as root, enter the directory **/usr/lib/npreal2/driver** and then execute **mxdelsvr** to delete a server. The syntax of **mxdelsvr** is:

```
mxdelsvr [IP Address]
```

Example:

```
# cd /usr/lib/npreal2/driver
# ./mxdelsvr 192.168.3.4
```

The following actions are performed when executing **mxdelsvr**:

1. Modify **npreal2d.cf**.
2. Remove the relevant tty ports in directory **/dev**.
3. Restart the driver.

If the IP address is not provided in the command line, the program will list the installed servers and total ports on the screen. You will need to choose a server from the list for deletion.

## Removing Linux Driver Files

A utility is included that will remove all driver files, mapped tty ports, and unload the driver. To do this, you only need to enter the directory **/usr/lib/npreal2/driver**, then execute **mxuninst** to uninstall the driver. This program will perform the following actions:

1. Unload the driver.
2. Delete all files and directories in **/usr/lib/npreal2**
3. Delete directory **/usr/lib/npreal2**
4. Modify the system initializing script file.

## The UNIX Fixed TTY Driver

### Installing the UNIX Driver

1. Log in to UNIX and create a directory for the MOXA TTY. To create a directory named **/usr/etc**, execute the command:  

```
# mkdir -p /usr/etc
```
2. Copy **moxattyd.tar** to the directory you created. If you created the **/usr/etc** directory above, you would execute the following commands:  

```
# cp moxattyd.tar /usr/etc  
# cd /usr/etc
```

3. Extract the source files from the tar file by executing the command:  

```
# tar xvf moxattyd.tar
```

The following files will be extracted:

**README.TXT**

<b>moxattyd.c</b>	--- source code
<b>moxattyd.cf</b>	--- an empty configuration file
<b>Makefile</b>	--- makefile
<b>VERSION.TXT</b>	--- fixed tty driver version
<b>FAQ.TXT</b>	

4. Compile and Link

For SCO UNIX:

```
# make sco
```

For UnixWare 7:

```
# make svr5
```

For UnixWare 2.1.x, SVR4.2:

```
# make svr42
```

### Configuring the UNIX Driver

#### Modify the configuration:

The configuration used by the **moxattyd** program is defined in the text file **moxattyd.cf**, which is in the same directory that contains the program **moxattyd**. You may use **vi**, or any text editor to modify the file, as follows:

```
ttyp1 192.168.1.1 950
```

For more configuration information, view the file **moxattyd.cf**, which contains detailed descriptions of the various configuration parameters.

#### NOTE

The "Device Name" depends on the OS. See the Device Naming Rule section in README.TXT for more information.

To start the **moxattyd** daemon after system bootup, add an entry into **/etc/inittab**, with the tty name you configured in **moxattyd.cf**, as in the following example:

```
ts:2:respawn:/usr/etc/moxattyd/moxattyd -t 1
```

### Device naming rule

For UnixWare 7, UnixWare 2.1.x, and SVR4.2, use:

**pts/[n]**

For all other UNIX operating systems, use:

**ttyp[n]**

### Starting **moxattyd**

Execute the command **init q** or reboot your UNIX operating system.

### Adding an additional server

1. Modify the text file **moxattyd.cf** to add an additional server. User may use **vi** or any text editor to modify the file. For more configuration information, look at the file **moxattyd.cf**, which contains detailed descriptions of the various configuration parameters.
2. Find the process ID (PID) of the program **moxattyd**.  
**# ps -ef | grep moxattyd**
3. Update configuration of **moxattyd** program.  
**# kill -USR1 [PID]**  
(e.g., if **moxattyd** PID = 404, **kill -USR1 404**)

This completes the process of adding an additional server.

# A

## Pinouts and Cable Wiring

---

This appendix covers the following topics:

❑ **Port Pinout Diagrams**

- RS-232/422/485 (Male DB9) Pinouts
- RS-232/422/485 (Male RJ45) Pinouts

❑ **Cable Wiring Diagrams**

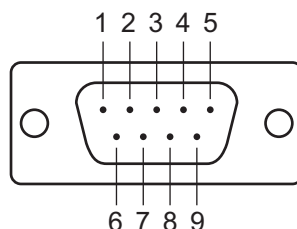
- Ethernet Cables
- Serial Cables (RS-232)
- Serial Cables (RS-422/4-Wire RS-485)
- Serial Cables (2-Wire RS-485)
- Pin Assignments for DB9 and DB25 Connectors



## Port Pinout Diagrams

### RS-232/422/485 (Male DB9) Pinouts

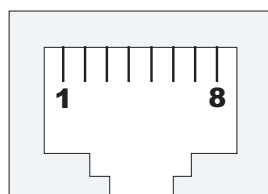
(for NPort 6150, 6250, and 6450)



PIN	RS-232	RS-422/ RS-485 (4W)	RS-485 (2W)
1	DCD	TxD-(A)	---
2	RXD	TxD+(B)	---
3	TXD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	---	---
7	RTS	---	---
8	CTS	---	---
9	---	---	---

### RS-232/422/485 (Male RJ45) Pinouts

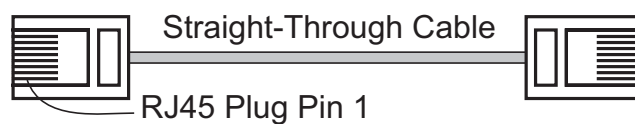
(for NPort 6650)



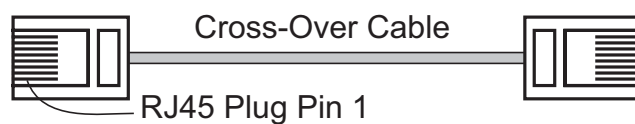
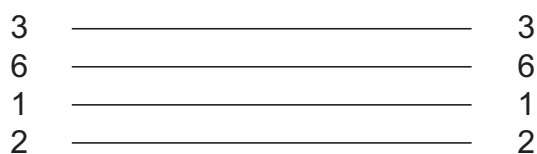
PIN	RS-232	RS-422/ RS-485 (4W)	RS-485 (2W)
1	DSR	---	---
2	RTS	TxD+(B)	---
3	GND	GND	GND
4	TXD	TxD-(A)	---
5	RXD	RxD+(B)	Data+(B)
6	DCD	RxD-(A)	Data-(A)
7	CTS	---	---
8	DTR	---	---

## Cable Wiring Diagrams

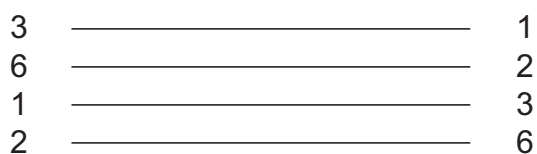
### Ethernet Cables



#### Cable Wiring

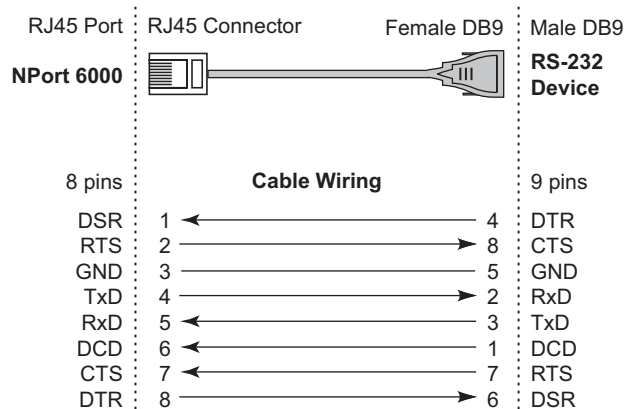


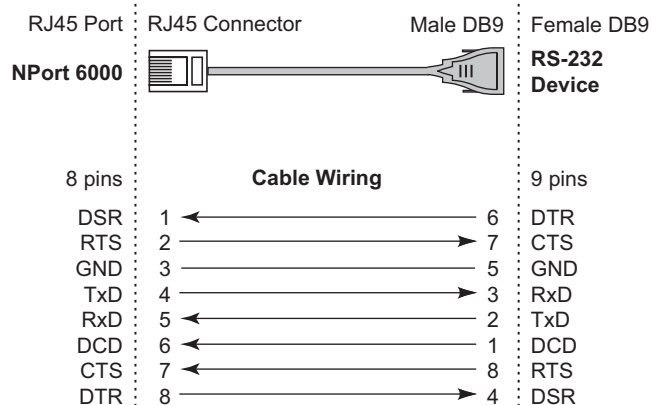
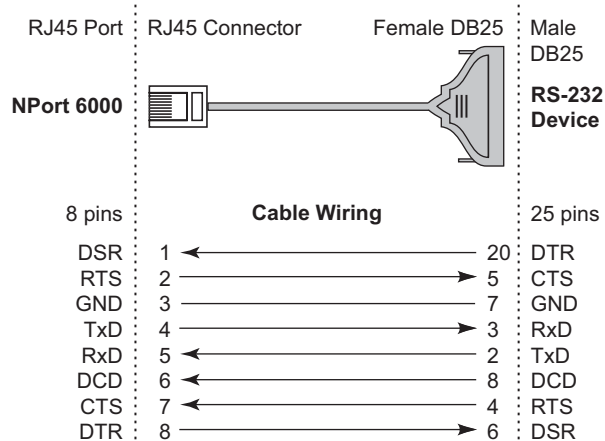
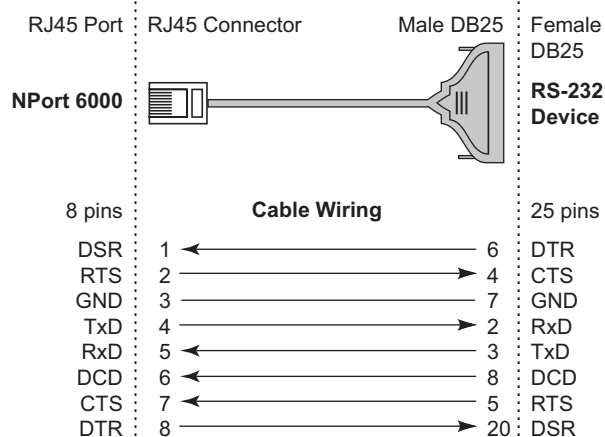
#### Cable Wiring



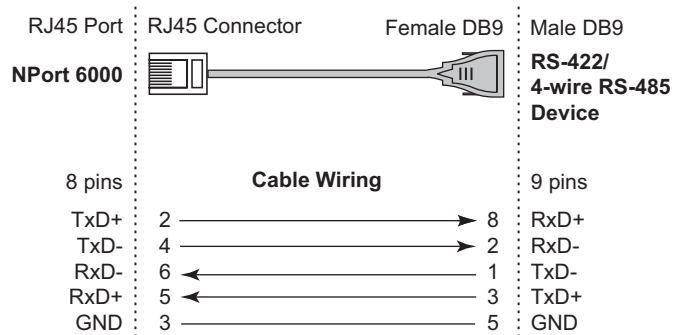
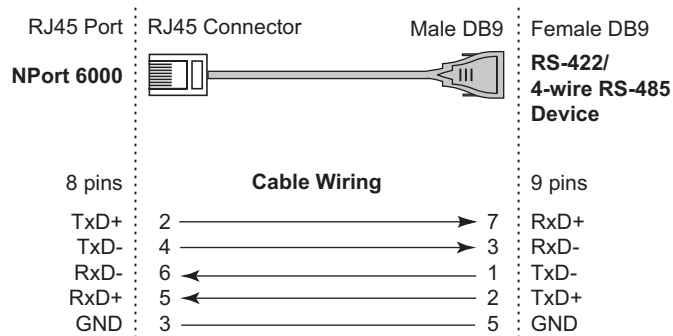
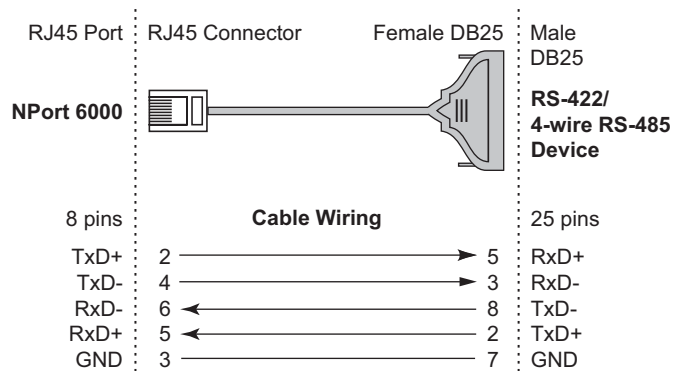
### Serial Cables (RS-232)

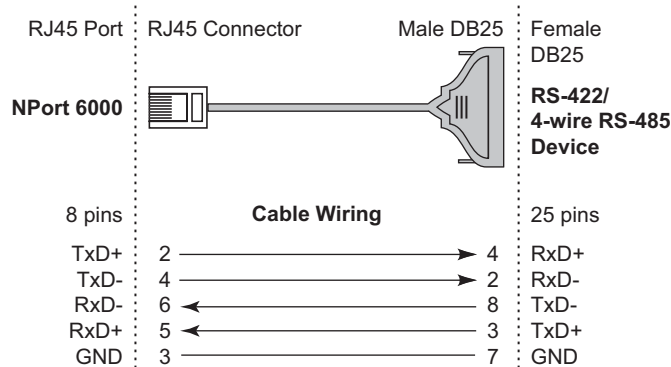
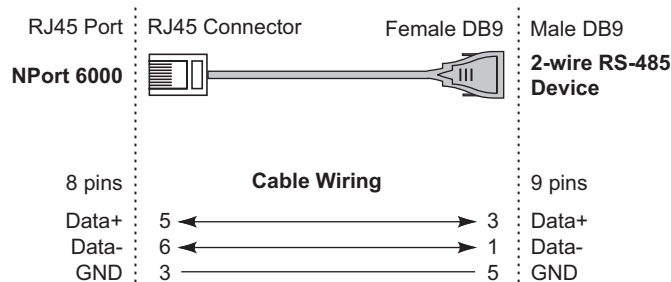
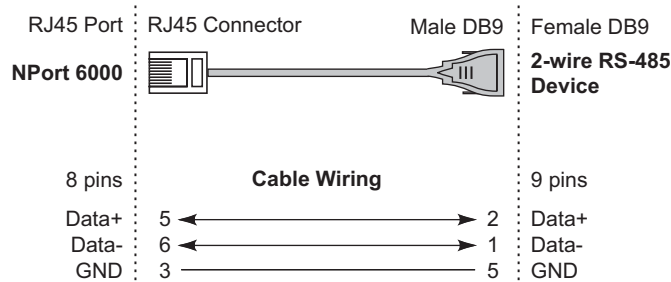
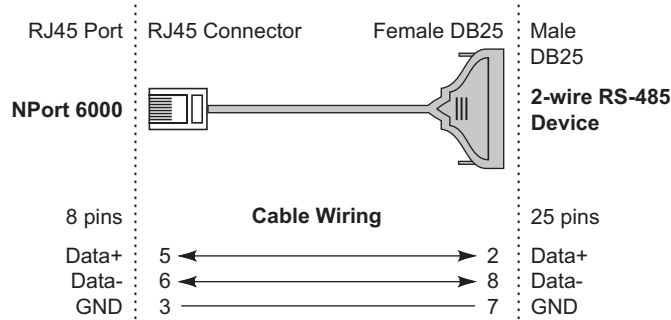
#### RJ45 (8-pins) to Female DB9

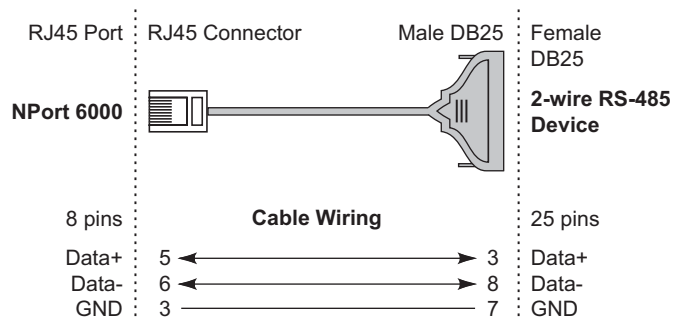
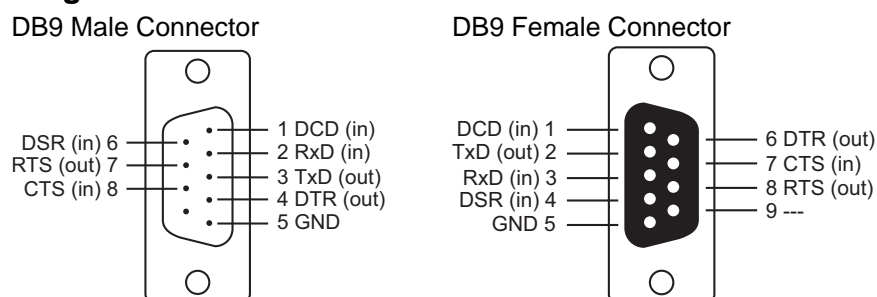
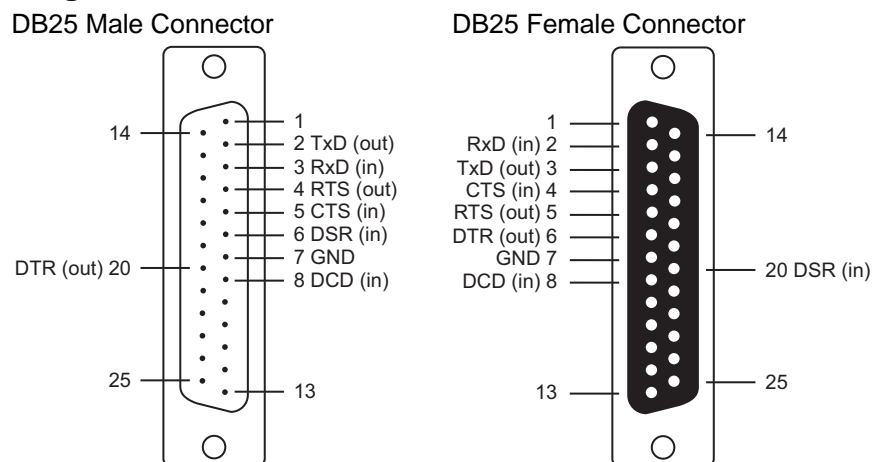


**RJ45 (8-pins) to Male DB9****RJ45 (8-pins) to Female DB25****RJ45 (8-pins) to Male DB25**

## Serial Cables (RS-422/4-Wire RS-485)

**RJ45 (8-pins) to Female DB9****RJ45 (8-pins) to Male DB9****RJ45 (8-pins) to Female DB25**

**RJ45 (8-pins) to Male DB25****Serial Cables (2-Wire RS-485)****RJ45 (8-pins) to Female DB9****RJ45 (8-pins) to Male DB9****RJ45 (8-pins) to Female DB25**

**RJ45 (8-pins) to Male DB25****Pin Assignments for DB9 and DB25 Connectors****Pin Assignments for DB9 Male and Female Connectors****Pin Assignments for DB25 Male and Female Connectors**

# B

## RFC2217

---

This appendix explains how to set up the environment to use RFC-2217 mode. RFC2217 defines general COM port control options based on the Telnet protocol and is used to allow the mapping of virtual COM ports to network ports. Any third party driver that supports RFC-2217 can be used to implement the virtual COM port on the NPort 6000. The installation is as follows:

1. In the NPort 6000 console, set up the desired serial port's operation mode as RFC2217 mode. By default, the first serial port on the NPort 6000 is assigned TCP port 4001, the second serial port is assigned TCP port 4002, and so on.

The screenshot shows the MOXA NPort 6000 web interface. The left sidebar contains a tree view with the following items: Main Menu, Overview, Basic Settings, Network Settings, Serial Port Settings, Port 1 (selected), Operation Modes, Communication Param, Data Buffering/Log, Modem Settings, Cipher Settings, Port 2, Port 3, Port 4, Port 5, Port 6, Port 7, Port 8, Port 9, Port 10, Port 11, and Port 12. The main content area is titled 'Operation Modes' and shows the configuration for 'Port 1'. The 'Application' is set to 'Device Control' and the 'Mode' is set to 'RFC2217'. The 'TCP alive check time' is 7 (0 - 99 min) and the 'TCP port' is 4001. The 'Data Packing' section includes 'Packet length' (0 - 1024), 'Delimiter 1' (00 Hex, Enable), 'Delimiter 2' (00 Hex, Enable), 'Delimiter process' (Do Nothing, Processed only when Packing length is 0), and 'Force transmit' (0 - 65535 ms). Below these, there are checkboxes for 'Apply the above settings to' ports P1 through P16, with P1 and P2 checked. A 'Submit' button is at the bottom.

2. Download and install a third party driver that supports RFC-2217, such as Serial/IP COM Port Redirector (from Tactical Software).
3. Using your third party's configuration program, map a COM port to the NPort 6000's IP address and the serial port's TCP port.
4. Try opening the COM port that you just mapped. If you are able to open it, then the mapping was successful, and devices attached to the serial port on the NPort 6000 may be treated as if they were attached directly to the host computer.

# Dynamic Domain Name Server

---

This appendix explains how to use the NPort 6000 with DDNS. When the NPort 6000 receive its IP address from a DHCP (Dynamic Host Configuration Protocol) server, remote servers will be unable to access it using a fixed IP address. With DDNS (Dynamic Domain Name Server), a remote server can access the NPort 6000 using its domain name instead of its IP address.

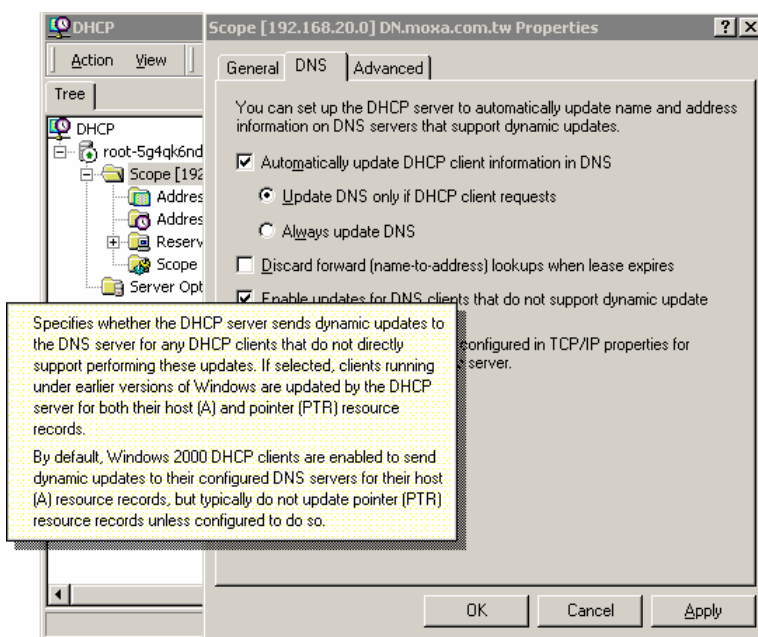
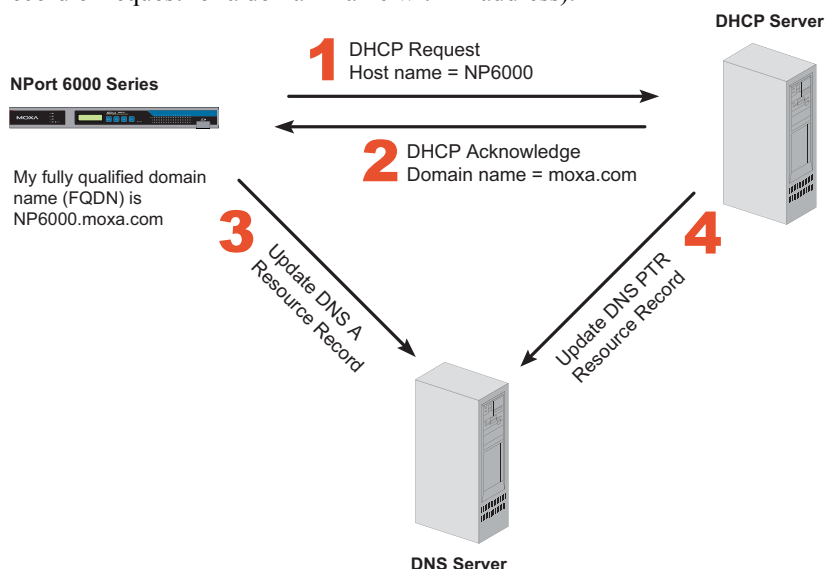
## Overview

The following is a summary of the process:

1. The NPort 6000 sends a request for an IP address to the DHCP server. At the same time, it notifies the DHCP server of its desired server name ("NP6000" in the illustration) according to the option 12 standard.
2. The DHCP server replies with the IP address that is assigned to the NPort 6000, along with the domain name ("moxa.com" in the illustration) and the IP addresses for the DNS server and gateway.
3. If the NPort 6000 has authorization to update the DNS server, it will register its FQDN (Fully Qualified Domain Name) with the DNS server. The NPort 6000's FQDN will be in the format *server name.domain name* ("NP6000.moxa.com" in the illustration).



4. If the NPort 6000 is not authorized to update the DNS server, the DHCP server can be used to update the DNS server. The DHCP server will register the DNS server with the PTR RR (the record of request for a domain name with IP address).



The above screenshot shows how DHCP can be set up to update the DNS.

Currently, the NPort 6000 supports DNS service as provided by DynDNS. For detailed information on this option, please visit <https://www.dyndns.com>.

## Configuration

The screenshot displays the Moxa web configuration interface. The top header features the Moxa logo and website address (www.moxa.com) on the left, and the slogan 'Total Solution for Industrial Device Networking' on the right. A left-hand navigation pane lists various system settings, including Port 9 through Port 16, Welcome Message, System Management, Misc. Network Settings (with sub-items like Accessible IP List, SNMP Agent, DDNS, Host Table, Route Table, User Table, Authentication Server, and System Log Settings), Auto Warning Settings, Maintenance, Certificate, System Monitoring, Save Configuration, and Restart. The 'DDNS' item under 'Misc. Network Settings' is highlighted. The main content area is titled 'DDNS' and contains a 'Configuration' section. This section includes a 'DDNS' status toggle with 'Enable' and 'Disable' radio buttons, where 'Disable' is selected. Below this are four input fields: 'Server address' (pre-filled with 'DynDns.org'), 'Host name', 'Username', and 'Password'. A 'Submit' button is located at the bottom of the configuration area.

**DDNS** (default=Disable): Use this field to enable or disable DDNS.

**Server address** (default=DynDns.org): Currently, DynDns.org is the only option available for Server address.

**Host name:** In this field, use the name that you created on www.dyndns.com. The NPort 6000 will update the DynDNS server with this host name.

**Username:** This is the user name used for update authentication.

**Password:** This is the password used for update authentication.

## Well Known Port Numbers

---

In this appendix, we provide a list of well known port numbers that may cause network problems if you set the NPort 6000 to one of these ports. Refer to RFC 1700 for well known port numbers or to the following introduction from the IANA:

The port numbers are divided into three ranges: the Well Known Ports, the Registered Ports, and the Dynamic and/or Private Ports.

The Well Known Ports range from 0 through 1023.

The Registered Ports range from 1024 through 49151.

The Dynamic and/or Private Ports range from 49152 through 65535.

The Well Known Ports are assigned by the IANA, and on most systems, can only be used by system processes or by programs executed by privileged users. The following table shows famous port numbers among the listed well-known port numbers. For more details, please visit the IANA website at <http://www.iana.org/assignments/port-numbers>.

TCP Socket	Application Service
0	Reserved
1	TCP Port Service Multiplexer
2	Management Utility
7	Echo
9	Discard
11	Active Users (systat)
13	Daytime
15	Netstat
20	FTP data port
21	FTP control port
23	Telnet
25	SMTP (Simple Mail Transfer Protocol)
37	Time (Time Server)
42	Host name server (names server)
43	Whois (nickname)
49	Login Host Protocol (login)

<b>TCP Socket</b>	<b>Application Service</b>
53	Domain Name Server (domain)
79	Finger protocol (finger)
80	World Wide Web (HTTP)
119	Network News Transfer Protocol (NNTP)
123	Network Time Protocol
213	IPX
160 to 223	Reserved for future use

<b>UDP Socket</b>	<b>Application Service</b>
0	Reserved
2	Management Utility
7	Echo
9	Discard
11	Active Users (sysstat)
13	Daytime
35	Any private printer server
39	Resource Location Protocol
42	Host name server (names server)
43	Whois (nickname)
49	Login Host Protocol (login)
53	Domain Name Server (domain)
69	Trivial Transfer Protocol (TFTP)
70	Gopher Protocol
79	Finger Protocol
80	World Wide Web (HTTP)
107	Remote Telnet Service
111	Sun Remote Procedure Call (Sunrpc)
119	Network News Transfer Protocol (NNTP)
123	Network Time Protocol (NTP)
161	SNMP (Simple Network Mail Protocol)
162	SNMP Traps
213	IPX (used for IP Tunneling)

## SNMP Agents with MIB II & RS-232 like groups

---

The NPort 6000 has built-in SNMP (Simple Network Management Protocol) agent software that supports SNMP Trap, RFC1317 and RS-232-like groups, and RFC 1213 MIB-II. The following table lists the standard MIB-II groups as well as the variable implementation for the NPort 6000.

## RFC1213 MIB-II Supported SNMP Variables

System MIB	Interfaces MIB	IP MIB	ICMP MIB
sysDescr	ifNumber	ipForwarding	icmpInMsgs
sysObjectID	ifIndex	ipDefaultTTL	icmpInErrors
sysUpTime	ifDescr	ipInReceives	icmpInDestUnreachs
sysContact	ifType	ipInHdrErrors	icmpInTimeExcds
sysName	ifMtu	ipInAddrErrors	icmpInParmProbs
sysLocation	ifSpeed	ipForwDatagrams	icmpInSrcQuenchs
sysServices	ifPhysAddress	ipInUnknownProtos	icmpInRedirects
	ifAdminStatus	ipInDiscards	icmpInEchos
	ifOperStatus	ipInDelivers	icmpInEchoReps
	ifLastChange	ipOutRequests	icmpInTimestamps
	ifInOctets	ipOutDiscards	icmpTimestampReps
	ifInUcastPkts	ipOutNoRoutes	icmpInAddrMasks
	ifInNUcastPkts	ipReasmTimeout	icmpInAddrMaskReps
	ifInDiscards	ipReasmReqds	icmpOutMsgs
	ifInErrors	ipReasmOKs	icmpOutErrors
	ifInUnknownProtos	ipReasmFails	icmpOutDestUnreachs
	ifOutOctets	ipFragOKs	icmpOutTimeExcds
	ifOutUcastPkts	ipFragFails	icmpOutParmProbs
	ifOutNUcastPkts	ipFragCreates	icmpOutSrcQuenchs
	ifOutDiscards	ipAdEntAddr	icmpOutRedirects
	ifOutErrors	ipAdEntIfIndex	icmpOutEchos
	ifOutQLen	ipAdEntNetMask	icmpOutEchoReps
	ifSpecific	ipAdEntBcastAddr	icmpOutTimestamps
		ipAdEntReasmMaxSize	icmpOutTimestampReps
		ipRouteDest	icmpOutAddrMasks
		ipRouteIfIndex	icmpOutAddrMaskReps
		ipRouteMetric1	
		ipRouteMetric2	
		ipRouteMetric3	
		ipRouteMetric4	
		ipRouteNextHop	
		ipRouteType	
		ipRouteProto	

System MIB	Interfaces MIB	IP MIB	ICMP MIB
		ipRouteAge	
		ipRouteMask	
		ipRouteMetric5	
		ipRouteInfo	
		ipNetToMediaIfIndex	
		ipNetToMediaPhysAddress	
		ipNetToMediaNetAddress	
		ipNetToMediaType	
		ipRoutingDiscards	

Address Translation MIB	TCP MIB	UDP MIB	SNMP MIB
atIfIndex	tcpRtoAlgorithm	udpInDatagrams	snmpInPkts
atPhysAddress	tcpRtoMin	udpNoPorts	snmpOutPkts
atNetAddress	tcpRtoMax	udpInErrors	snmpInBadVersions
	tcpMaxConn	udpOutDatagrams	snmpInBadCommunityNames
	tcpActiveOpens	udpLocalAddress	snmpInBadCommunityUses
	tcpPassiveOpens	udpLocalPort	snmpInASNParseErrs
	tcpAttemptFails		snmpInTooBigs
	tcpEstabResets		snmpInNoSuchNames
	tcpCurrEstab		snmpInBadValues
	tcpInSegs		snmpInReadOnlys
	tcpOutSegs		snmpInGenErrs
	tcpRetransSegs		snmpInTotalReqVars
	tcpConnState		snmpInTotalSetVars
	tcpConnLocalAddress		snmpInGetRequests
	tcpConnLocalPort		snmpInGetNexts
	tcpConnRemAddress		snmpInSetRequests
	tcpConnRemPort		snmpInGetResponses
	tcpInErrs		snmpInTraps
	tcpOutRsts		snmpOutTooBigs
			snmpOutNoSuchNames
			snmpOutBadValues
			snmpOutGenErrs

Address Translation MIB	TCP MIB	UDP MIB	SNMP MIB
			snmpOutGetRequests
			snmpOutGetNexts
			snmpOutSetRequests
			snmpOutGetResponses
			snmpOutTraps
			snmpEnableAuthenTraps
			snmpSilentDrops
			snmpProxyDrops

## RFC1317 RS-232 Like Groups

RS-232 MIB	Async Port MIB
rs232Number	rs232AsyncPortIndex
rs232PortIndex	rs232AsyncPortBits
rs232PortType	rs232AsyncPortStopBits
rs232PortInSigNumber	rs232AsyncPortParity
rs232PortOutSigNumber	
rs232PortInSpeed	
rs232PortOutSpeed	

Input Signal MIB	Output Signal MIB
rs232InSigPortIndex	rs232OutSigPortIndex
rs232InSigName	rs232OutSigName
rs232InSigState	rs232OutSigState

## Moxa-NP6000-MIB

overview	basicSetting	networkSetting	opModeSetting
modelName	serverName	ipConfiguration	portIndex
serialNumber	serverLocation	sysIpAddress	portApplication
firmwareVersion	timeZone	netMask	portMode
macAddress	localTime	defaultGateway	
viewLanSpeed	timeserver	dnsServer1IpAddr	
viewLanModuleSpeed		dnsServer2IpAddr	
upTime		pppoeUserAccount	



overview	basicSetting	networkSetting	opModeSetting
moduleType		pppoePassword	
		winsFunction	
		winsServer	
		lan1Speed	
		routingProtocol	
		gratuitousArp	
		gratuitousArpSendPeriod	

deviceControl Mode	socket Mode
deviceControlTcpAliveCheck	socketTcpAliveCheck
deviceControlMaxConnection	socketInactivityTime
deviceControlIgnoreJammedIp	socketMaxConnection
deviceControlAllowDriverControl	socketIgnoreJammedIp
deviceControlSecure	socketAllowDriverControl
deviceControlLocalTcpPort	socketSecure
deviceControlConnectionDownRTS	socketLocalTcpPort
deviceControlConnectionDownDTR	socketCmdPort
	socketTcpServerConnectionDownRTS
	socketTcpServerConnectionDownDTR
	socketTcpClientDestinationAddress1
	socketTcpClientDestinationPort1
	socketTcpClientDestinationAddress2
	socketTcpClientDestinationPort2
	socketTcpClientDestinationAddress3
	socketTcpClientDestinationPort3
	socketTcpClientDestinationAddress4
	socketTcpClientDestinationPort4
	socketTcpClientDesignatedLocalPort1
	socketTcpClientDesignatedLocalPort2
	socketTcpClientDesignatedLocalPort3
	socketTcpClientDesignatedLocalPort4
	socketTcpClientConnectionControl
	socketUdpDestinationAddress1Begin
	socketUdpDestinationAddress1End
	socketUdpDestinationPort1

<b>deviceControl Mode</b>	<b>socket Mode</b>
	socketUdpDestinationAddress2Begin
	socketUdpDestinationAddress2End
	socketUdpDestinationPort2
	socketUdpDestinationAddress3Begin
	socketUdpDestinationAddress3End
	socketUdpDestinationPort3
	socketUdpDestinationAddress4Begin
	socketUdpDestinationAddress4End
	socketUdpDestinationPort4
	socketUdpLocalListenPort

<b>pairConnection Mode</b>	<b>ethernetModem Mode</b>
pairConnectionTcpAliveCheck	ethernetModemTcpAliveCheck
pairConnectionSecure	ethernetModemTcpPort
pairConnectionDestinationAddress	
pairConnectionDestinationPort	
pairConnectionTcpPort	

<b>terminal Mode</b>	<b>reverseTerminal Mode</b>
terminalTcpAliveCheck	reverseTerminalTcpAliveCheck
terminalInactivityTime	reverseTerminalInactivityTime
terminalAutoLinkProtocol	reverseTerminalTcpPort
terminalPrimaryHostAddress	reverseTerminalAuthenticationType
terminalSecondHostAddress	reverseTerminalMapKeys
terminalTelnetTcpPort	
terminalSshTcpPort	
terminalType	
terminalMaxSessions	
terminalChangeSession	
terminalQuit	
terminalBreak	
terminalInterrupt	
terminalAuthenticationType	
terminalAutoLoginPrompt	
terminalPasswordPrompt	

<b>terminal Mode</b>	<b>reverseTerminal Mode</b>
terminalLoginUserName	
terminalLoginPassword	

<b>printer Mode</b>	<b>dial Mode</b>	<b>dataPacking</b>
printerTcpAliveCheck	dialTERMBINMode	portPacketLength
printerTcpPort	dialPPPDMode	portDelimiter1 Enable
printerGroup	dialSLIPDMode	portDelimiter1
printerQueueNameRaw	dialAuthType	portDelimiter2Enable
printerQueueNameASCII	dialDisconnectBy	portDelimiter2
printerAppendFromFeed	dialDestinationIpAddress	portDelimiterProcess
	dialSourceIpAddress	portForceTransmit
	dialIpNetmask	
	dialTcpIpCompression	
	dialInactivityTime	
	dialLinkQualityReport	
	dialOutgoingPAPID	
	dialPAPPassword	
	dialIncomingPAPCheck	

<b>comParamSetting</b>	<b>dataBuffering</b>	<b>modemSetting</b>
portAlias	portBufferingEnable	portEnableModem
portInterface	portBufferingLocation	portInitialString
portBaudRate	portBufferingSDFileSize	portDialUp
portBaudRateManual	portSerialDataLoggingEnable	portPhoneNumber
portDataBits		
portStopBits		
portParity		
portFlowControl		
portFIFO		

<b>welcomeMessage</b>	<b>sysManagement</b>
portEnableWelcomeMessage	enableAccessibleIpList
portMessage	accessibleIpListIndex
	activeAccessibleIpList
	accessibleIpListAddress

welcomeMessage	sysManagement
	accessibleIpListNetmask
	snmpEnable
	snmpContactName
	snmpLocation
	dDNSEnable
	dDNSServerAddress
	dDNSHostName
	dDNSUserName
	dDNSPassword
	hostTableIndex
	hostName
	hostIpAddress
	routeTableIndex
	gatewayRouteTable
	destinationRouteTable
	netmaskRouteTable
	metricRouteTable
	interfaceRouteTable
	userTableIndex
	userNameUserTable
	passwordUserTable
	phoneNumberUserTable
	radiusServerIp
	radiusKey
	udpPortAuthenticationServer
	radiusAccounting
	sysLocalLog
	networkLocalLog
	configLocalLog
	opModeLocalLog
	mailWarningColdStart
	mailWarningWarmStart
	mailWarningAuthFailure
	mailWarningIpChanged
	mailWarningPasswordChanged

welcomeMessage	sysManagement
	trapServerColdStart
	trapServerWarmStart
	trapServerAuthFailure
	alarmServerEthernet1LinkDown
	alarmServerEthernet2LinkDown
	alarmServerEthernet3LinkDown
	mailDCDchange
	trapDCDchange
	alarmDCDchange
	mailDSRchange
	trapDSRchange
	alarmDSRchange
	emailWarningMailServer
	emailRequiresAuthentication
	emailWarningUserName
	emailWarningPassword
	emailWarningFromEmail
	emailWarningFirstEmailAddr
	emailWarningSecondEmailAddr
	emailWarningThirdEmailAddr
	emailWarningFourthEmailAddr
	snmpTrapReceiverIp
	trapVersion
	httpConsole
	httpsConsole
	telnetConsole
	sshConsole
	lcmReadOnlyProtect
	resetButtonFunction
	loadFactoryDefaultSetting

sysStatus	saveConfiguration	restart
remoteIpIndex	saveConfig	restartPorts
monitorRemoteIp		restartSystem
monitorTxCount		
monitorRxCount		
monitorTxTotalCount		
monitorRxTotalCount		
monitorDSR		
monitorDTR		
monitorRTS		
monitorCTS		
monitorDCD		
monitorErrorCountFrame		
monitorErrorCountParity		
monitorErrorCountOverrun		
monitorErrorCountBreak		
monitorBaudRate		
monitorDataBits		
monitorParity		
monitorRTSCTSFlowControl		
monitorXONXOFFFlowControl		
monitorFIFO		
monitorInterface		
relayOutputEthernet1LinkDown		
ethernet1LinkDownAcknowledge		
relayOutputEthernet2LinkDown		
ethernet2LinkDownAcknowledge		
relayOutputEthernet3LinkDown		
ethernet3LinkDownAcknowledge		
portDCDChangedStatus		
portDCDChangedAcknowledge		
portDSRChangedStatus		
portDSRChangedAcknowledge		

Managing diverse serial lines and modem pools for large numbers of users creates the need for significant administrative support. Since modem pools are links to the outside world, careful attention must be paid to security, authorization, and accounting. This can best be achieved by managing a single database of users allowing authentication (verifying user names and passwords) as well as configuration of information that details the type of service to deliver to the user (e.g. SLIP, PPP, Telnet, and rlogin). The NPort 6000 supports the RADIUS protocol, which requires only one database for remote user management.

This appendix covers the following topics:

- ☐ **What is RADIUS?**
  - Definition
  - Client/Server Architecture
- ☐ **Setting up the NPort 6000**
  - Setting up the RADIUS Server IP Address
  - Serial Port Configuration
- ☐ **Setting up UNIX Hosts**
- ☐ **Setting up Windows NT Hosts**
- ☐ **Setting up Windows 2000 Hosts**
- ☐ **Setting up Windows 2003 Hosts**

## What is RADIUS?

### Definition

Remote Authentication Dial-up User Service, or RADIUS, is the standard for centralizing the authentication, authorization, and accounting of remote access users.

Here is a brief description of how RADIUS works: When a user dials in to a remote access device, that device communicates with the central RADIUS server to determine if the user is authorized to connect to the LAN. The RADIUS server performs the authentication and responds with the result—either accept or reject. If the user is accepted, the remote access server routes the user onto the network; if not, the server will terminate the user's connection. The RADIUS server also provides accounting services if supported by the remote access server.

With RADIUS, a network manager or ISP only needs to maintain a single, central database against which all remote user authentications take place. This greatly eases the management burden associated with administering a large number of dial-in users.

### Client/Server Architecture

RADIUS is a type of client-server software. Communication servers such as the NPort 6000 play an active role, whereas RADIUS servers are passive.

When a remote host is connected to the NPort 6000, the host is prompted to enter a user ID and password.

After receiving the user ID and password, the NPort 6000 sends the information to a defined RADIUS server. Up to this point, the remote user is still unable to access the network.

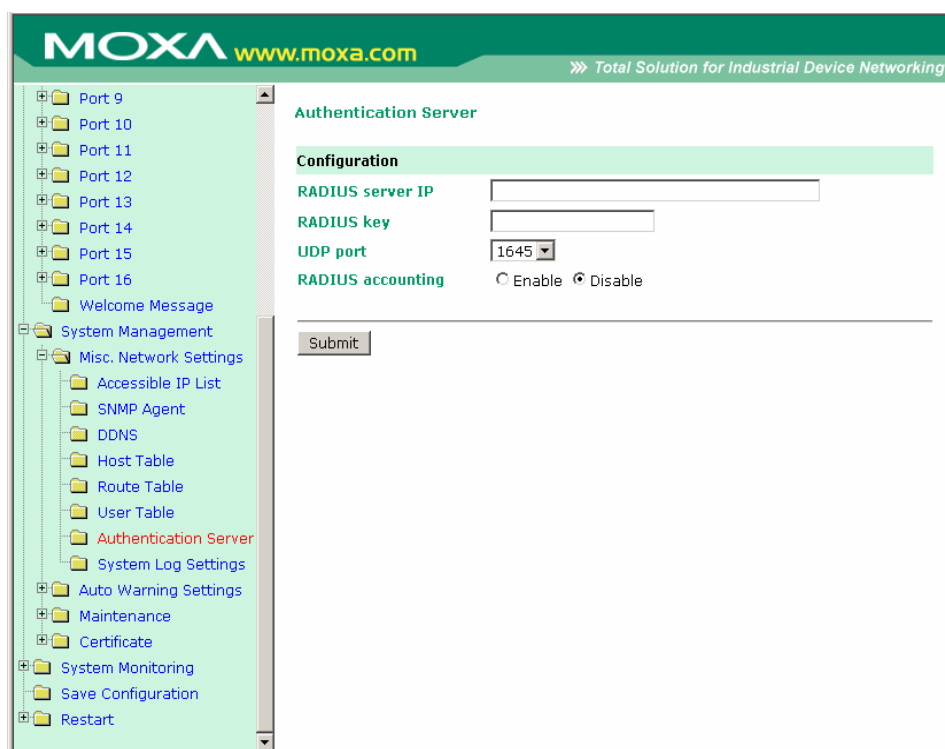
The RADIUS server compares the user ID and password with its internal database and responds through the network, either accepting or rejecting the connection attempt.

If the NPort 6000 receives the “accept” message from the RADIUS server, the remote user is allowed to access the network. Otherwise, the NPort 6000 will either terminate the connection or attempt to connect again after a specified duration of time.



## Setting up the NPort 6000

### Setting up the RADIUS Server IP Address



The screenshot shows the MOXA NPort 6000 web interface. The top header features the MOXA logo and the website www.moxa.com, along with the tagline 'Total Solution for Industrial Device Networking'. On the left, a tree view displays the configuration menu, with 'Authentication Server' highlighted. The main content area is titled 'Authentication Server' and contains a 'Configuration' section. This section includes four fields: 'RADIUS server IP' (a text input field), 'RADIUS key' (a text input field), 'UDP port' (a dropdown menu currently showing '1645'), and 'RADIUS accounting' (radio buttons for 'Enable' and 'Disable', with 'Disable' selected). A 'Submit' button is located at the bottom of the configuration section.

**RADIUS server IP:** This is the IP address of the RADIUS server.

**RADIUS key:** This is the password that is used to access the RADIUS server.

**UDP port:** This is the RADIUS server's assigned UDP port.

**RADIUS accounting:** This field enables or disables RADIUS accounting.

## Serial Port Configuration

RADIUS is an effective authentication method for dial-up services. In addition to dial-up services (PPP, SLIP, and Dynamic), the NPort 6000 supports RADIUS settings for terminal applications and console management application. You will see it as an option for **Authentication type** when configuring the port's operation mode. Please refer to Chapter 7, *Configuring Serial Port Operation Modes*, for detailed information and configuration instructions.

## Setting up UNIX Hosts

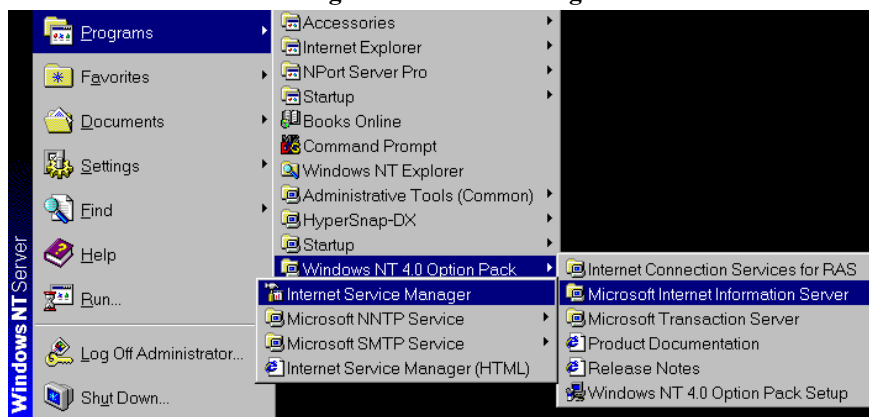
MOXA recommends the FreeRADIUS server for UNIX users. FreeRADIUS is the premiere open-source RADIUS server and is one of the top five RADIUS servers in use world-wide. It is effective for both embedded systems with small amounts of memory and for systems with millions of users. It is fast, flexible, and configurable, and it supports more authentication protocols than many commercial servers.

The server is released under the GNU General Public License (GPL), which means that it is free to download and install. FreeRADIUS can be downloaded from the following website:

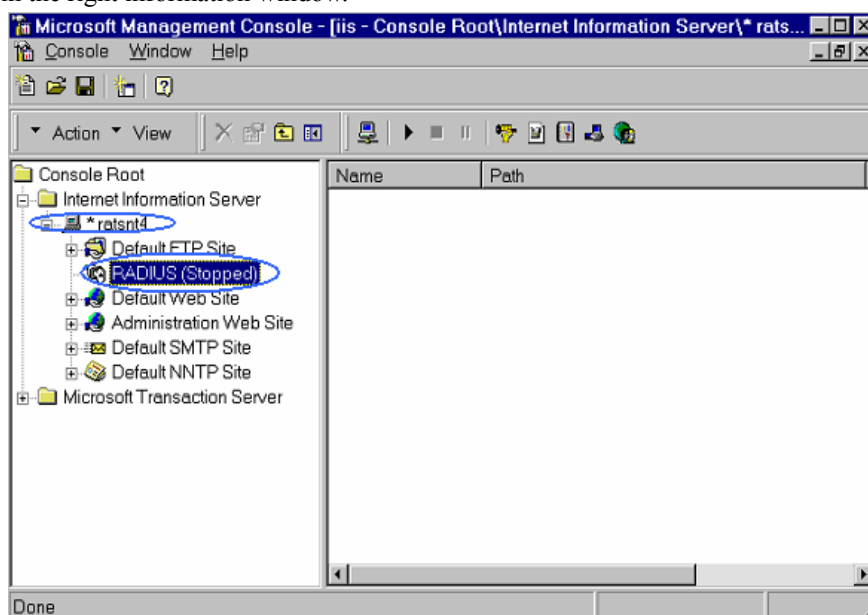
<http://www.freeradius.com/>

## Setting up Windows NT Hosts

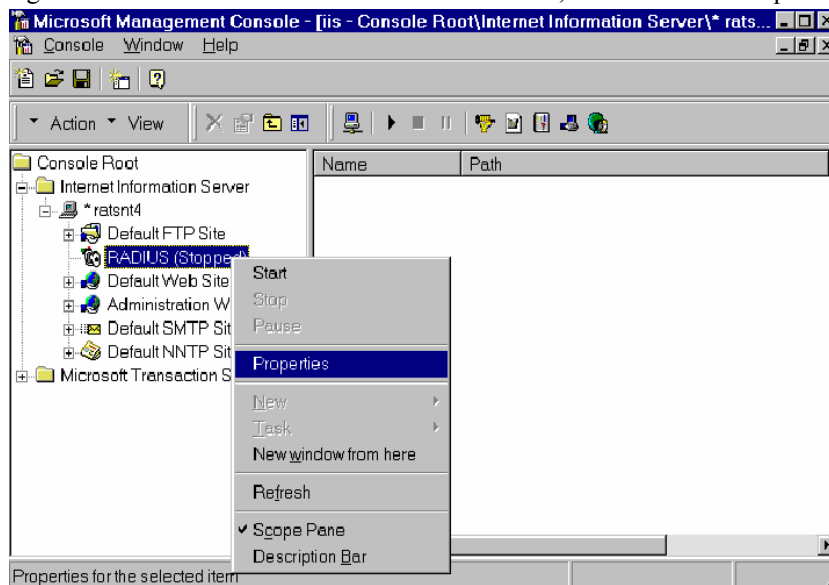
1. Install Windows NT OPTION PACK 4.0 on the Windows NT server.
2. Open **Start → Programs → Windows NT 4.0 Option Pack → Microsoft Internet Information Server → Management Console Manger**.



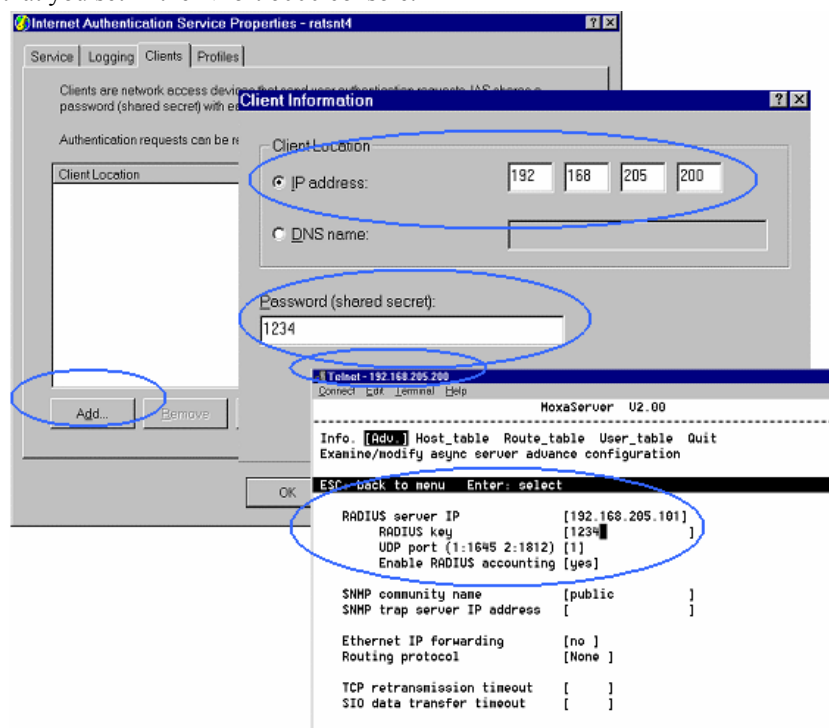
3. Go to **Console Root → Internet Information Server** (in the left pane). Your computer's name should be visible.
4. Find your computer's name in the left panel and click on it, after which you will see RADIUS in the right information window.



- Right click RADIUS in the left information window, and then select Properties.



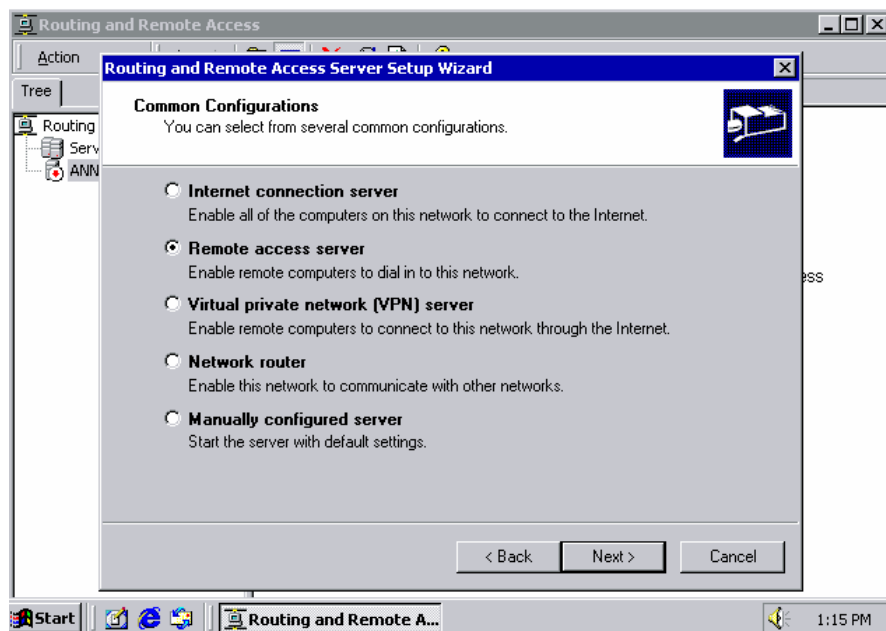
- Select **Service**. Verify that the RADIUS ports assignments match your configuration.  
 [Authentication] 1645 or 1812  
 [Accounting] 1646 or 1813
- Select **Client**, and then click **Add**. Enter the NPort 6000's IP address in the IP address field. Enter the NPort 6000's RADIUS key in the password field. This must match the RADIUS key that you set in the NPort 6000 console.



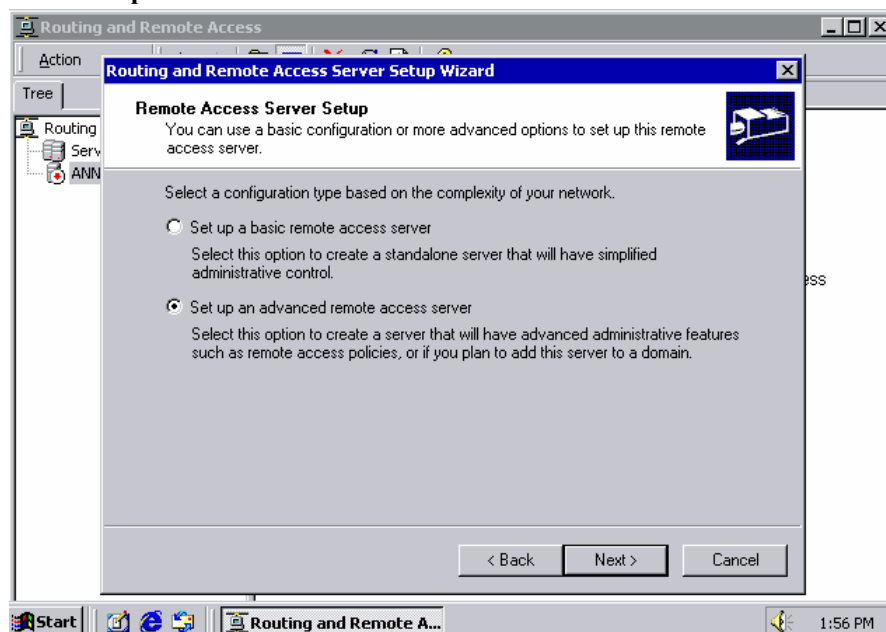
8. Click **Apply**.
9. Right click **RADIUS** in the left information window, and select **Start**. You will now see that RADIUS is running.

## Setting up Windows 2000 Hosts

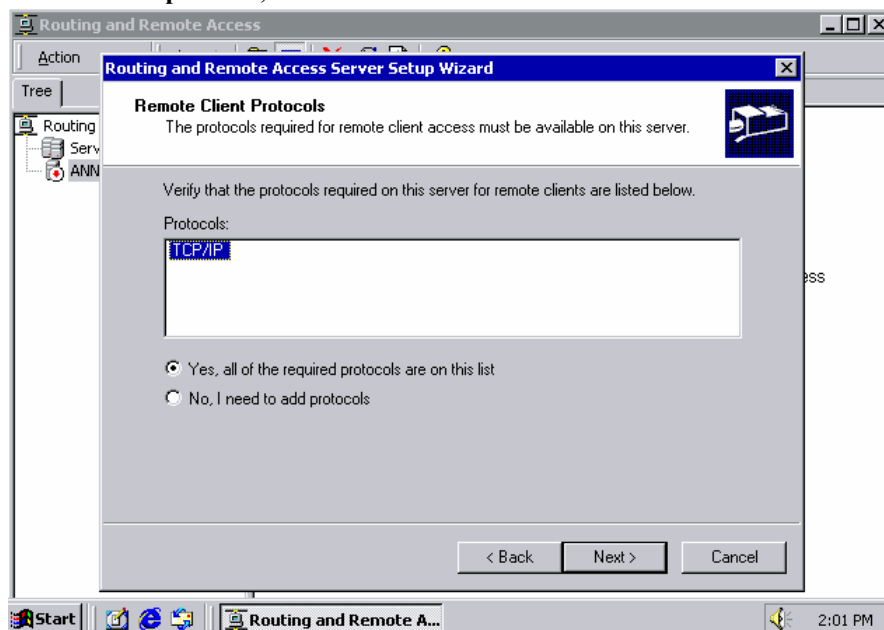
1. Open **Start → Programs → Administrative Tools → Routing and Remote Access**.
2. Right click **Server (Local)** and select **Configure and Enable Routing and Remote Access**. Click **Next** to continue.
3. Select **Remote access server** and click **Next** to continue.



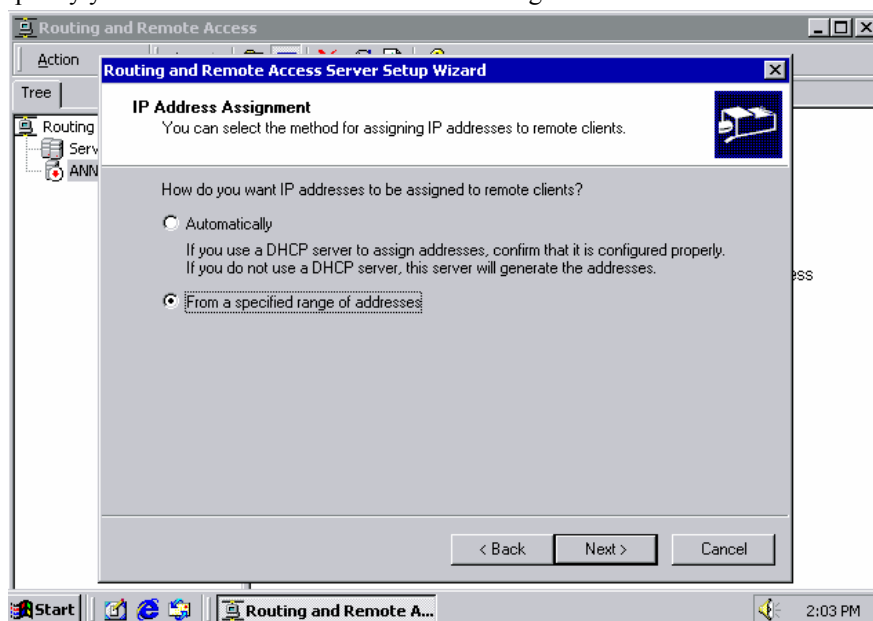
4. Select **Set up an advanced remote access server** and click **Next** to continue.

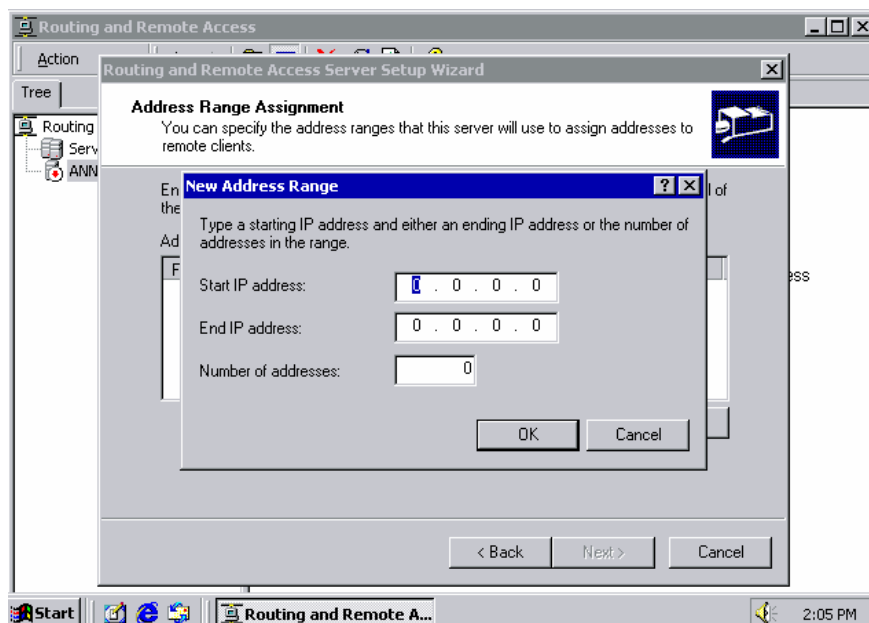


5. Select **TCP/IP protocol**, then click **Next** to continue.

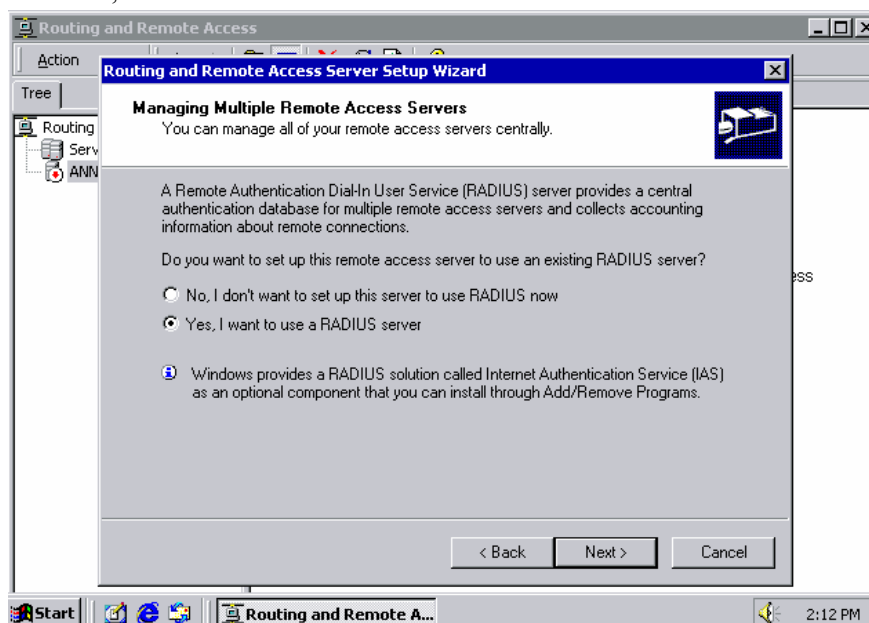


6. Specify your IP address as shown on the following screens:





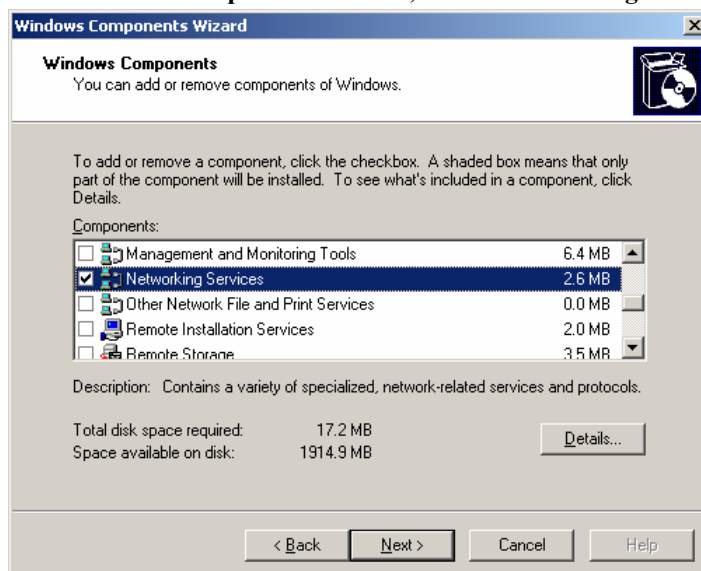
7. Select **Yes, I want to use a RADIUS server** and click **Next**.



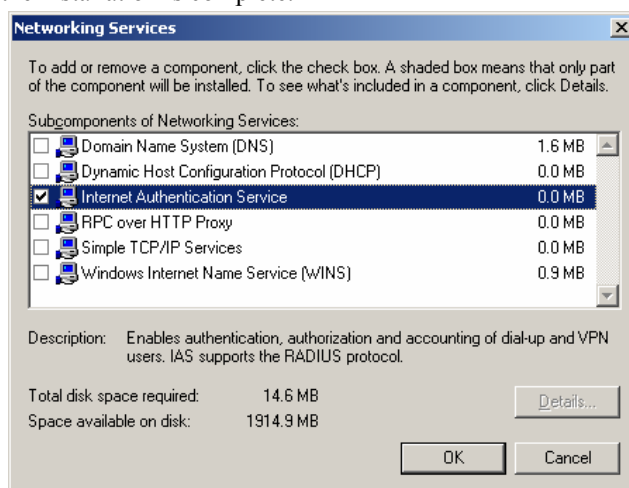
## Setting up Windows 2003 Hosts

Windows 2003 uses the IAS service instead of the RADIUS service. For this reason, you need to install the IAS service to use RADIUS with Windows 2003 (The IAS service will not be installed by default).

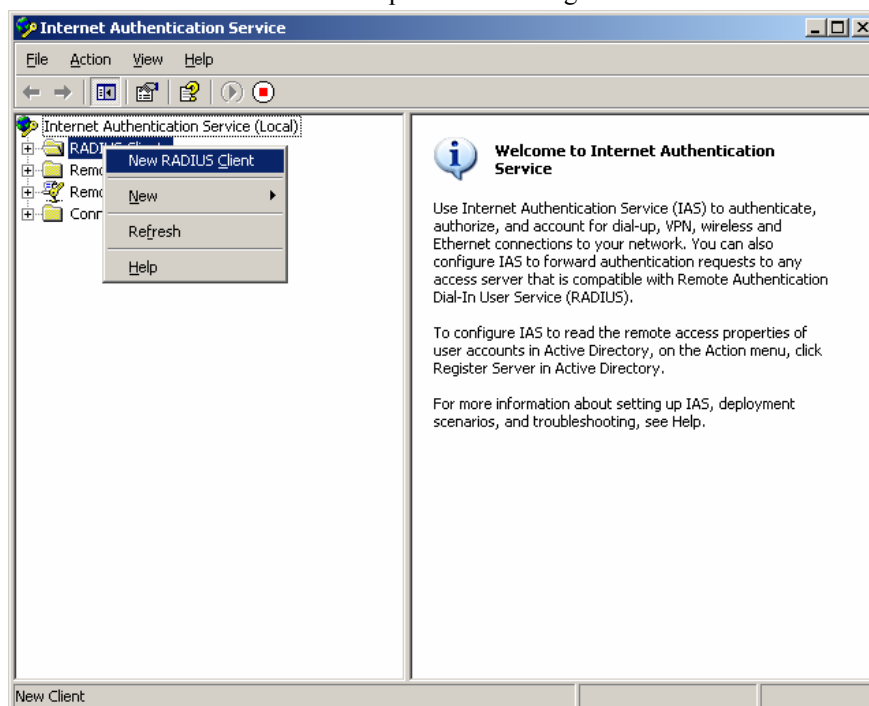
1. Open **Start → Add or Remove Programs → Add/Remove Windows Components**.
2. With **Windows Components** selected, choose **Networking Services**.



3. Select **Details**, and then select **Internet Authentication Service**. Continue clicking **OK** until the installation is complete.



4. After the installation is complete, click **Administrative Tools** and run the **Internet Authentication Service**. This will open the following window.



5. Select **New RADIUS Client** to add a new RADIUS client. You will then be able to begin using this function.